

# SKM600GAR07E3



**SEMITRANS® 3**

## Trench IGBT Modules

### SKM600GAR07E3

#### Features\*

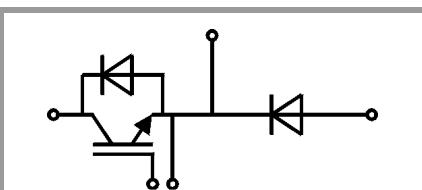
- $V_{CE(sat)}$  with positive temperature coefficient
- High short circuit capability, self limiting to  $6 \times I_{Cnom}$
- Fast & soft switching inverse CAL diodes
- Insulated copper baseplate using DCB Technology (Direct Copper Bonding)
- With integrated gate resistor

#### Typical Applications

- Electronic welders
- DC/DC – converter
- Brake chopper
- Switched reluctance motor

#### Remarks

- Case temperature limited to  $T_c = 125^\circ\text{C}$  max.
- Recommended  $T_{op} = -40 \dots +150^\circ\text{C}$
- Product reliability results valid for  $T_j = 150^\circ\text{C}$
- Use of soft  $R_G$  necessary



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Absolute Maximum Ratings			
Symbol	Conditions	Values	Unit
<b>IGBT</b>			
$V_{CES}$	$T_j = 25^\circ\text{C}$	650	V
$I_C$	$T_j = 175^\circ\text{C}$	$T_c = 25^\circ\text{C}$	852
		$T_c = 80^\circ\text{C}$	644
$I_{Cnom}$		600	A
$I_{CRM}$		1800	A
$V_{GES}$		-20 ... 20	V
$t_{psc}$	$V_{CC} = 360\text{ V}$ $V_{GE} \leq 15\text{ V}$ $V_{CES} \leq 650\text{ V}$	$T_j = 150^\circ\text{C}$	6
$T_j$		-40 ... 175	$^\circ\text{C}$
<b>Inverse diode</b>			
$V_{RRM}$	$T_j = 25^\circ\text{C}$	650	V
$I_F$	$T_j = 175^\circ\text{C}$	$T_c = 25^\circ\text{C}$	812
		$T_c = 80^\circ\text{C}$	595
$I_{Fnom}$		600	A
$I_{FRM}$		1200	A
$I_{FSM}$	$t_p = 10\text{ ms, sin } 180^\circ, T_j = 25^\circ\text{C}$	4320	A
$T_j$		-40 ... 175	$^\circ\text{C}$
<b>Freewheeling diode</b>			
$V_{RRM}$	$T_j = 25^\circ\text{C}$	650	V
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$T_j$		-40 ... 175	$^\circ\text{C}$
<b>Module</b>			
$I_{t(RMS)}$		500	A
$T_{stg}$	module without TIM	-40 ... 125	$^\circ\text{C}$
$V_{isol}$	AC sinus 50 Hz, $t = 1\text{ min}$	4000	V

Characteristics						
Symbol	Conditions	min.	typ.	max.	Unit	
<b>IGBT</b>						
$V_{CE(sat)}$	$I_C = 600\text{ A}$ $V_{GE} = 15\text{ V}$ chiplevel	$T_j = 25^\circ\text{C}$	1.45	1.90	V	
		$T_j = 150^\circ\text{C}$	1.70	2.10	V	
$V_{CE0}$	chiplevel	$T_j = 25^\circ\text{C}$	0.90	1.00	V	
		$T_j = 150^\circ\text{C}$	0.82	0.90	V	
$r_{CE}$	$V_{GE} = 15\text{ V}$ chiplevel	$T_j = 25^\circ\text{C}$	0.92	1.50	m $\Omega$	
		$T_j = 150^\circ\text{C}$	1.47	2.00	m $\Omega$	
$V_{GE(th)}$	$V_{GE} = V_{CE}, I_C = 9.6\text{ mA}$	5.1	5.8	6.4	V	
$I_{CES}$	$V_{GE} = 0\text{ V}, V_{CE} = 650\text{ V}, T_j = 25^\circ\text{C}$			0.3	mA	
$C_{ies}$	$V_{CE} = 25\text{ V}$ $V_{GE} = 0\text{ V}$	$f = 1\text{ MHz}$	37.0		nF	
$C_{oes}$		$f = 1\text{ MHz}$	2.32		nF	
$C_{res}$		$f = 1\text{ MHz}$	1.10		nF	
$Q_G$	$V_{GE} = -8\text{ V} \dots +15\text{ V}$		4800		nC	
$R_{Gint}$	$T_j = 25^\circ\text{C}$		0.5		$\Omega$	



