

# SEMiX205GD12E4V2



**SEMiX® 5**

## Trench IGBT Modules

### SEMiX205GD12E4V2

#### Features\*

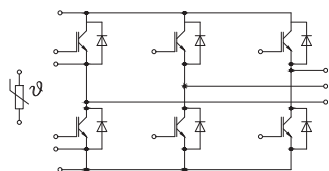
- Solderless assembly solution with PressFIT signal pins and screw power terminals
- IGBT 4 Trench Gate Technology
- $V_{CE(sat)}$  with positive temperature coefficient
- Low inductance case
- Reliable mechanical design with injection moulded terminals and robust internal connections
- UL recognized file no. E63532
- NTC temperature sensor inside

#### Typical Applications

- AC inverter drives
- UPS
- Electronic Welding

#### Remarks

- Case temperature limited to  $T_C=125^{\circ}\text{C}$  max.
- Product reliability results are valid for  $T_{jop}=150^{\circ}\text{C}$
- Please refer to Semix5p Technical Explanations for mounting conditions



GD

Absolute Maximum Ratings			
Symbol	Conditions	Values	Unit
<b>IGBT</b>			
$V_{CES}$	$T_j = 25^{\circ}\text{C}$	1200	V
$I_C$	$T_j = 175^{\circ}\text{C}$	$T_c = 25^{\circ}\text{C}$	313
		$T_c = 80^{\circ}\text{C}$	239
$I_{Cnom}$		200	A
$I_{CRM}$		600	A
$V_{GES}$		-20 ... 20	V
$t_{psc}$	$V_{CC} = 800\text{ V}$ $V_{GE} \leq 15\text{ V}$ $V_{CES} \leq 1200\text{ V}$	$T_j = 150^{\circ}\text{C}$	10
$T_j$		-40 ... 175	$^{\circ}\text{C}$
<b>Inverse diode</b>			
$V_{RRM}$	$T_j = 25^{\circ}\text{C}$	1200	V
$I_F$	$T_j = 175^{\circ}\text{C}$	$T_c = 25^{\circ}\text{C}$	224
		$T_c = 80^{\circ}\text{C}$	167
$I_{FRM}$		400	A
$I_{FSM}$	$t_p = 10\text{ ms, sin } 180^{\circ}, T_j = 25^{\circ}\text{C}$	990	A
$T_j$		-40 ... 175	$^{\circ}\text{C}$
<b>Module</b>			
$I_{t(RMS)}$		300	A
$T_{stg}$	module without TIM	-40 ... 125	$^{\circ}\text{C}$
$V_{isol}$	AC sinus 50Hz, $t = 1\text{ min}$	4000	V

Characteristics					
Symbol	Conditions	min.	typ.	max.	Unit
<b>IGBT</b>					
$V_{CE(sat)}$	$I_C = 200\text{ A}$ $V_{GE} = 15\text{ V}$ chipelevel	$T_j = 25^{\circ}\text{C}$	1.80	2.05	V
		$T_j = 150^{\circ}\text{C}$	2.05	2.30	V
$V_{CE0}$	chipelevel	$T_j = 25^{\circ}\text{C}$	0.87	1.01	V
		$T_j = 150^{\circ}\text{C}$	0.77	0.90	V
$r_{CE}$	$V_{GE} = 15\text{ V}$ chipelevel	$T_j = 25^{\circ}\text{C}$	4.7	5.2	$\text{m}\Omega$
		$T_j = 150^{\circ}\text{C}$	6.4	7.0	$\text{m}\Omega$
$V_{GE(th)}$	$V_{GE} = V_{CE}, I_C = 7.4\text{ mA}$	5.1	5.8	6.3	V
$I_{CES}$	$V_{GE} = 0\text{ V}, V_{CE} = 1200\text{ V}, T_j = 25^{\circ}\text{C}$			2.6	$\text{mA}$
$C_{ies}$	$V_{CE} = 25\text{ V}$ $V_{GE} = 0\text{ V}$	$f = 1\text{ MHz}$	12.5		$\text{nF}$
$C_{oes}$		$f = 1\text{ MHz}$	-		$\text{nF}$
$C_{res}$		$f = 1\text{ MHz}$	0.68		$\text{nF}$
$Q_G$	$V_{GE} = -15\text{ V} \dots +15\text{ V}$		2087		$\text{nC}$
$R_{Gint}$	$T_j = 25^{\circ}\text{C}$		3.5		$\Omega$
$t_{d(on)}$	$V_{CC} = 600\text{ V}$ $I_C = 200\text{ A}$ $V_{GE} = +15/-15\text{ V}$	$T_j = 150^{\circ}\text{C}$	145		ns
$t_r$		$T_j = 150^{\circ}\text{C}$	43		ns
$E_{on}$	$R_{G\ on} = 1\ \Omega$	$T_j = 150^{\circ}\text{C}$	14		$\text{mJ}$
$t_{d(off)}$	$R_{G\ off} = 1\ \Omega$	$T_j = 150^{\circ}\text{C}$	457		ns
$t_f$	$di/dt_{on} = 4500\text{ A}/\mu\text{s}$ $di/dt_{off} = 1353\text{ A}/\mu\text{s}$	$T_j = 150^{\circ}\text{C}$	82		ns
		$T_j = 150^{\circ}\text{C}$	22.8		$\text{mJ}$
$E_{off}$		$T_j = 150^{\circ}\text{C}$			$\text{mJ}$
$R_{th(j-c)}$	per IGBT			0.15	$\text{K/W}$
$R_{th(c-s)}$	per IGBT ( $\lambda_{grease}=0.81\text{ W/mK}$ , thickness 50-100 $\mu\text{m}$ )		0.055		$\text{K/W}$
$R_{th(c-s)}$	per IGBT ( $\lambda=3.4\text{ W/mK}$ )		t.b.d.		$\text{K/W}$



