

SEMITOP®E1

Sixpack Open Emitter

SK25GD12T7ETE1

Features*

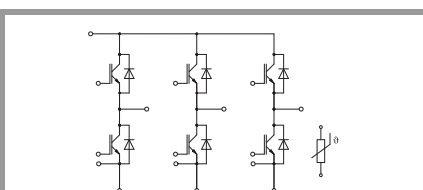
- Optimized design for superior thermal performance
- Low inductive design
- Press-Fit contact technology
- 1200V Generation 7 IGBT (T7)
- Robust and soft switching CAL4F diode technology
- Integrated NTC temperature sensor
- UL recognized file no. E 63 532

Typical Applications

- Motor drives
- Servo drives
- Air conditioning
- Auxiliary Inverters
- UPS

Remarks

- Recommended $T_{j,op} = -40 \dots +150 \text{ }^\circ\text{C}$
- $T_{j,op} > 150 \text{ }^\circ\text{C}$ during overload (details on AN19-002)



GD-ET

Absolute Maximum Ratings				
Symbol	Conditions		Values	Unit
Inverter - IGBT				
V_{CES}	$T_j = 25 \text{ }^\circ\text{C}$		1200	V
I_C	$\lambda_{paste}=0.8 \text{ W/(mK)}$	$T_s = 70 \text{ }^\circ\text{C}$	33	A
		$T_j = 175 \text{ }^\circ\text{C}$	27	A
I_C	$\lambda_{paste}=2.5 \text{ W/(mK)}$	$T_s = 70 \text{ }^\circ\text{C}$	38	A
		$T_j = 175 \text{ }^\circ\text{C}$	31	A
I_{Cnom}			25	A
I_{CRM}			50	A
V_{GES}			-20 ... 20	V
t_{psc}	$V_{CC} = 800 \text{ V}$	$T_j = 175 \text{ }^\circ\text{C}$	7	μs
	$V_{GE} \leq 15 \text{ V}$ $V_{CES} \leq 1200 \text{ V}$			
T_j			-40 ... 175	$^\circ\text{C}$
Inverse - Diode				
V_{RRM}	$T_j = 25 \text{ }^\circ\text{C}$		1200	V
I_F	$\lambda_{paste}=0.8 \text{ W/(mK)}$	$T_s = 70 \text{ }^\circ\text{C}$	24	A
		$T_j = 175 \text{ }^\circ\text{C}$	20	A
I_F	$\lambda_{paste}=2.5 \text{ W/(mK)}$	$T_s = 70 \text{ }^\circ\text{C}$	28	A
		$T_j = 175 \text{ }^\circ\text{C}$	23	A
I_{FRM}			50	A
I_{FSM}	$t_p = 10 \text{ ms, sin } 180^\circ, T_j = 150 \text{ }^\circ\text{C}$		100	A
T_j			-40 ... 175	$^\circ\text{C}$
Module				
$I_{t(RMS)}$, $\Delta T_{terminal}$ at PCB joint = 30 K, per pin		30	A
T_{stg}	module without TIM		-40 ... 125	$^\circ\text{C}$
V_{isol}	AC, sinusoidal, $t = 1 \text{ min}$		2500	V

