

SEMiX453GB12E4s



SEMiX® 3s

Trench IGBT Modules

SEMiX453GB12E4s

Features

- Homogeneous Si
- Trench = Trenchgate technology
- $V_{CE(sat)}$ with positive temperature coefficient
- High short circuit capability
- UL recognized, file no. E63532

Typical Applications*

- AC inverter drives
- UPS
- Electronic Welding

Remarks

- Case temperature limited to $T_C=125^\circ\text{C}$ max.
- Product reliability results are valid for $T_J=150^\circ\text{C}$
- Dynamic values apply to the following combination of resistors:
 $R_{Gon,main} = 1,0 \Omega$
 $R_{Goff,main} = 1,0 \Omega$
 $R_{G,X} = 2,2 \Omega$
 $R_{E,X} = 0,5 \Omega$
- For storage and case temperature with TIM see document "TP(*) SEMiX 3s"



GB

Absolute Maximum Ratings			
Symbol	Conditions	Values	Unit
IGBT			
V_{CES}	$T_J = 25^\circ\text{C}$	1200	V
I_C	$T_J = 175^\circ\text{C}$	$T_C = 25^\circ\text{C}$	683
		$T_C = 80^\circ\text{C}$	526
I_{Cnom}		450	A
I_{CRM}	$I_{CRM} = 3 \times I_{Cnom}$	1350	A
V_{GES}		-20 ... 20	V
t_{psc}	$V_{CC} = 800\text{ V}$ $V_{GE} \leq 15\text{ V}$ $V_{CES} \leq 1200\text{ V}$	$T_J = 150^\circ\text{C}$	10
			μs
T_J		-40 ... 175	$^\circ\text{C}$
Inverse diode			
V_{RRM}	$T_J = 25^\circ\text{C}$	1200	V
I_F	$T_J = 175^\circ\text{C}$	$T_C = 25^\circ\text{C}$	544
		$T_C = 80^\circ\text{C}$	407
I_{Fnom}		450	A
I_{FRM}	$I_{FRM} = 3 \times I_{Fnom}$	1350	A
I_{FSM}	$t_p = 10\text{ ms, sin } 180^\circ, T_J = 25^\circ\text{C}$	2430	A
T_J		-40 ... 175	$^\circ\text{C}$
Module			
$I_{t(RMS)}$		600	A
T_{stg}	module without TIM	-40 ... 125	$^\circ\text{C}$
V_{isol}	AC sinus 50Hz, $t = 1\text{ min}$	4000	V

Characteristics					
Symbol	Conditions	min.	typ.	max.	Unit
IGBT					
$V_{CE(sat)}$	$I_C = 450\text{ A}$ $V_{GE} = 15\text{ V}$ chipllevel	$T_J = 25^\circ\text{C}$	1.80	2.05	V
		$T_J = 150^\circ\text{C}$	2.19	2.40	V
V_{CE0}	chipllevel	$T_J = 25^\circ\text{C}$	0.8	0.9	V
		$T_J = 150^\circ\text{C}$	0.7	0.8	V
r_{CE}	$V_{GE} = 15\text{ V}$ chipllevel	$T_J = 25^\circ\text{C}$	2.2	2.6	$\text{m}\Omega$
		$T_J = 150^\circ\text{C}$	3.3	3.6	$\text{m}\Omega$
$V_{GE(th)}$	$V_{GE}=V_{CE}, I_C = 18\text{ mA}$	5	5.8	6.5	V
I_{CES}	$V_{GE} = 0\text{ V}, V_{CE} = 1200\text{ V}, T_J = 25^\circ\text{C}$			5	mA
C_{ies}	$V_{CE} = 25\text{ V}$ $V_{GE} = 0\text{ V}$	$f = 1\text{ MHz}$	27.9		nF
C_{oes}		$f = 1\text{ MHz}$	1.74		nF
C_{res}		$f = 1\text{ MHz}$	1.53		nF
Q_G	$V_{GE} = -8\text{ V} \dots +15\text{ V}$		2550		nC
R_{Gint}	$T_J = 25^\circ\text{C}$		1.7		Ω
$t_{d(on)}$	$V_{CC} = 600\text{ V}$ $I_C = 450\text{ A}$	$T_J = 150^\circ\text{C}$	336		ns
t_r	$V_{GE} = +15/-15\text{ V}$	$T_J = 150^\circ\text{C}$	80		ns
E_{on}	$R_{Gon} = 1.9\ \Omega$	$T_J = 150^\circ\text{C}$	45		mJ
$t_{d(off)}$	$R_{Goff} = 1.9\ \Omega$	$T_J = 150^\circ\text{C}$	615		ns
t_f	$di/dt_{on} = 4000\text{ A}/\mu\text{s}$ $di/dt_{off} = 5000\text{ A}/\mu\text{s}$	$T_J = 150^\circ\text{C}$	130		ns
		$T_J = 150^\circ\text{C}$	66.5		mJ
$R_{th(j-c)}$	per IGBT			0.065	K/W
$R_{th(c-s)}$	per IGBT ($\lambda_{grease}=0.81\text{ W}/(\text{m}^2\text{K})$)		0.03		K/W
$R_{th(c-s)}$	per IGBT, pre-applied phase change material		0.021		K/W



