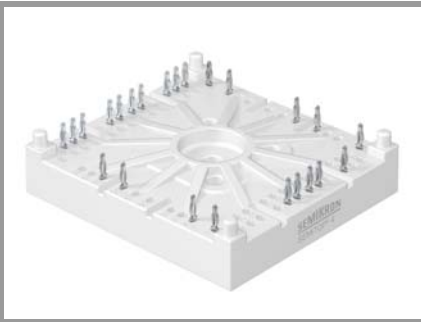


SK 70 MLI 12T4 Tp



SEMITOP® 4 Press-Fit

3-Level NPC Inverter

SK 70 MLI 12T4 Tp

Features*

- One screw mounting module
- Solder free mounting with Press-Fit terminals
- Fully compatible with other SEMITOP® Press-Fit types
- Improved thermal performances by aluminium oxide substrate
- 1200V Trench4 IGBT technology
- Robust and soft switching CAL4F diode technology
- Integrated NTC temperature sensor
- UL recognized, file no. E 63 532

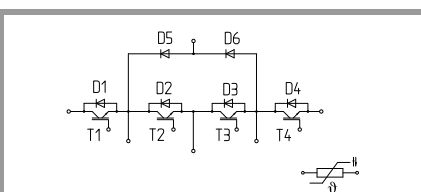
Remarks*

- Recommended $T_{jop} = -40 \dots +150^\circ\text{C}$
- IGBT1: outer IGBTs T1 & T4
- IGBT2: inner IGBTs T2 & T3
- Diode1: outer Diodes D1 & D4
- Diode2: inner Diodes D2 & D3
- Diode5: clamping diodes D5 & D6

Footnotes

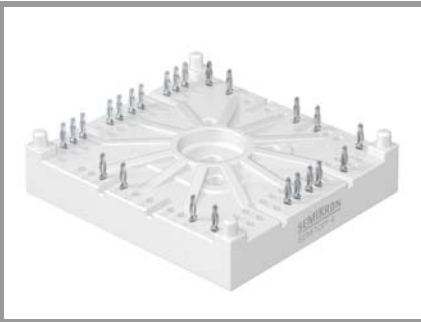
¹⁾ Please find further technical information on the SEMIKRON website.

Absolute Maximum Ratings			
Symbol	Conditions	Values	Unit
IGBT1			
V_{CES}	$T_j = 25^\circ\text{C}$	1200	V
I_C	$T_j = 175^\circ\text{C}$	$T_s = 25^\circ\text{C}$	98
		$T_s = 70^\circ\text{C}$	80
I_{Cnom}		70	A
I_{CRM}		210	A
V_{GES}		-20 ... 20	V
t_{psc}	$V_{CC} = 800\text{ V}, V_{GE} \leq 15\text{ V}, T_j = 150^\circ\text{C}, V_{CES} \leq 1200\text{ V}$	10	μs
T_j		-40 ... 175	$^\circ\text{C}$
IGBT2			
V_{CES}	$T_j = 25^\circ\text{C}$	1200	V
I_C	$T_j = 175^\circ\text{C}$	$T_s = 25^\circ\text{C}$	98
		$T_s = 70^\circ\text{C}$	80
I_{Cnom}		70	A
I_{CRM}		210	A
V_{GES}		-20 ... 20	V
t_{psc}	$V_{CC} = 800\text{ V}, V_{GE} \leq 15\text{ V}, T_j = 150^\circ\text{C}, V_{CES} \leq 1200\text{ V}$	10	μs
T_j		-40 ... 175	$^\circ\text{C}$
Diode1			
V_{RRM}	$T_j = 25^\circ\text{C}$	1200	V
I_F	$T_j = 175^\circ\text{C}$	$T_s = 25^\circ\text{C}$	78
		$T_s = 70^\circ\text{C}$	63
I_{FRM}		140	A
I_{FSM}	10 ms, sin 180°, $T_j = 25^\circ\text{C}$	306	A
T_j		-40 ... 175	$^\circ\text{C}$
Diode2			
V_{RRM}	$T_j = 25^\circ\text{C}$	1200	V
I_F	$T_j = 175^\circ\text{C}$	$T_s = 25^\circ\text{C}$	78
		$T_s = 70^\circ\text{C}$	63
I_{FRM}		140	A
I_{FSM}	10 ms, sin 180°, $T_j = 25^\circ\text{C}$	306	A
T_j		-40 ... 175	$^\circ\text{C}$
Diode5			
V_{RRM}	$T_j = 25^\circ\text{C}$	1200	V
I_F	$T_j = 175^\circ\text{C}$	$T_s = 25^\circ\text{C}$	78
		$T_s = 70^\circ\text{C}$	63
I_{FRM}		140	A
I_{FSM}	10 ms, sin 180°, $T_j = 25^\circ\text{C}$	306	A
T_j		-40 ... 175	$^\circ\text{C}$
Module			
$I_{t(RMS)}$	$\Delta T_{terminal}$ at PCB joint = 30 K, per pin	35	A
T_{stg}		-40 ... 125	$^\circ\text{C}$
V_{isol}	AC, sinusoidal, $t = 1\text{ min}$	2500	V