Characteristics						
Symbol	Conditions	min.	typ.	max.	Unit	
Inverter - IGBT						
$V_{CE(sat)}$	$I_C = 25 \text{ A}$ $V_{GE} = 15 \text{ V}$ chipelevel	$T_j = 25 \text{ }^\circ\text{C}$	1.60	1.75	V	
		$T_j = 150 \text{ }^\circ\text{C}$	1.78	1.93	V	
		$T_j = 175 \text{ }^\circ\text{C}$	1.82	1.97	V	
V_{CE0}	chipelevel	$T_j = 25 \text{ }^\circ\text{C}$	1.00	1.05	V	
		$T_j = 150 \text{ }^\circ\text{C}$	0.80	0.85	V	
		$T_j = 175 \text{ }^\circ\text{C}$	0.75	0.80	V	
r_{CE}	$V_{GE} = 15 \text{ V}$ chipelevel	$T_j = 25 \text{ }^\circ\text{C}$	24	28	m Ω	
		$T_j = 150 \text{ }^\circ\text{C}$	39	43	m Ω	
		$T_j = 175 \text{ }^\circ\text{C}$	43	47	m Ω	
$V_{GE(th)}$	$V_{GE} = V_{CE}, I_C = 0.53 \text{ mA}$		5.15	5.8	6.45	V
I_{CES}	$V_{GE} = 0 \text{ V}, V_{CE} = 1200 \text{ V}, T_j = 25 \text{ }^\circ\text{C}$			1	mA	
C_{ies}	$V_{CE} = 25 \text{ V}$ $V_{GE} = 0 \text{ V}$	$f = 1 \text{ MHz}$	4.80		nF	
C_{oes}		$f = 1 \text{ MHz}$	0.06		nF	
C_{res}		$f = 1 \text{ MHz}$	0.02		nF	
Q_G	$V_{GE} = -15 \text{ V} \dots +15 \text{ V}$		354		nC	
R_{Gint}	$T_j = 25 \text{ }^\circ\text{C}$		0		Ω	



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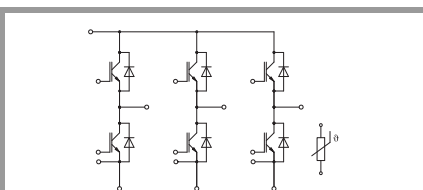
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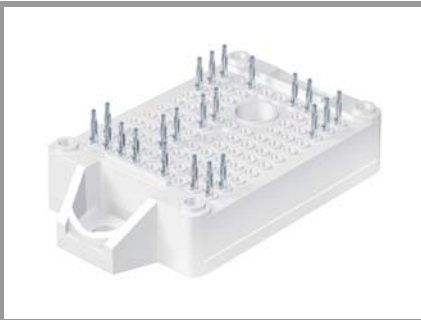
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Characteristics						
Symbol	Conditions		min.	typ.	max.	Unit
Inverter - IGBT						
$t_{d(on)}$		$T_j = 25 \text{ }^\circ\text{C}$		28		ns
		$T_j = 150 \text{ }^\circ\text{C}$		30		ns
		$T_j = 175 \text{ }^\circ\text{C}$		32		ns
t_r		$T_j = 25 \text{ }^\circ\text{C}$		23		ns
		$T_j = 150 \text{ }^\circ\text{C}$		25		ns
		$T_j = 175 \text{ }^\circ\text{C}$		26		ns
E_{on}	$V_{CC} = 600 \text{ V}$ $I_C = 25 \text{ A}$ $R_{G on} = 6.2 \text{ } \Omega$ $R_{G off} = 6.2 \text{ } \Omega$ $V_{GE} = +15/-15 \text{ V}$	$T_j = 25 \text{ }^\circ\text{C}$		1.65		mJ
		$T_j = 150 \text{ }^\circ\text{C}$		2.42		mJ
		$T_j = 175 \text{ }^\circ\text{C}$		2.72		mJ
		$T_j = 25 \text{ }^\circ\text{C}$		191		ns
$t_{d(off)}$	$(T_j = 150 \text{ }^\circ\text{C})$ $di/dt_{on} = 880 \text{ A}/\mu\text{s}$ $di/dt_{off} = 210 \text{ A}/\mu\text{s}$	$T_j = 25 \text{ }^\circ\text{C}$		231		ns
		$T_j = 150 \text{ }^\circ\text{C}$		251		ns
		$T_j = 175 \text{ }^\circ\text{C}$		251		ns
t_f	$dv/dt = 5400 \text{ V}/\mu\text{s}$	$T_j = 25 \text{ }^\circ\text{C}$		66		ns
		$T_j = 150 \text{ }^\circ\text{C}$		101		ns
		$T_j = 175 \text{ }^\circ\text{C}$		108		ns
E_{off}		$T_j = 25 \text{ }^\circ\text{C}$		2.04		mJ
		$T_j = 150 \text{ }^\circ\text{C}$		2.71		mJ
		$T_j = 175 \text{ }^\circ\text{C}$		3.09		mJ
$R_{th(j-s)}$	per IGBT, $\lambda_{paste}=0.8 \text{ W}/(\text{mK})$		1.32			K/W
$R_{th(j-s)}$	per IGBT, $\lambda_{paste}=2.5 \text{ W}/(\text{mK})$		1.06			K/W