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Characteristics						
Symbol	Conditions		min.	typ.	max.	Unit
Inverse diode						
$V_F = V_{EC}$	$I_F = 450 \text{ A}$ $V_{GE} = 0 \text{ V}$ chipelevel	$T_j = 25^\circ\text{C}$		2.14	2.46	V
		$T_j = 150^\circ\text{C}$		2.07	2.38	V
V_{F0}	chipelevel	$T_j = 25^\circ\text{C}$		1.30	1.50	V
		$T_j = 150^\circ\text{C}$		0.90	1.10	V
r_F	chipelevel	$T_j = 25^\circ\text{C}$		1.87	2.1	m Ω
		$T_j = 150^\circ\text{C}$		2.6	2.8	m Ω
I_{RRM}	$I_F = 450 \text{ A}$	$T_j = 150^\circ\text{C}$		350		A
Q_{rr}	$di/dt_{off} = 5000 \text{ A}/\mu\text{s}$	$T_j = 150^\circ\text{C}$		70		μC
E_{rr}	$V_{GE} = -15 \text{ V}$ $V_{CC} = 600 \text{ V}$	$T_j = 150^\circ\text{C}$		28		mJ
$R_{th(j-c)}$	per diode				0.11	K/W
$R_{th(c-s)}$	per diode ($\lambda_{grease}=0.81 \text{ W}/(\text{m}^2\text{K})$)			0.045		K/W
$R_{th(c-s)}$	per diode, pre-applied phase change material			0.036		K/W
Module						
L_{CE}				20		nH
R_{CC+EE}	measured per switch	$T_C = 25^\circ\text{C}$		0.7		m Ω
		$T_C = 125^\circ\text{C}$		1		m Ω
$R_{th(c-s)1}$	calculated without thermal coupling			0.009		K/W
$R_{th(c-s)2}$	including thermal coupling, T_s underneath module ($\lambda_{grease}=0.81 \text{ W}/(\text{m}^2\text{K})$)			0.013		K/W
$R_{th(c-s)2}$	including thermal coupling, T_s underneath module, pre-applied phase change material			0.01		K/W
M_s	to heat sink (M5)		3		5	Nm
M_t		to terminals (M6)	2.5		5	Nm
						Nm
w					300	g
Temperature Sensor						
R_{100}	$T_c=100^\circ\text{C}$ ($R_{25}=5 \text{ k}\Omega$)			$493 \pm 5\%$		Ω
$B_{100/125}$	$R_{(T)}=R_{100}\exp[B_{100/125}(1/T-1/T_{100})]$; $T[\text{K}]$;			$3550 \pm 2\%$		K