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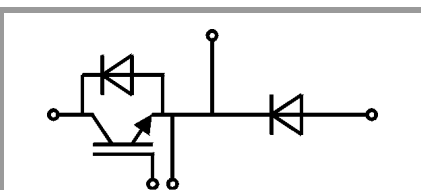
#### Typical Applications

- Electronic welders
- DC/DC – converter
- Brake chopper
- Switched reluctance motor

#### Remarks

- Case temperature limited to  $T_c = 125^\circ\text{C}$  max.
- Recommended  $T_{op} = -40 \dots +150^\circ\text{C}$
- Product reliability results valid for  $T_j = 150^\circ\text{C}$
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Characteristics					
Symbol	Conditions	min.	typ.	max.	Unit
<b>IGBT</b>					
$t_{d(on)}$	$V_{CC} = 300\text{ V}$	$T_j = 150^\circ\text{C}$	83		ns
$t_r$	$I_c = 600\text{ A}$	$T_j = 150^\circ\text{C}$	121		ns
$E_{on}$	$V_{GE} = +15/-7.5\text{ V}$	$T_j = 150^\circ\text{C}$	20		mJ
	$R_{G\ on} = 3\ \Omega$	$T_j = 150^\circ\text{C}$	1100		ns
$t_{d(off)}$	$R_{G\ off} = 4.3\ \Omega$	$T_j = 150^\circ\text{C}$	93		ns
$t_f$	$di/dt_{on} = 4900\text{ A}/\mu\text{s}$	$T_j = 150^\circ\text{C}$			
	$di/dt_{off} = 6700\text{ A}/\mu\text{s}$	$T_j = 150^\circ\text{C}$			
$E_{off}$	$dv/dt = 1330\text{ V}/\mu\text{s}$	$T_j = 150^\circ\text{C}$	37		mJ
	$L_s = 20\text{ nH}$				
$R_{th(j-c)}$	per IGBT			0.066	K/W
$R_{th(c-s)}$	per IGBT ( $\lambda_{grease}=0.81\text{ W}/(\text{m}^2\text{K})$ )		0.033		K/W
$R_{th(c-s)}$	per IGBT, pre-applied phase change material		0.02		K/W
<b>Inverse diode</b>					
$V_F = V_{EC}$	$I_F = 600\text{ A}$	$T_j = 25^\circ\text{C}$	1.40	1.76	V
	$V_{GE} = 0\text{ V}$	$T_j = 150^\circ\text{C}$	1.38	1.77	V
	chiplevel				
$V_{F0}$	chiplevel	$T_j = 25^\circ\text{C}$	1.04	1.24	V
		$T_j = 150^\circ\text{C}$	0.85	0.99	V
$r_F$	chiplevel	$T_j = 25^\circ\text{C}$	0.60	0.88	m $\Omega$
		$T_j = 150^\circ\text{C}$	0.89	1.31	m $\Omega$
$I_{RRM}$	$I_F = 600\text{ A}$	$T_j = 150^\circ\text{C}$	390		A
$Q_{rr}$	$di/dt_{off} = 4940\text{ A}/\mu\text{s}$	$T_j = 150^\circ\text{C}$	54		$\mu\text{C}$
$E_{rr}$	$V_{GE} = -7.5\text{ V}$	$T_j = 150^\circ\text{C}$	9.1		mJ
	$V_{CC} = 300\text{ V}$				
$R_{th(j-c)}$	per diode			0.096	K/W
$R_{th(c-s)}$	per diode ( $\lambda_{grease}=0.81\text{ W}/(\text{m}^2\text{K})$ )		0.038		K/W
$R_{th(c-s)}$	per diode, pre-applied phase change material		0.028		K/W
<b>Freewheeling diode</b>					
$V_F = V_{EC}$	$I_F = 600\text{ A}$	$T_j = 25^\circ\text{C}$	1.40	1.76	V
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$R_{th(j-c)}$	per diode			0.096	K/W
$R_{th(c-s)}$	per diode ( $\lambda_{grease}=0.81\text{ W}/(\text{m}^2\text{K})$ )		0.038		K/W
$R_{th(c-s)}$	per diode, pre-applied phase change material		0.028		K/W