Characteristics						
Symbol	Conditions		min.	typ.	max.	Unit
Inverse - Diode						
$V_F = V_{EC}$	$I_F = 25 \text{ A}$	$T_j = 25 \text{ }^\circ\text{C}$		2.41	2.74	V
		$T_j = 150 \text{ }^\circ\text{C}$		2.45	2.79	V
		chiplevel $T_j = 175 \text{ }^\circ\text{C}$		2.30	2.62	V
V_{F0}	chiplevel	$T_j = 25 \text{ }^\circ\text{C}$		1.30	1.50	V
		$T_j = 150 \text{ }^\circ\text{C}$		0.90	1.10	V
		$T_j = 175 \text{ }^\circ\text{C}$		0.82	0.98	V
r_F	chiplevel	$T_j = 25 \text{ }^\circ\text{C}$		44	50	m Ω
		$T_j = 150 \text{ }^\circ\text{C}$		62	68	m Ω
		$T_j = 175 \text{ }^\circ\text{C}$		59	66	m Ω
I_{RRM}		$T_j = 25 \text{ }^\circ\text{C}$		20		A
		$T_j = 150 \text{ }^\circ\text{C}$		28		A
		$T_j = 175 \text{ }^\circ\text{C}$		30		A
Q_{rr}	$I_F = 25 \text{ A}$ $V_{GE} = +15/-15 \text{ V}$ $V_{CC} = 600 \text{ V}$ $(T_j = 150 \text{ }^\circ\text{C})$	$T_j = 25 \text{ }^\circ\text{C}$		1.41		μC
		$T_j = 150 \text{ }^\circ\text{C}$		3.71		μC
		$T_j = 175 \text{ }^\circ\text{C}$		4.19		μC
E_{rr}	$di/dt_{off} = 1050 \text{ A}/\mu\text{s}$	$T_j = 25 \text{ }^\circ\text{C}$		0.51		mJ
		$T_j = 150 \text{ }^\circ\text{C}$		1.61		mJ
		$T_j = 175 \text{ }^\circ\text{C}$		2.46		mJ
$R_{th(j-s)}$	per Diode, $\lambda_{paste}=0.8 \text{ W}/(\text{mK})$		1.66			K/W
$R_{th(j-s)}$	per Diode, $\lambda_{paste}=2.5 \text{ W}/(\text{mK})$		1.29			K/W

Module						
L_{CE}				30		nH
M_s	to heatsink		1.6		2.3	Nm
w				25		g

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Characteristics					
Symbol	Conditions	min.	typ.	max.	Unit
Temperature Sensor					
R ₁₀₀	T _c =100°C (R ₂₅ =5 kΩ)		493 ± 5%		Ω
B _{25/85}	R _(T) =R ₂₅ *exp[B _{25/85} *(1/T-1/298)], T[K]		3420		K

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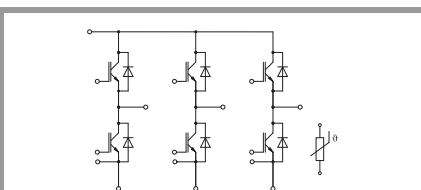
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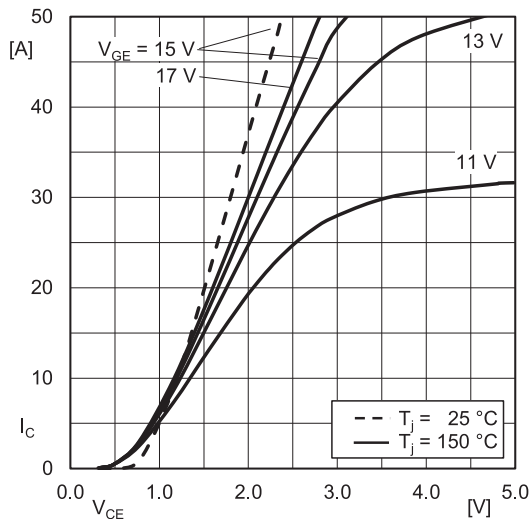