MLI-T

SK 70 MLI 12T4 Tp



SEMISTOP® 4 Press-Fit

3-Level NPC Inverter

SK 70 MLI 12T4 Tp

Features*

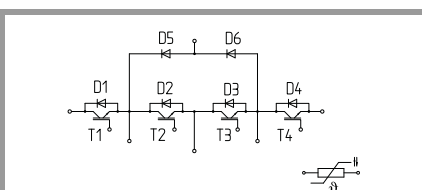
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- 1200V Trench4 IGBT technology
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- Integrated NTC temperature sensor
- UL recognized, file no. E 63 532

Remarks*

- Recommended $T_{jop} = -40 \dots +150^\circ\text{C}$
- IGBT1: outer IGBTs T1 & T4
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- Diode1: outer Diodes D1 & D4
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Footnotes

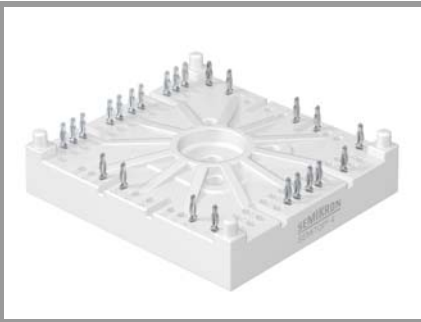
¹⁾ Please find further technical information on the SEMIKRON website.