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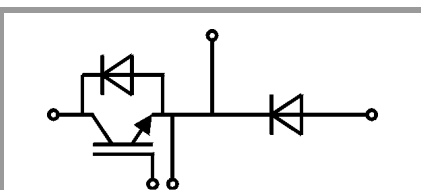
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Characteristics							
Symbol	Conditions		min.	typ.	max.	Unit	
<b>Module</b>							
$L_{CE}$				15		nH	
$R_{CC'+EE'}$	measured per switch	$T_C = 25^\circ\text{C}$		0.55		m $\Omega$	
		$T_C = 125^\circ\text{C}$		0.85		m $\Omega$	
$R_{th(c-s)1}$	calculated without thermal coupling			0.0177		K/W	
$R_{th(c-s)2}$	including thermal coupling, $T_s$ underneath module ( $\lambda_{grease}=0.81 \text{ W}/(\text{m}^*\text{K})$ )			0.018		K/W	
$R_{th(c-s)2}$	including thermal coupling, $T_s$ underneath module, pre-applied phase change material			0.012		K/W	
$M_s$	to heat sink M6		3		5	Nm	
$M_t$			to terminals M6		2.5	5	Nm
$w$					325	g	



**GAT**

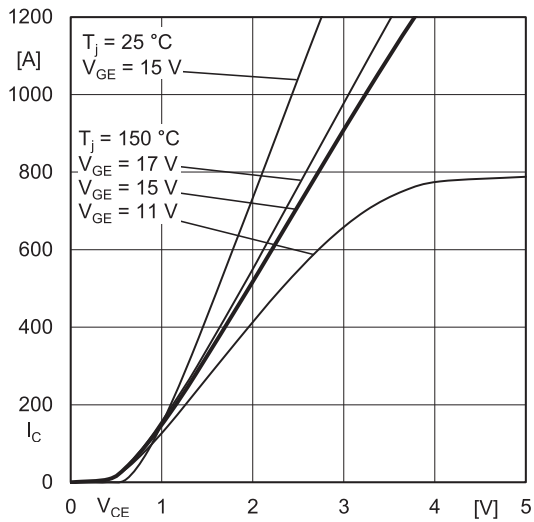


Fig. 1: Typ. output characteristic, inclusive  $R_{CC+EE}$