GB

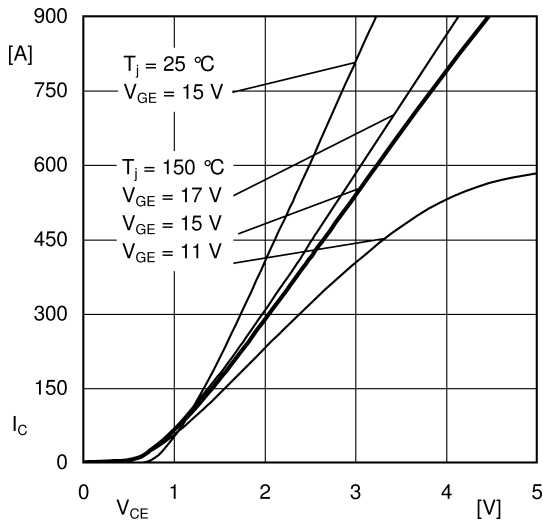


Fig. 1: Typ. output characteristic, inclusive $R_{CC'+EE'}$

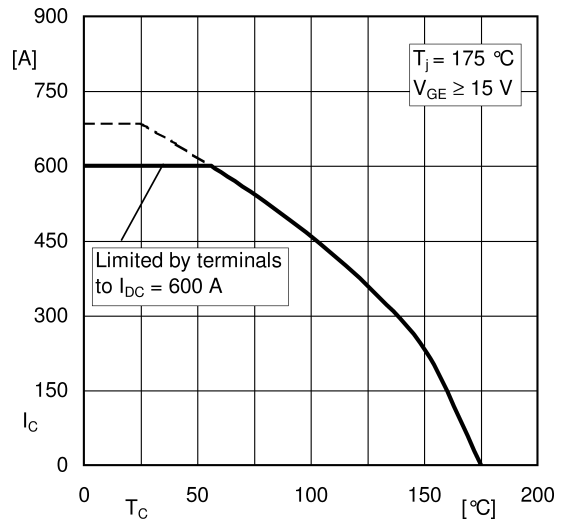


Fig. 2: Rated current vs. temperature $I_C = f(T_C)$

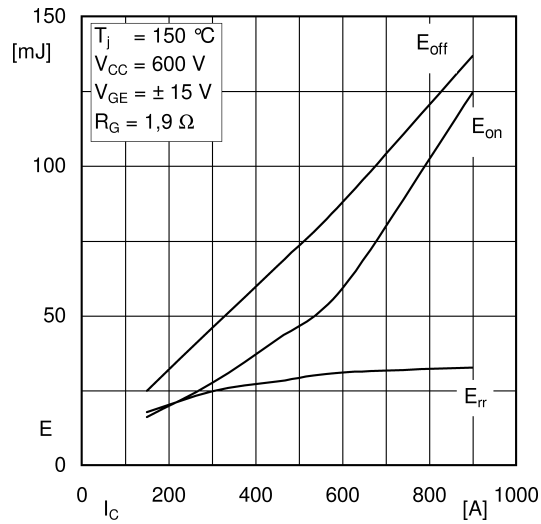