MLI-T

Characteristics			min.	typ.	max.	Unit
Symbol	Conditions					
IGBT1						
$V_{CE(sat)}$	$I_C = 70\text{ A}$ $V_{GE} = 15\text{ V}$ chipelevel	$T_j = 25^\circ\text{C}$		1.85	2.10	V
		$T_j = 150^\circ\text{C}$		2.25	2.45	V
V_{CE0}	chipelevel	$T_j = 25^\circ\text{C}$		0.80	0.90	V
		$T_j = 150^\circ\text{C}$		0.70	0.80	V
r_{CE}	$V_{GE} = 15\text{ V}$ chipelevel	$T_j = 25^\circ\text{C}$		15	17	m Ω
		$T_j = 150^\circ\text{C}$		22	24	m Ω
$V_{GE(th)}$	$V_{GE} = V_{CE}, I_C = 2.4\text{ mA}$		5	5.8	6.5	V
I_{CES}	$V_{GE} = 0\text{ V}, V_{CE} = 1200\text{ V}, T_j = 25^\circ\text{C}$				1	mA
C_{ies}	$V_{CE} = 25\text{ V}$ $V_{GE} = 0\text{ V}$	$f = 1\text{ MHz}$		3.9		nF
C_{oes}		$f = 1\text{ MHz}$		0.31		nF
C_{res}		$f = 1\text{ MHz}$		0.23		nF
Q_G	$V_{GE} = -15\text{ V} \dots +15\text{ V}$			516		nC
R_{Gint}	$T_j = 25^\circ\text{C}$			2.4		Ω
$t_{d(on)}$	$V_{CE} = 600\text{ V}$	$T_j = 150^\circ\text{C}$		14		ns
t_r	$I_C = 70\text{ A}$	$T_j = 150^\circ\text{C}$		34		ns
E_{on}	$V_{GE} = +15/-15\text{ V}$	$T_j = 150^\circ\text{C}$		5.5		mJ
$t_{d(off)}$	$R_{G on} = 1.8\ \Omega$	$T_j = 150^\circ\text{C}$		248		ns
t_f	$R_{G off} = 1.8\ \Omega$	$T_j = 150^\circ\text{C}$		67		ns
E_{off}	$di/dt_{on} = 1750\text{ A}/\mu\text{s}$ $di/dt_{off} = 1386\text{ A}/\mu\text{s}$ $dv/dt = 3780\text{ V}/\mu\text{s}$	$T_j = 150^\circ\text{C}$		6.5		mJ
		$T_j = 150^\circ\text{C}$				
$R_{th(j-s)}$	per IGBT, $\lambda_{paste} = 0.8\text{ W}/(\text{mK})$			0.47		K/W
IGBT2						
$V_{CE(sat)}$	$I_C = 70\text{ A}$ $V_{GE} = 15\text{ V}$ chipelevel	$T_j = 25^\circ\text{C}$		1.85	2.10	V
		$T_j = 150^\circ\text{C}$		2.25	2.45	V
V_{CE0}	chipelevel	$T_j = 25^\circ\text{C}$		0.80	0.90	V
		$T_j = 150^\circ\text{C}$		0.70	0.80	V
r_{CE}	$V_{GE} = 15\text{ V}$ chipelevel	$T_j = 25^\circ\text{C}$		15	17	m Ω
		$T_j = 150^\circ\text{C}$		22	24	m Ω
$V_{GE(th)}$	$V_{GE} = V_{CE}, I_C = 2.4\text{ mA}$		5	5.8	6.5	V
I_{CES}	$V_{GE} = 0\text{ V}, V_{CE} = 1200\text{ V}, T_j = 25^\circ\text{C}$				1	mA
C_{ies}	$V_{CE} = 25\text{ V}$ $V_{GE} = 0\text{ V}$	$f = 1\text{ MHz}$		3.9		nF
C_{oes}		$f = 1\text{ MHz}$		0.31		nF
C_{res}		$f = 1\text{ MHz}$		0.23		nF
Q_G	$V_{GE} = -15\text{ V} \dots +15\text{ V}$			516		nC
R_{Gint}	$T_j = 25^\circ\text{C}$			2.4		Ω
$t_{d(on)}$	$V_{CE} = 600\text{ V}$	$T_j = 150^\circ\text{C}$		14		ns
t_r	$I_C = 70\text{ A}$	$T_j = 150^\circ\text{C}$		36		ns
E_{on}	$V_{GE} = +15/-15\text{ V}$	$T_j = 150^\circ\text{C}$		6		mJ
$t_{d(off)}$	$R_{G on} = 1.8\ \Omega$	$T_j = 150^\circ\text{C}$		248		ns
t_f	$R_{G off} = 1.8\ \Omega$	$T_j = 150^\circ\text{C}$		67		ns
E_{off}	$di/dt_{on} = 1883\text{ A}/\mu\text{s}$ $di/dt_{off} = 1386\text{ A}/\mu\text{s}$ $dv/dt = 4508\text{ V}/\mu\text{s}$	$T_j = 150^\circ\text{C}$		6.8		mJ
		$T_j = 150^\circ\text{C}$				
$R_{th(j-s)}$	per IGBT			0.47		K/W