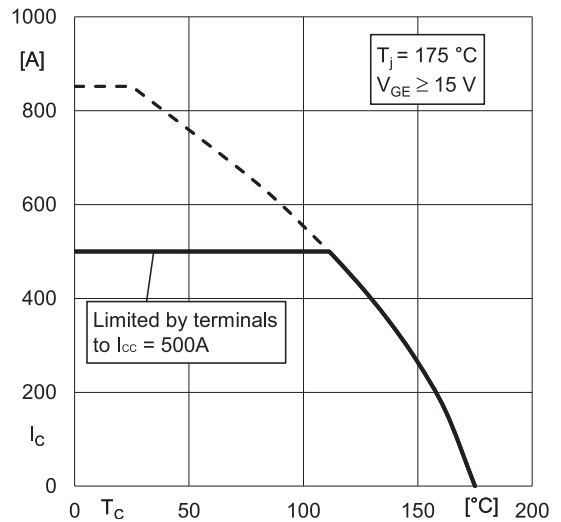


Fig. 2: Rated current vs. temperature  $I_c = f(T_c)$

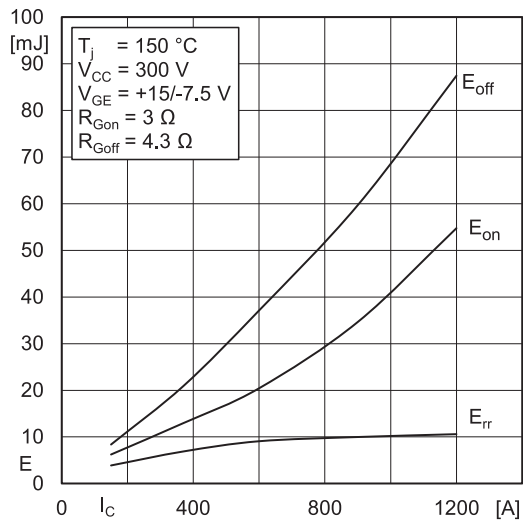


Fig. 3: Typ. turn-on /-off energy =  $f(I_c)$

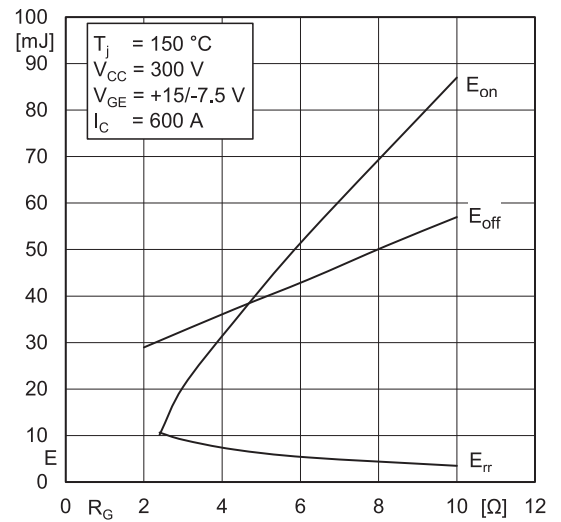


Fig. 4: Typ. turn-on /-off energy =  $f(R_G)$

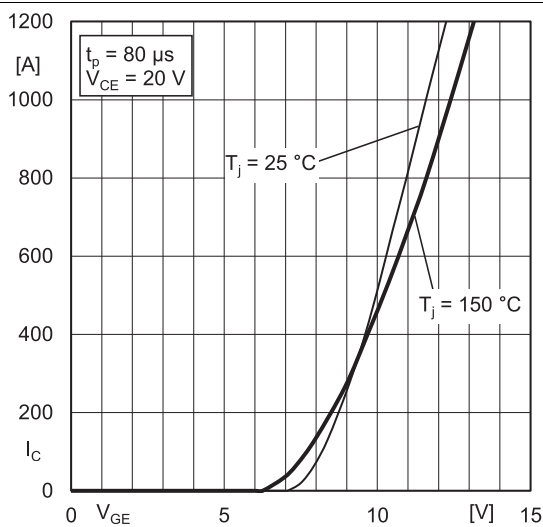


Fig. 5: Typ. transfer characteristic

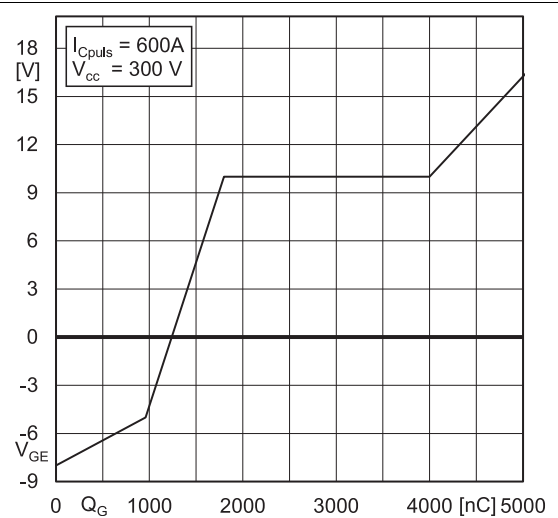


Fig. 6: Typ. gate charge characteristic