Fig. 3: Typ. turn-on /-off energy = $f(I_C)$

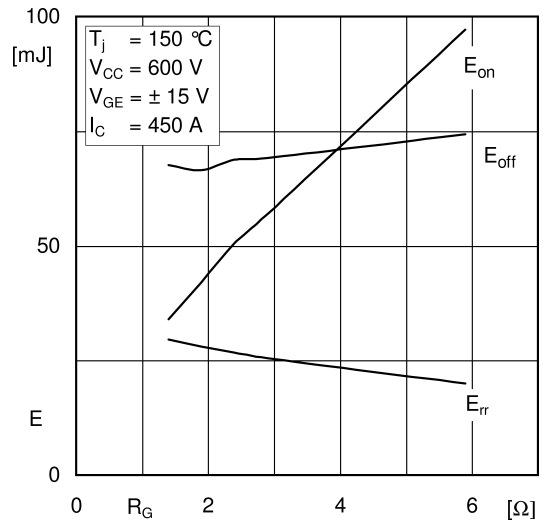


Fig. 4: Typ. turn-on /-off energy = $f(R_G)$

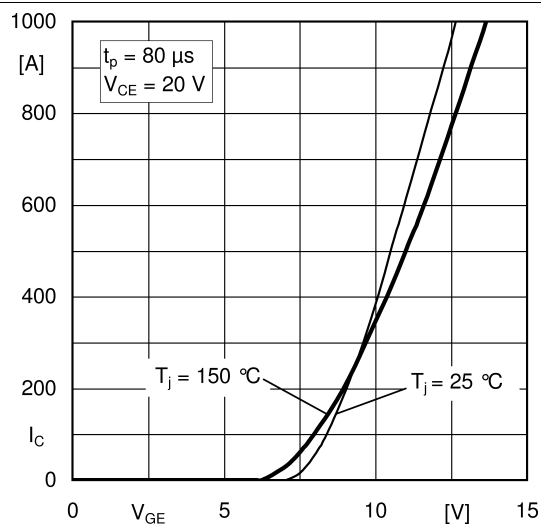


Fig. 5: Typ. transfer characteristic

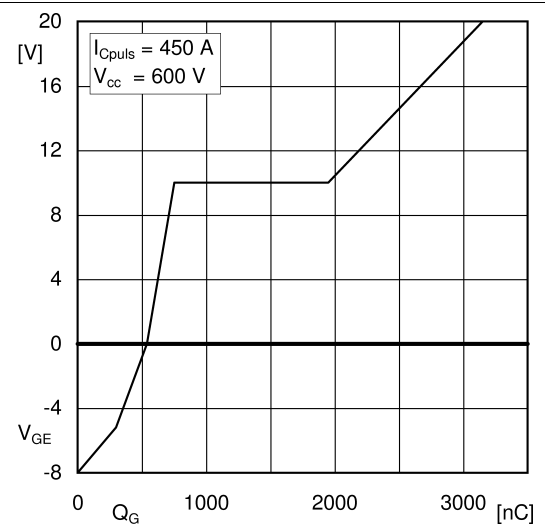