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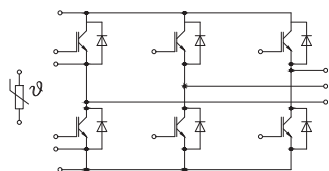
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Characteristics						
Symbol	Conditions		min.	typ.	max.	Unit
<b>Inverse diode</b>						
$V_F = V_{EC}$	$I_F = 200\text{ A}$ $V_{GE} = 0\text{ V}$ chipelevel	$T_j = 25^\circ\text{C}$		2.20	2.52	V
		$T_j = 150^\circ\text{C}$		2.15	2.47	V
$V_{F0}$	chipelevel	$T_j = 25^\circ\text{C}$		1.30	1.50	V
		$T_j = 150^\circ\text{C}$		0.90	1.10	V
$r_F$	chipelevel	$T_j = 25^\circ\text{C}$		4.5	5.1	mΩ
		$T_j = 150^\circ\text{C}$		6.3	6.9	mΩ
$I_{RRM}$	$I_F = 200\text{ A}$	$T_j = 150^\circ\text{C}$		250		A
$Q_{rr}$	$di/dt_{off} = 4500\text{ A}/\mu\text{s}$	$T_j = 150^\circ\text{C}$		37		μC
$E_{rr}$	$V_{GE} = -15\text{ V}$ $V_{CC} = 600\text{ V}$	$T_j = 150^\circ\text{C}$		16		mJ
$R_{th(j-c)}$	per diode				0.27	K/W
$R_{th(c-s)}$	per diode ( $\lambda_{grease}=0.81\text{ W/mK}$ , thickness 50-100μm)			0.065		K/W
$R_{th(c-s)}$	per diode ( $\lambda=3.4\text{ W/mK}$ )			t.b.d.		K/W
<b>Module</b>						
$L_{CE}$				20		nH
$R_{CC+EE}$	measured per switch	$T_C = 25^\circ\text{C}$		1.2		mΩ
		$T_C = 125^\circ\text{C}$		1.65		mΩ
$R_{th(c-s)1}$	calculated without thermal coupling			0.005		K/W
$R_{th(c-s)2}$	including thermal coupling, $T_s$ underneath module ( $\lambda_{grease}=0.81\text{ W}/$ ( $m^*K$ ))			0.0081		K/W
$R_{th(c-s)2}$	including thermal coupling, $T_s$ underneath module, pre-applied phase change material			t.b.d.		K/W
$M_s$	to heat sink (M5)		3		6	Nm
$M_t$	to terminals (M6)				6	Nm
						Nm
w				398		g
<b>Temperature Sensor</b>						
$R_{100}$	$T_c=100^\circ\text{C}$ ( $R_{25}=5\text{ k}\Omega$ )			$493 \pm 5\%$		Ω
$B_{100/125}$	$R_{(T)}=R_{100}\exp[B_{100/125}(1/T-1/T_{100})]$ ; $T[K]$ ;			$3550$ $\pm 2\%$		K