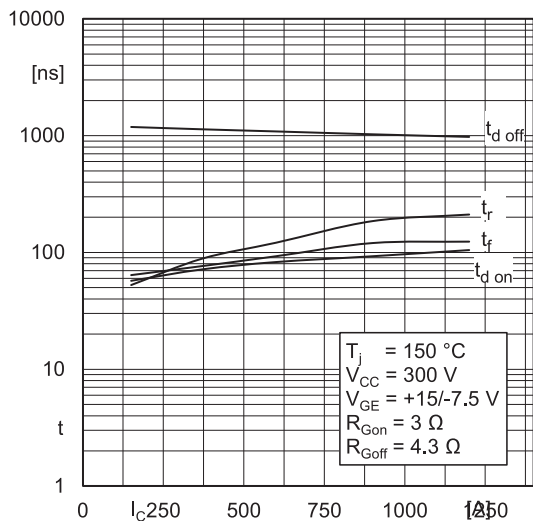


Fig. 7: Typ. switching times vs.  $I_C$

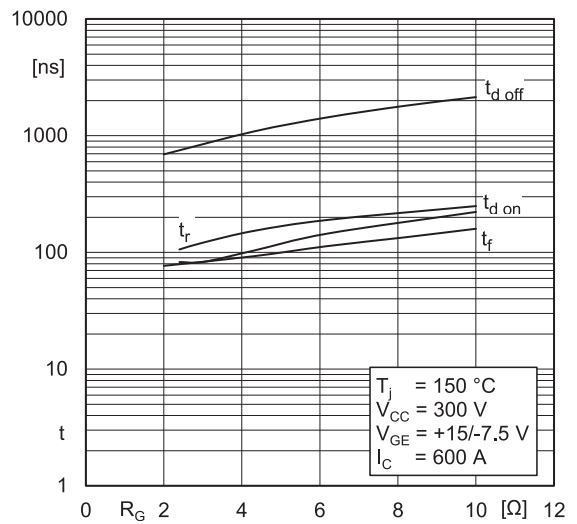


Fig. 8: Typ. switching times vs. gate resistor  $R_G$

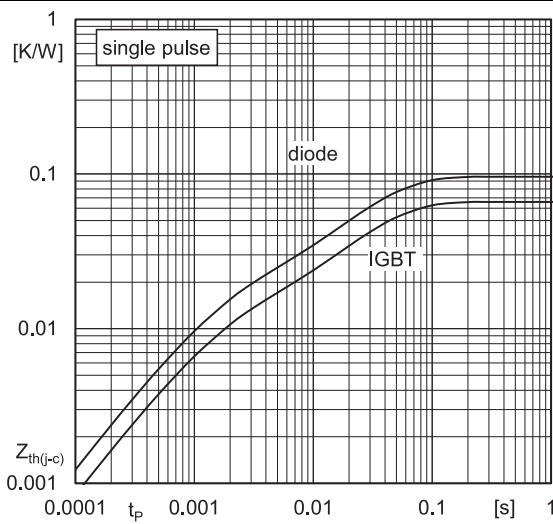


Fig. 9: Transient thermal impedance

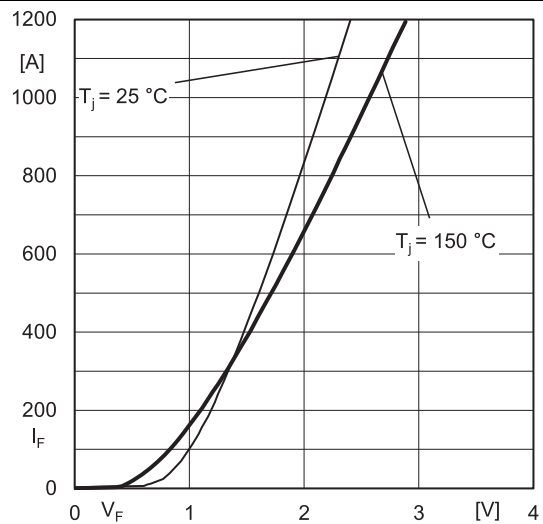


Fig. 10: Typ. CAL diode forward charact., incl.  $R_{CC+EE'}$

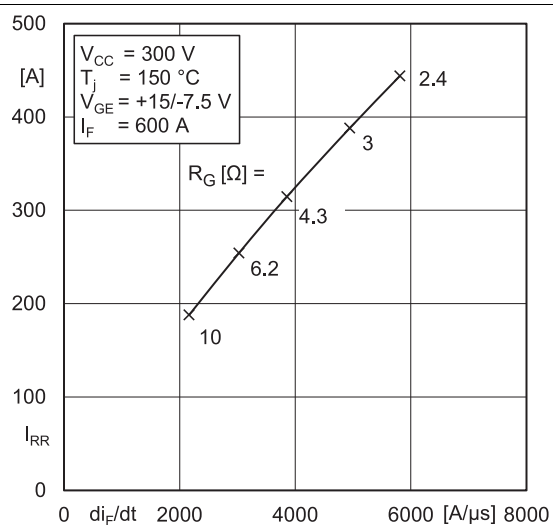


Fig. 11: Typ. CAL diode peak reverse recovery current