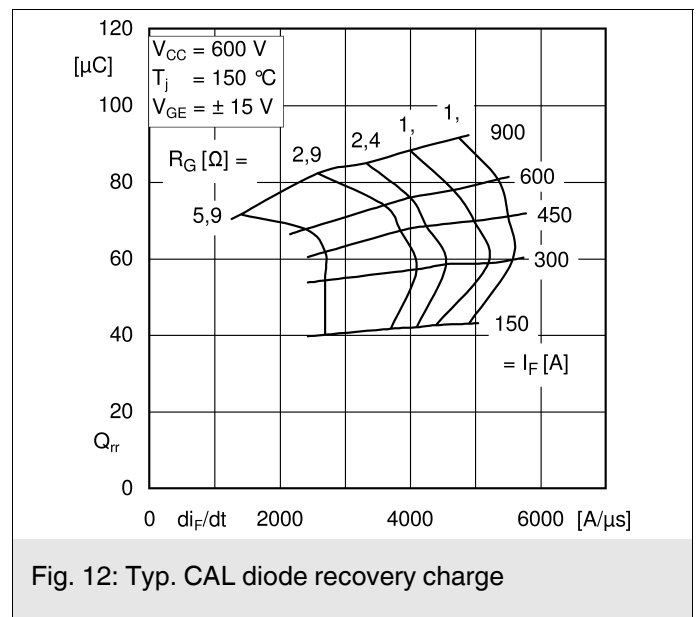
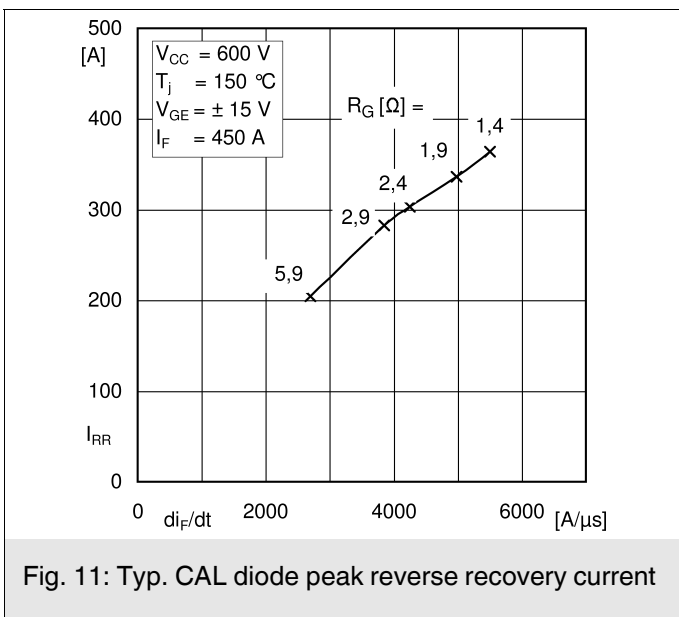
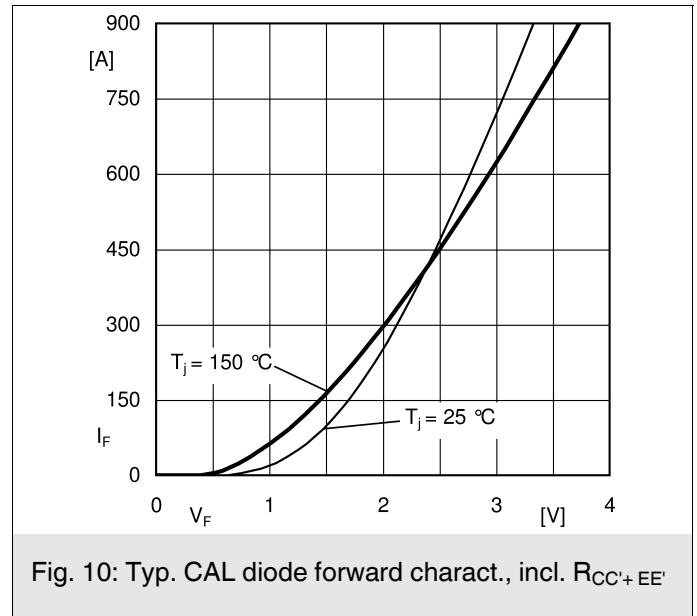
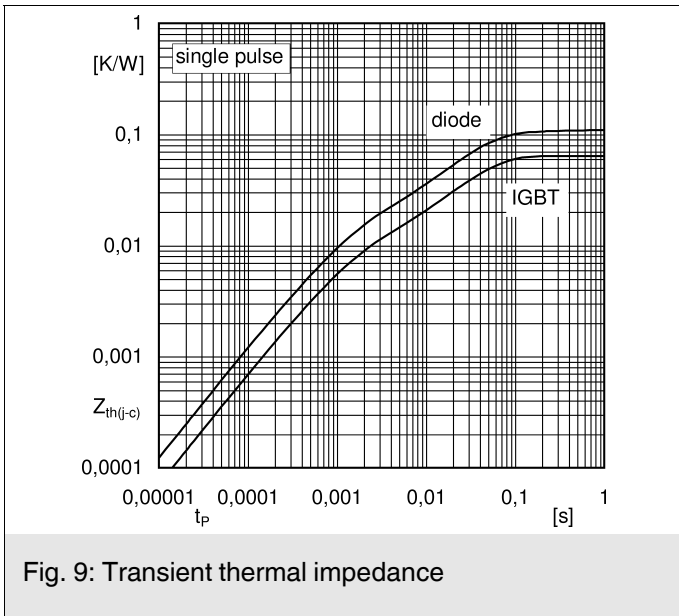
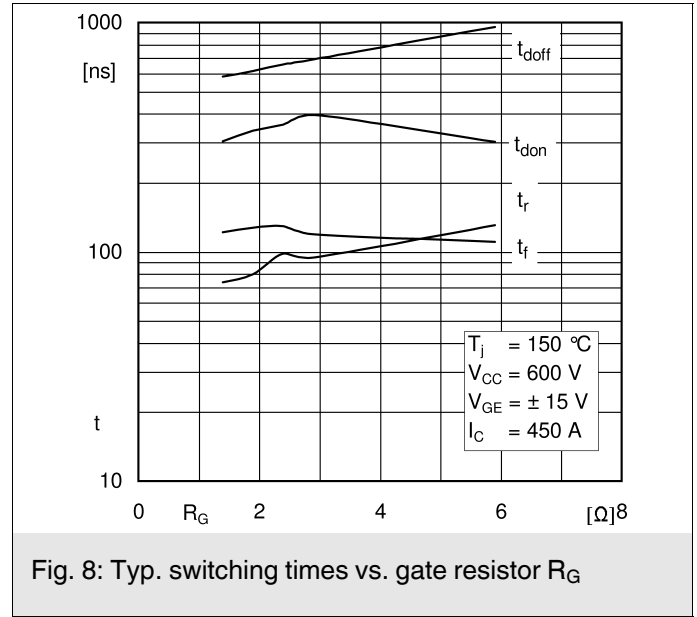
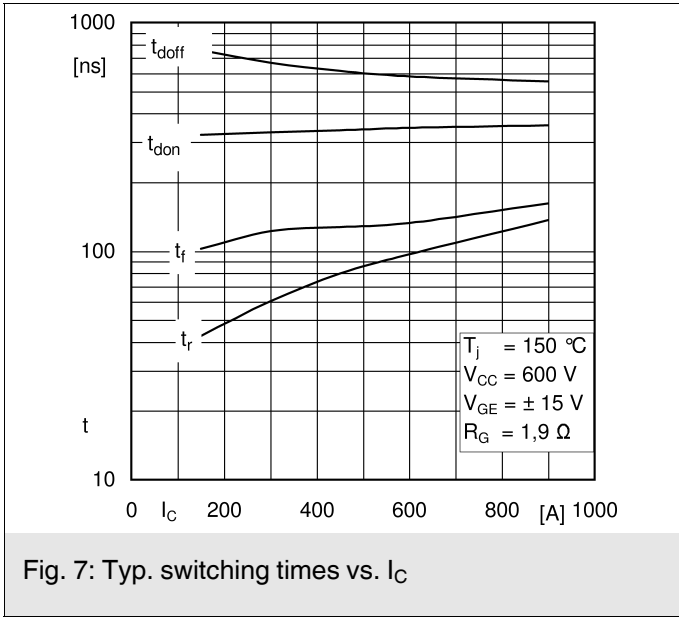