Fig. 1: Typ. IGBT output characteristic, incl. $R_{CC+EE'}$

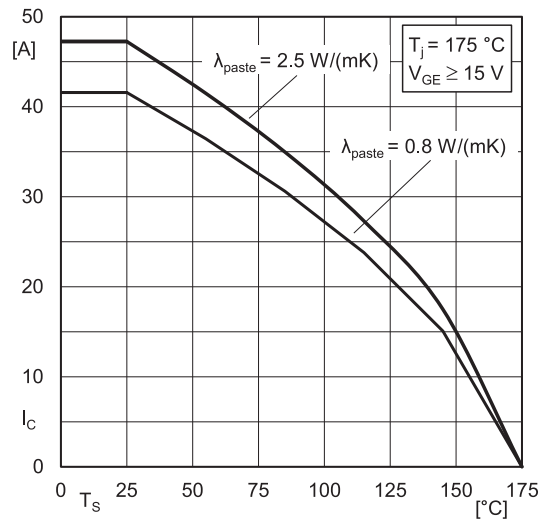


Fig. 2: IGBT rated current vs. temperature $I_C=f(T_s)$

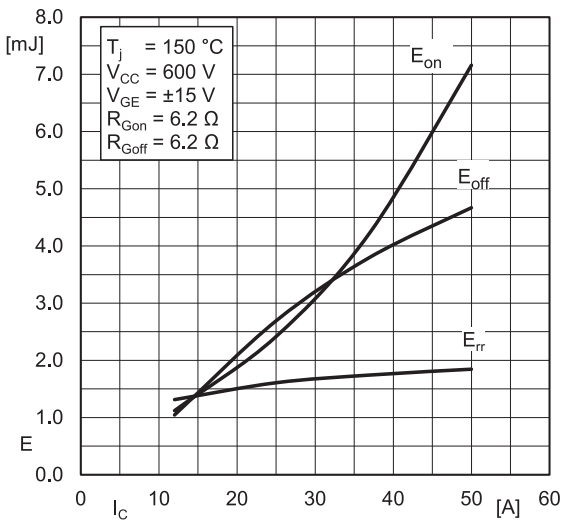


Fig. 3: Typ. turn-on /-off energy = $f(I_C)$

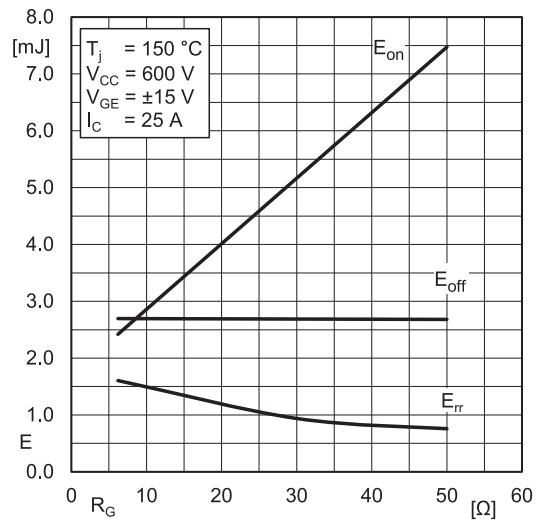


Fig. 4: Typ. turn-on /-off energy = $f(R_G)$

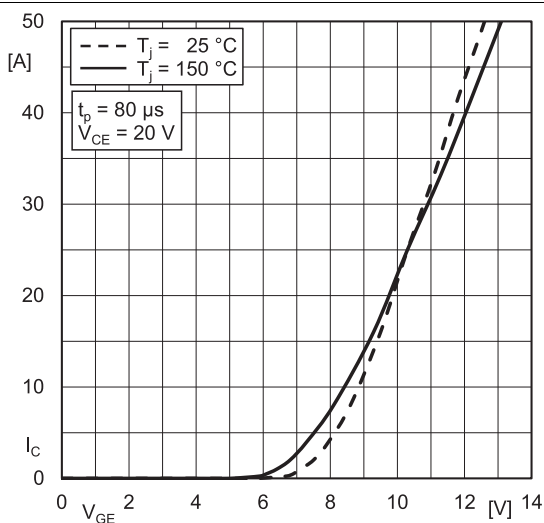


Fig. 5: Typ. IGBT transfer characteristic

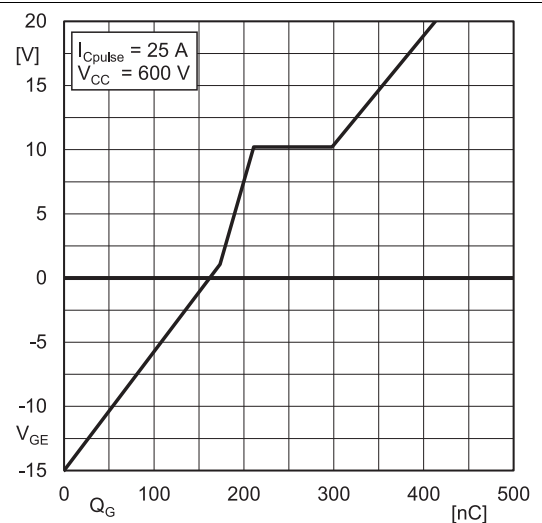