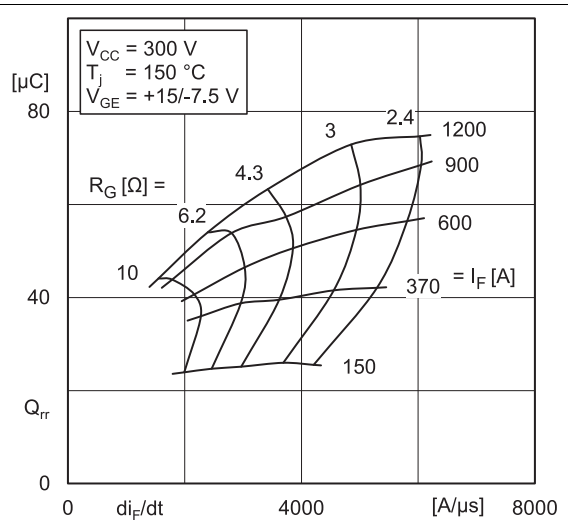
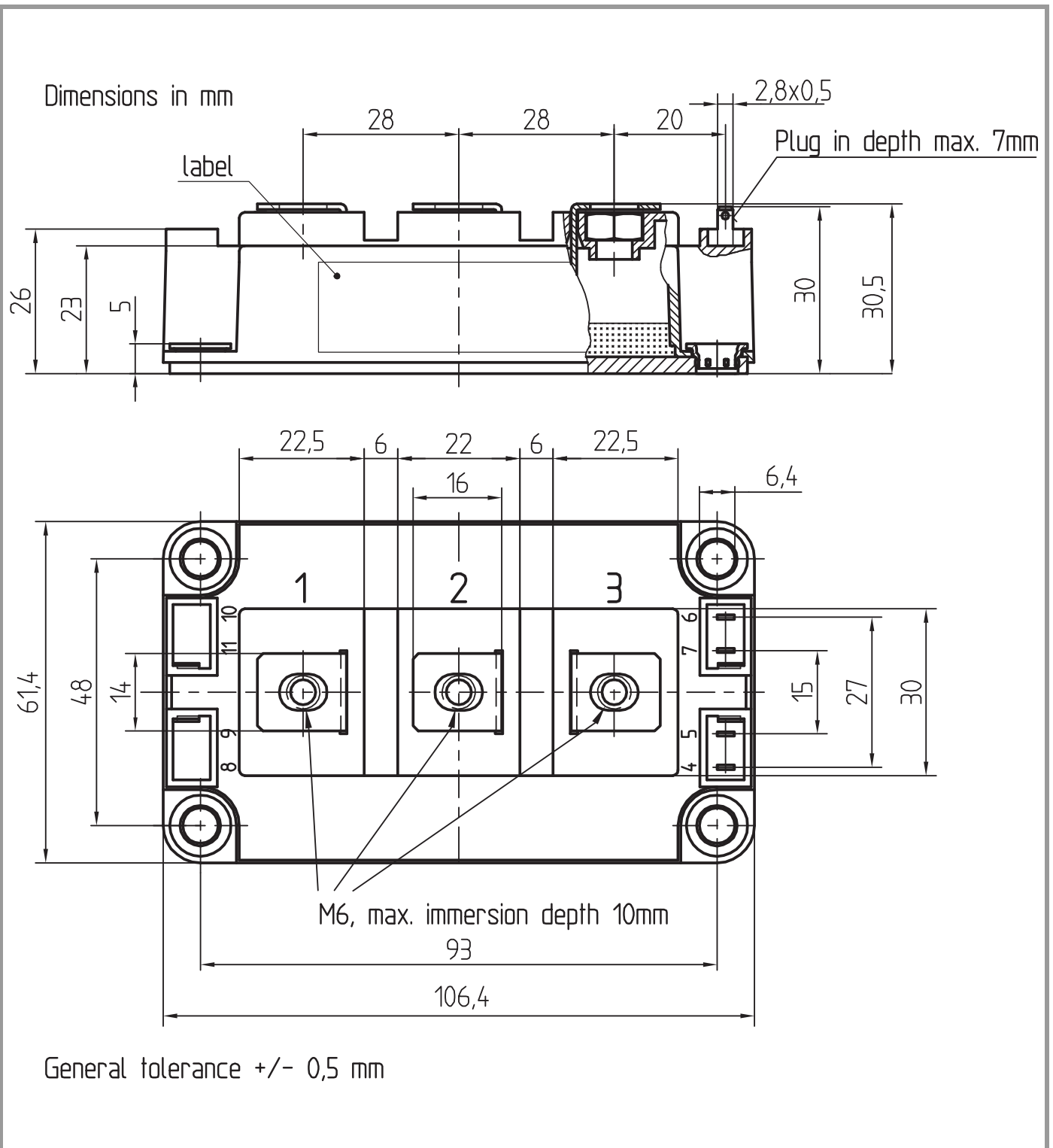
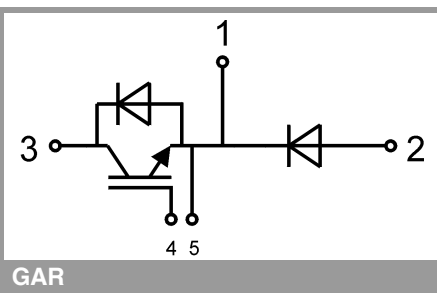


Fig. 12: Typ. CAL diode peak reverse recovery charge

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This is an electrostatic discharge sensitive device (ESDS), international standard IEC 60747-1, chapter IX.

## **\*IMPORTANT INFORMATION AND WARNINGS**

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