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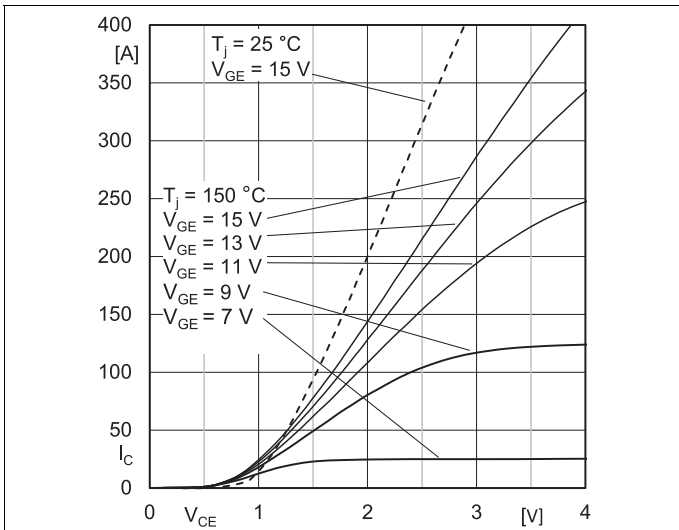


Fig. 1: Typ. output characteristic, inclusive  $R_{CC'+EE'}$

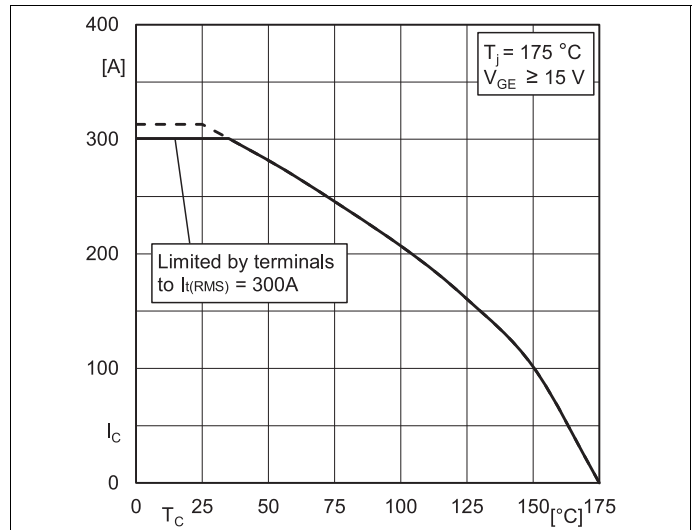


Fig. 2: Rated current vs. temperature  $I_c = f(T_c)$

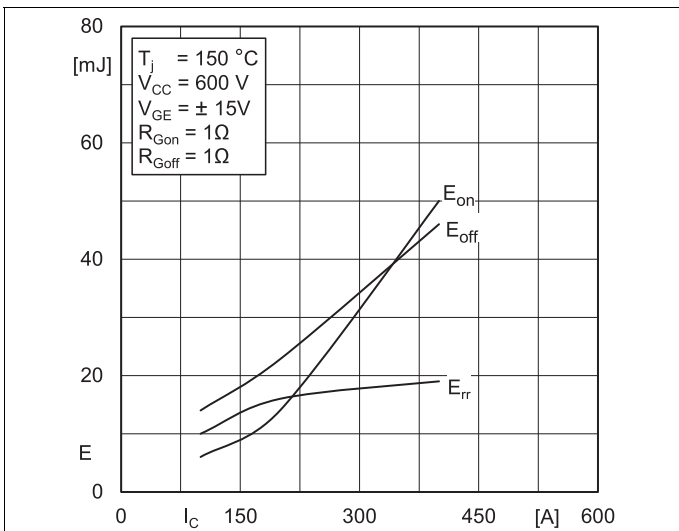


Fig. 3: Typ. turn-on /-off energy =  $f(I_c)$