Fig. 6: Typ. IGBT gate charge characteristic

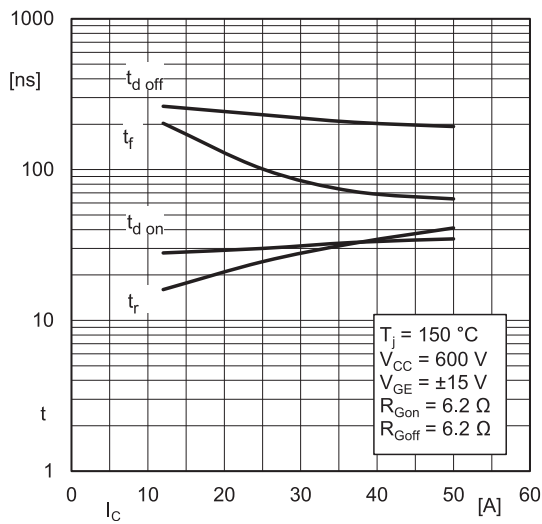


Fig. 7: Typ. switching times = $f(I_C)$

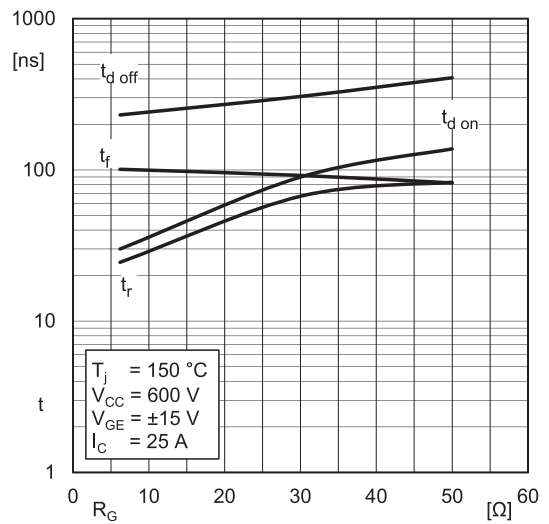


Fig. 8: Typ. switching times = $f(R_G)$

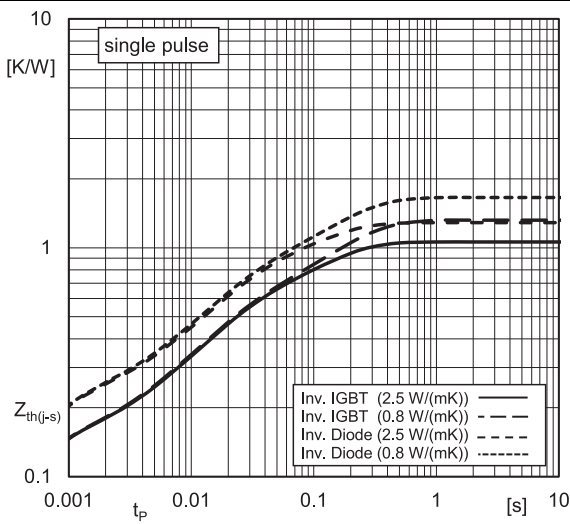


Fig. 9: Typ. transient thermal impedance

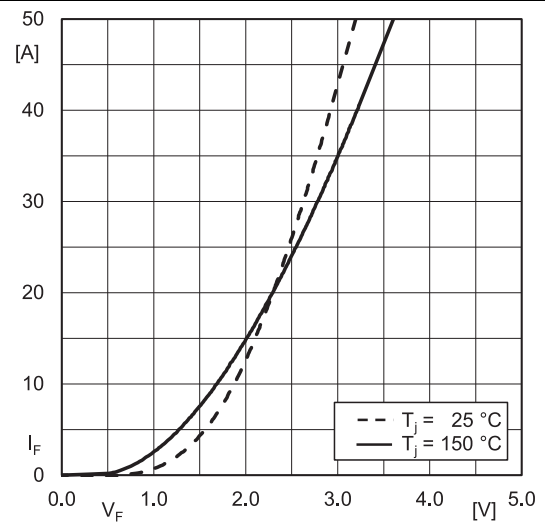


Fig. 10: Typ. Inv. diode forward charact., incl. $R_{CC+EE'}$

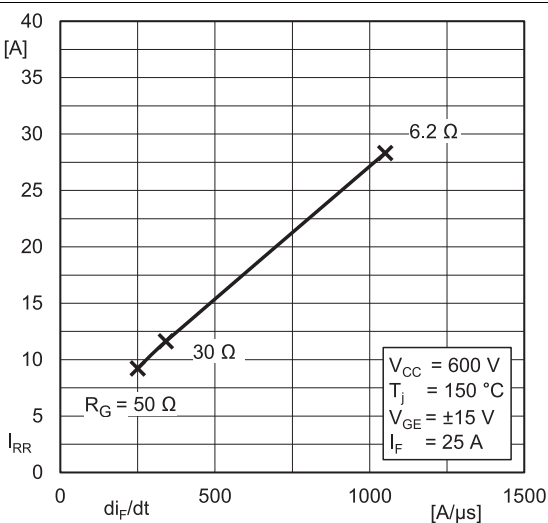