SK 70 MLI 12T4 Tp



SEMITOP® 4 Press-Fit

3-Level NPC Inverter

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- 1200V Trench4 IGBT technology
- Robust and soft switching CAL4F diode technology
- Integrated NTC temperature sensor
- UL recognized, file no. E 63 532

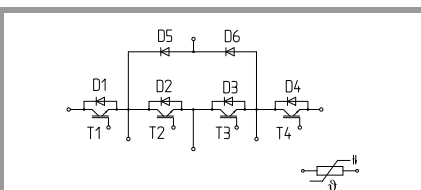
Remarks*

- Recommended $T_{jop} = -40 \dots +150^{\circ}\text{C}$
- IGBT1: outer IGBTs T1 & T4
- IGBT2: inner IGBTs T2 & T3
- Diode1: outer Diodes D1 & D4
- Diode2: inner Diodes D2 & D3
- Diode5: clamping diodes D5 & D6

Footnotes

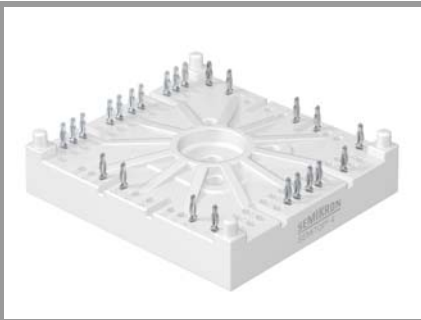
¹⁾ Please find further technical information on the SEMIKRON website.

Characteristics						
Symbol	Conditions		min.	typ.	max.	Unit
Diode1						
$V_F = V_{EC}$	$I_F = 70 \text{ A}$	$T_j = 25^{\circ}\text{C}$		2.30	2.62	V
	chipelevel	$T_j = 150^{\circ}\text{C}$		2.29	2.62	V
V_{F0}	chipelevel	$T_j = 25^{\circ}\text{C}$		1.30	1.50	V
		$T_j = 150^{\circ}\text{C}$		0.90	1.10	V
r_F	chipelevel	$T_j = 25^{\circ}\text{C}$		14	16	mΩ
		$T_j = 150^{\circ}\text{C}$		20	22	mΩ
I_{RRM}	$I_F = 70 \text{ A}$	$T_j = 150^{\circ}\text{C}$		59		A
Q_{rr}	$di/dt_{off} = 1883 \text{ A}/\mu\text{s}$	$T_j = 150^{\circ}\text{C}$		9.95		μC
E_{rr}	$V_R = 600 \text{ V}$ $V_{GE} = -15 \text{ V}$	$T_j = 150^{\circ}\text{C}$		3.3		mJ
$R_{th(j-s)}$	per Diode			0.73		K/W
Diode2						
$V_F = V_{EC}$	$I_F = 70 \text{ A}$	$T_j = 25^{\circ}\text{C}$		2.30	2.62	V
	chipelevel	$T_j = 150^{\circ}\text{C}$		2.29	2.62	V
V_{F0}	chipelevel	$T_j = 25^{\circ}\text{C}$		1.30	1.50	V
		$T_j = 150^{\circ}\text{C}$		0.90	1.10	V
r_F	chipelevel	$T_j = 25^{\circ}\text{C}$		14	16	mΩ
		$T_j = 150^{\circ}\text{C}$		20	22	mΩ
I_{RRM}	$I_F = 70 \text{ A}$	$T_j = 150^{\circ}\text{C}$		-		A
Q_{rr}	$V_R = 600 \text{ V}$	$T_j = 150^{\circ}\text{C}$		-		μC
$E_{rr} \text{ } ^1)$	$V_{GE} = -15 \text{ V}$	$T_j = 150^{\circ}\text{C}$		-		mJ
$R_{th(j-s)}$	per Diode			0.73		K/W
Diode5						
$V_F = V_{EC}$	$I_F = 70 \text{ A}$	$T_j = 25^{\circ}\text{C}$		2.30	2.62	V
	chipelevel	$T_j = 150^{\circ}\text{C}$		2.29	2.62	V
V_{F0}	chipelevel	$T_j = 25^{\circ}\text{C}$		1.30	1.50	V
		$T_j = 150^{\circ}\text{C}$		0.90	1.10	V
r_F	chipelevel	$T_j = 25^{\circ}\text{C}$		14	16	mΩ
		$T_j = 150^{\circ}\text{C}$		20	22	mΩ
I_{RRM}	$I_F = 70 \text{ A}$	$T_j = 150^{\circ}\text{C}$		42		A
Q_{rr}	$di/dt_{off} = 1750 \text{ A}/\mu\text{s}$	$T_j = 150^{\circ}\text{C}$		7.12		μC
E_{rr}	$V_{GE} = -15 \text{ V}$	$T_j = 150^{\circ}\text{C}$		2.3		mJ
$R_{th(j-s)}$	per Diode			0.73		K/W