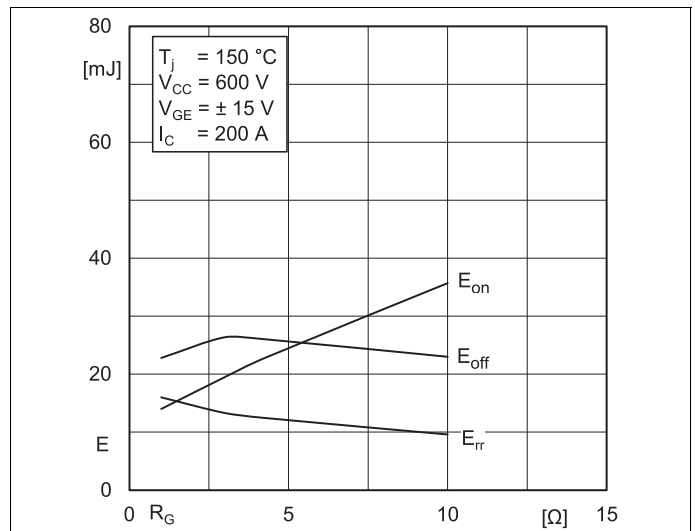


Fig. 4: Typ. turn-on /-off energy =  $f(R_G)$

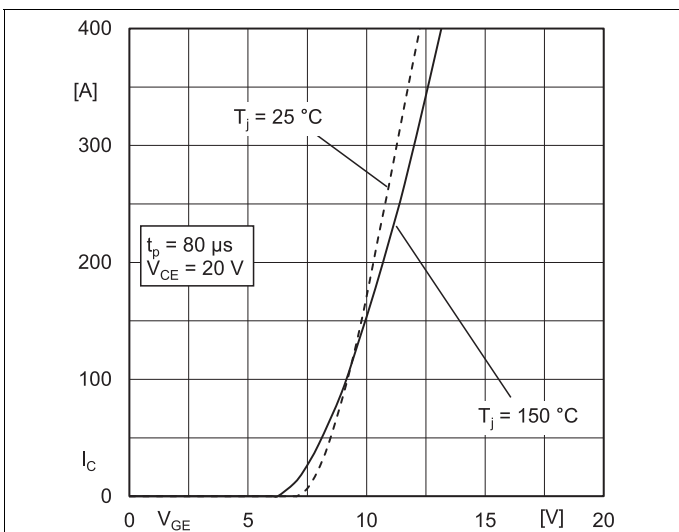


Fig. 5: Typ. transfer characteristic

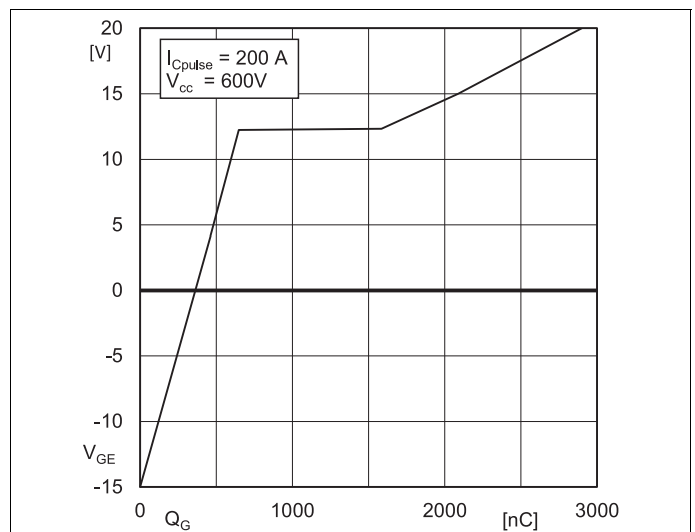
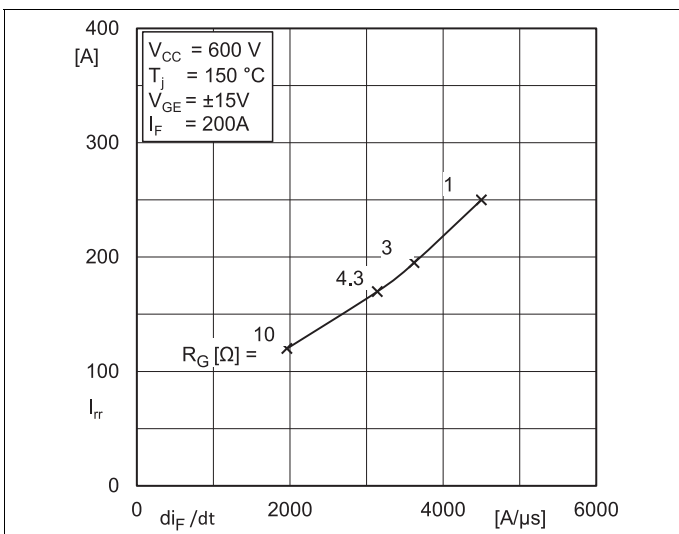
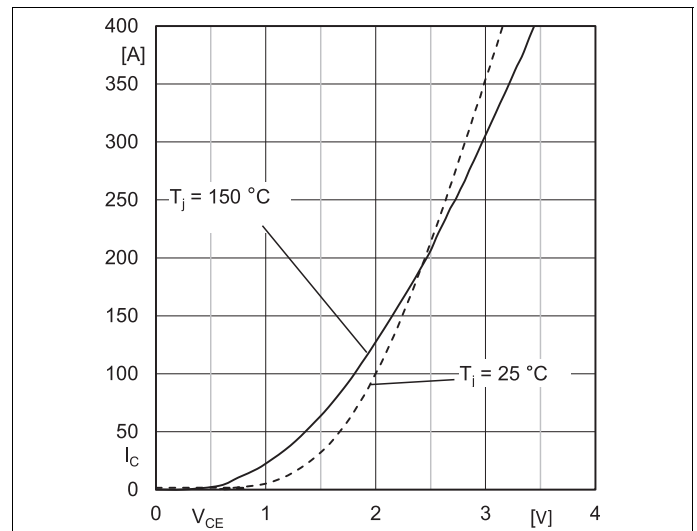
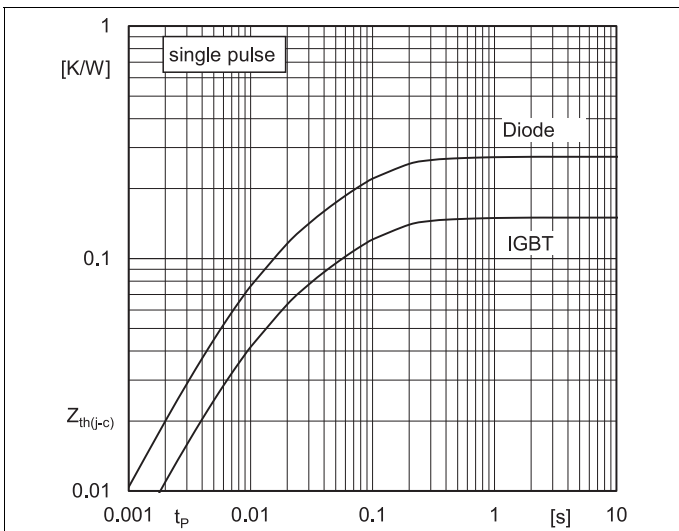