Fig. 11: Typ. Inv. diode peak reverse recovery current

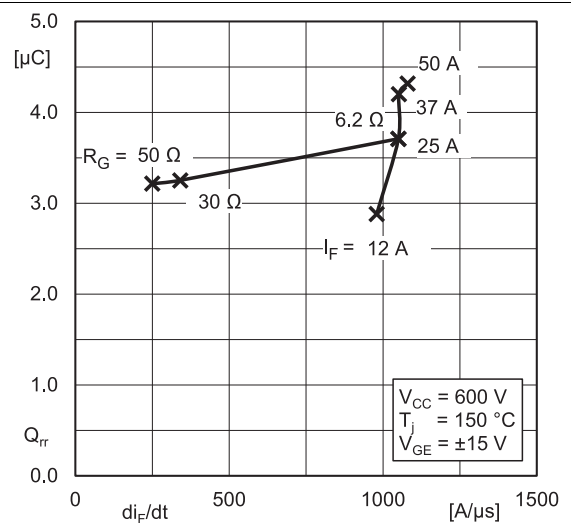


Fig. 12: Typ. Inv. diode reverse recovery charge

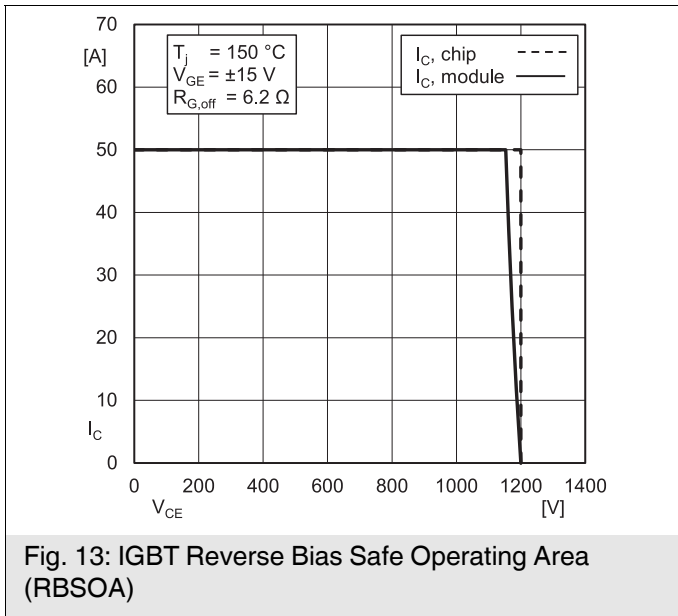
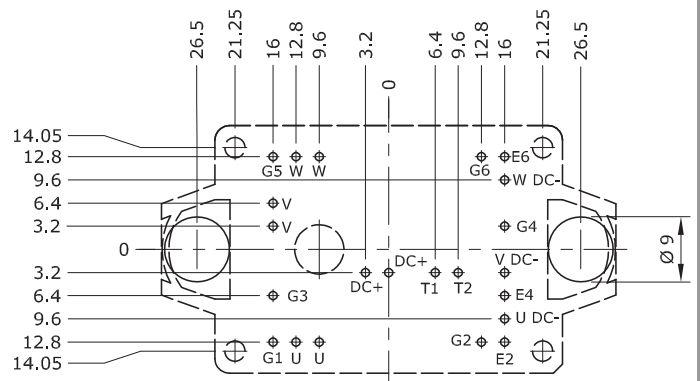
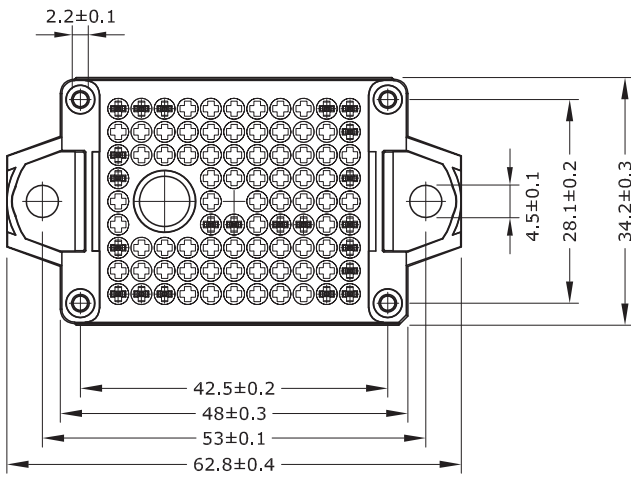
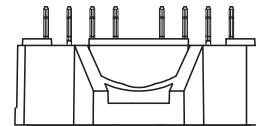
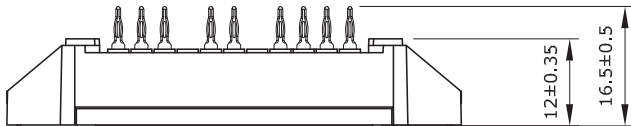


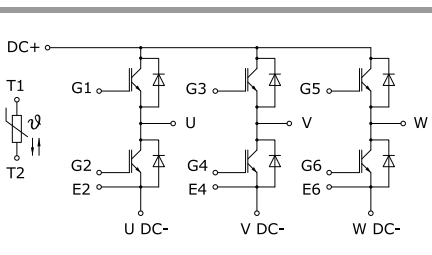
Fig. 13: IGBT Reverse Bias Safe Operating Area (RBSOA)

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- Pin-Grid 3.2 mm
- Tolerance of PCB hole pattern $\text{⌀} \pm 0.1$
- Diameters of drill $\text{⌀} 1.15\text{mm}$
- Copper thickness in hole 25 - 50 μm
- Hole specification for contacts:
refer to SEMITOP E1/E2 Mounting Instruction

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This is an electrostatic discharge sensitive device (ESDS) due to international standard IEC 61340.

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