MLI-T

SK 70 MLI 12T4 Tp



SEMITOP® 4 Press-Fit

3-Level NPC Inverter

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- 1200V Trench4 IGBT technology
- Robust and soft switching CAL4F diode technology
- Integrated NTC temperature sensor
- UL recognized, file no. E 63 532

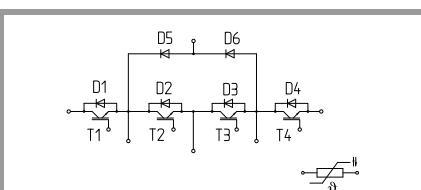
Remarks*

- Recommended $T_{jop} = -40 \dots +150^\circ\text{C}$
- IGBT1: outer IGBTs T1 & T4
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- Diode1: outer Diodes D1 & D4
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- Diode5: clamping diodes D5 & D6

Footnotes

¹⁾ Please find further technical information on the SEMIKRON website.

Characteristics						
Symbol	Conditions		min.	typ.	max.	Unit
Module						
L_{sCE1}				17		nH
L_{sCE2}				21		nH
$R_{CC'+EE'}$	per switch	$T_s = 25^\circ\text{C}$		1.5		mΩ
		$T_s = 150^\circ\text{C}$		2		mΩ
M_s	to heatsink		2.5		2.75	Nm
M_t				-		Nm
				-		Nm
w				60		g
Temperature Sensor						
R_{100}	$T_c = 100^\circ\text{C}$ ($R_{25} = 5 \text{ k}\Omega$)			$493 \pm 5\%$		Ω
$B_{100/125}$	$R_{(T)} = R_{100} \exp[B_{100/125}(1/T - 1/T_{100})]$; T[K];			$3550 \pm 2\%$		K