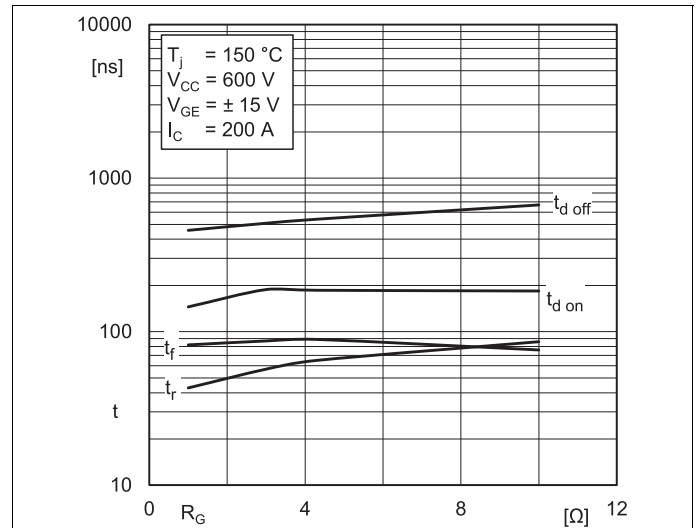
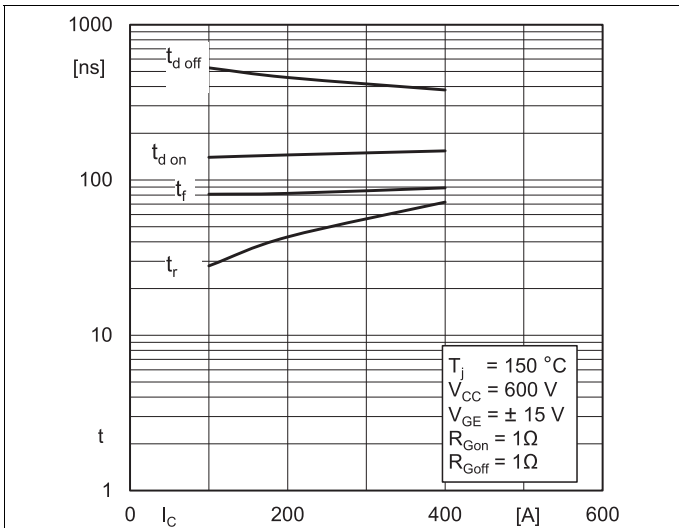
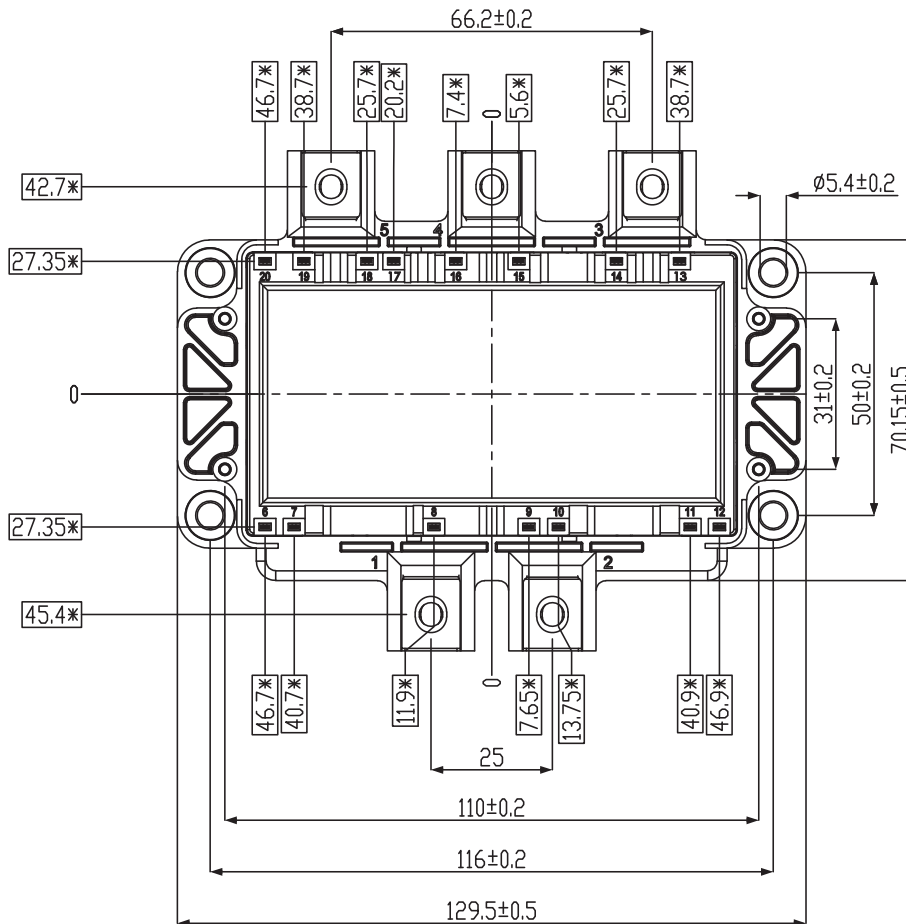
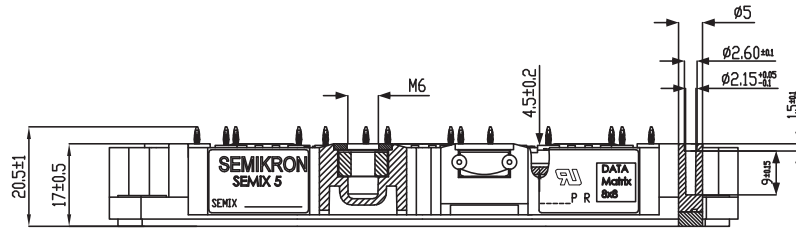


Fig. 6: Typ. gate charge characteristic



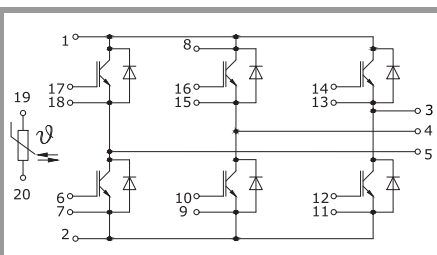
# SEMiX205GD12E4V2



\* = Dimensions in mm with tolerance of  $\boxed{\Phi} \boxed{\varnothing} 0.4$

For technical details please refer  
to SEMiX(R)5 Mounting Instruction

SEMiX5p



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This is an electrostatic discharge sensitive device (ESDS) due to international standard IEC 61340.

## **\*IMPORTANT INFORMATION AND WARNINGS**

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