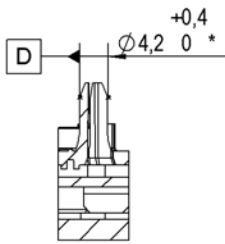
Fig. 6: Typ. gate charge characteristic



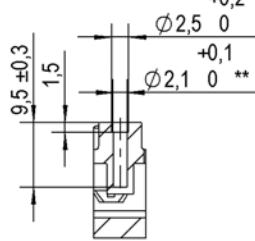
SEMiX453GB12E4s

Case: SEMiX 3s

guide pin left
F-F (1 : 1)



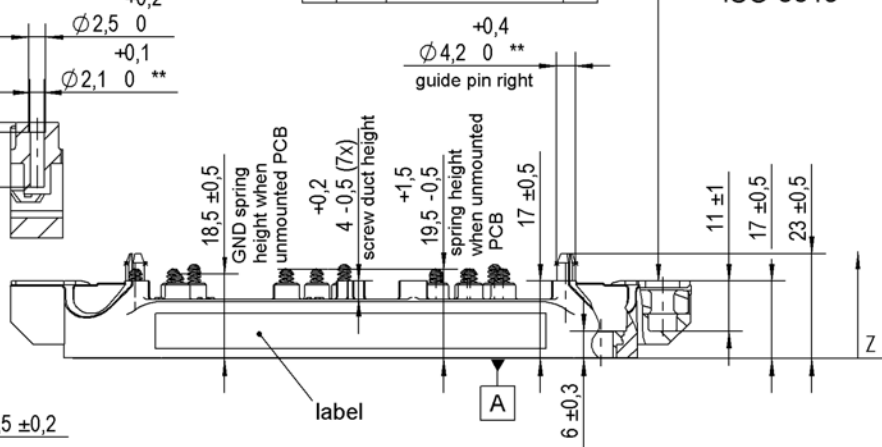
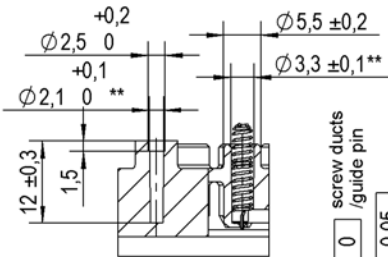
screw duct
(1x centre):
H-H (1 : 1)