MLI-T

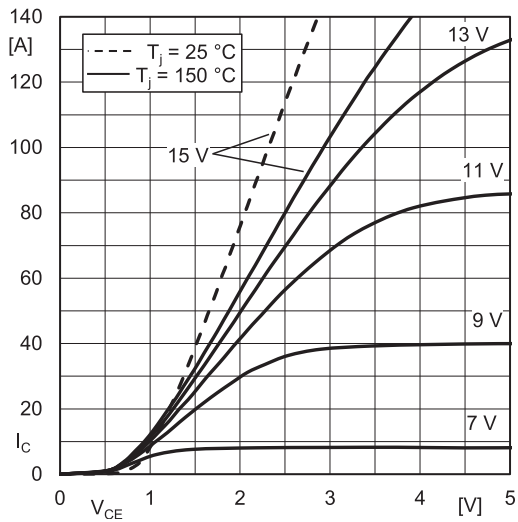


Fig. 1: Typ. IGBT1 output characteristic, incl. $R_{CC'+EE'}$

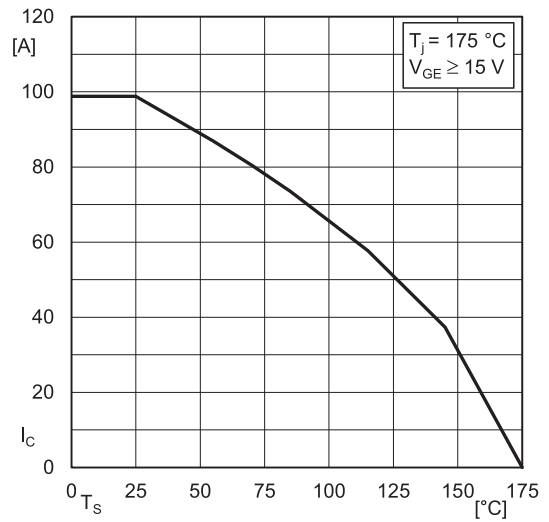


Fig. 2: IGBT1 rated current vs. Temperature $I_C=f(T_s)$

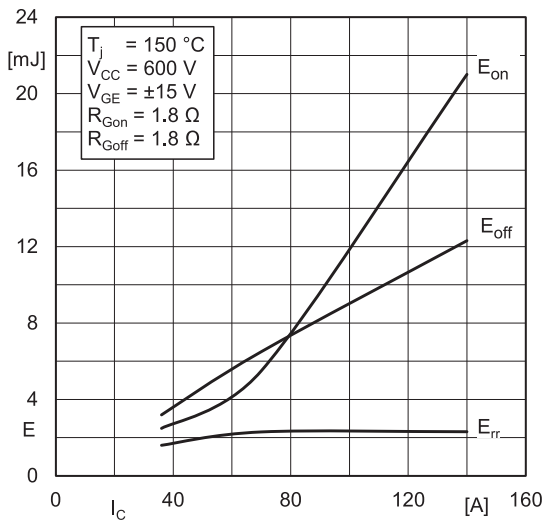


Fig. 3: Typ. IGBT1 & Diode5 turn-on /-off energy = $f(I_C)$

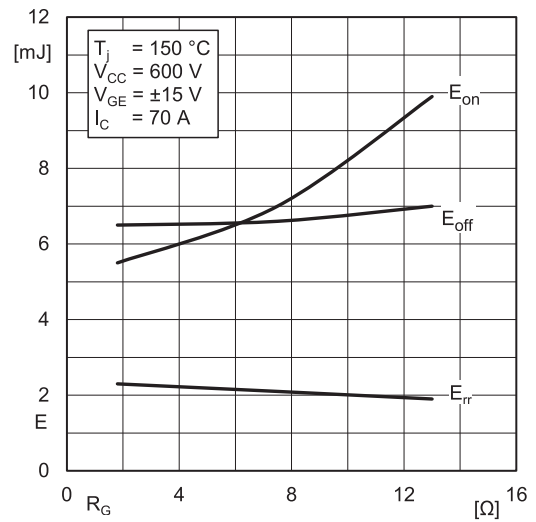


Fig. 4: Typ. IGBT1 & Diode5 turn-on /-off energy = $f(R_G)$