\square	0,3	connector 1-2 / 3-4	
\parallel	0,2	each connector	A

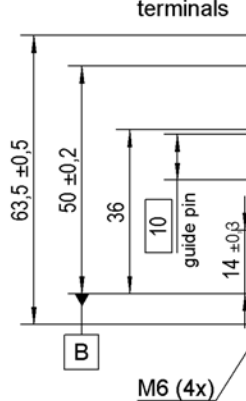
general tolerance:
ISO 2768-m
ISO 8015

screw duct (6x)
spring duct (16x):
G-G (1 : 1)

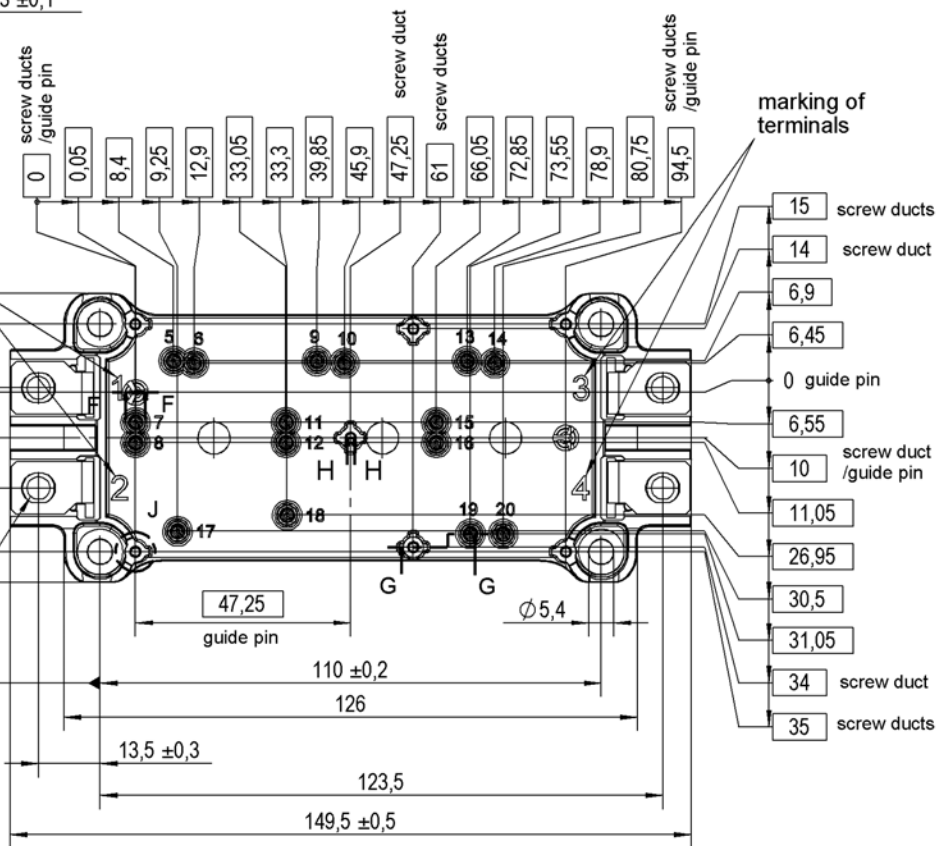
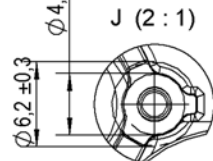


All measures in Z-direction
valid when mounted to heat sink

marking of terminals



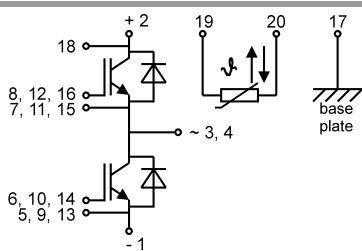
screw duct
top view(7x):
J (2 : 1)



*guide pin left with \varnothing 0,25 A B C
**screw ducts / spring ducts / guide pin right with \varnothing 0,5 A B D

Rules for the contact PCB:

- holes guidepins = $\varnothing 4 \pm 0,1$ / position tolerance $\pm 0,1$
- holes for screws = $\varnothing 3,3 \pm 0,1$ / position tolerance $\pm 0,1$
- spring contact pad = $\varnothing 3,6 \pm 0,1$ / position tolerance $\pm 0,1$



spring configuration

This is an electrostatic discharge sensitive device (ESDS), international standard IEC 60747-1, chapter IX.

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