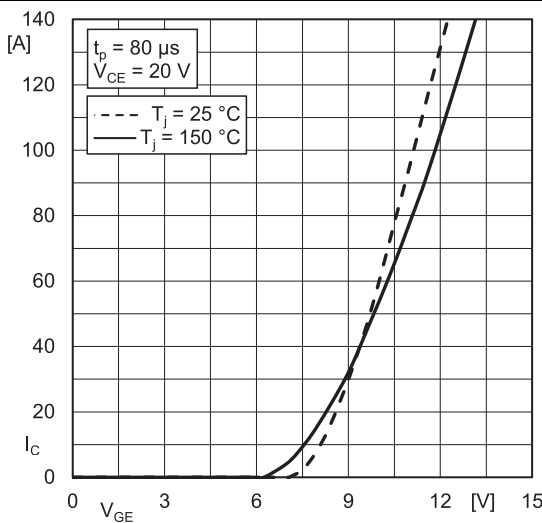


Fig. 5: Typ. IGBT1 transfer characteristic

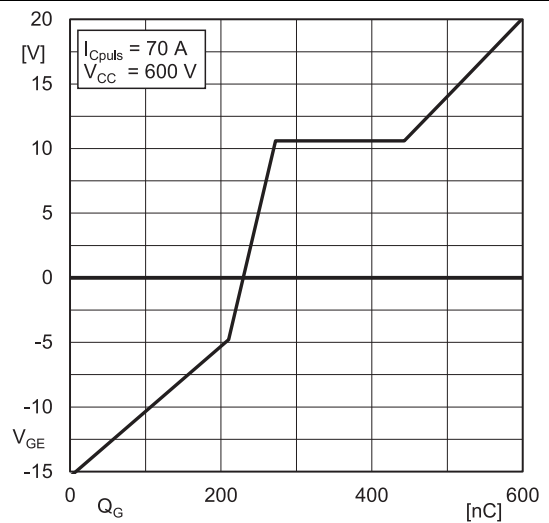


Fig. 6: Typ. IGBT1 gate charge characteristic

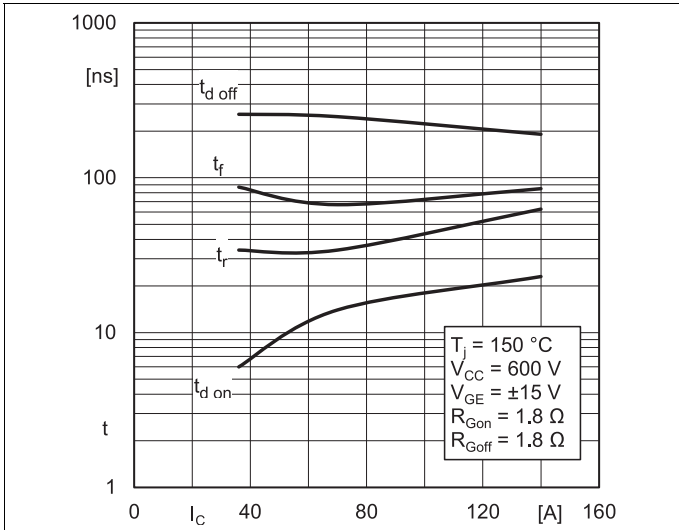


Fig. 7: Typ. IGBT1 switching times vs. I_C

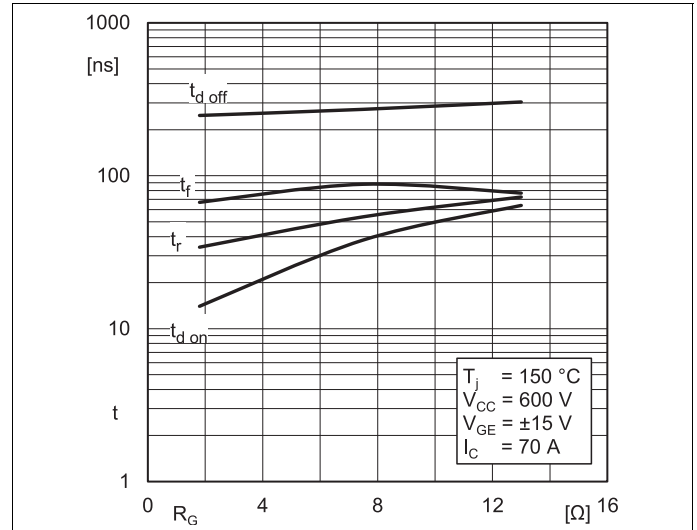


Fig. 8: Typ. IGBT1 switching times vs. gate resistor R_G

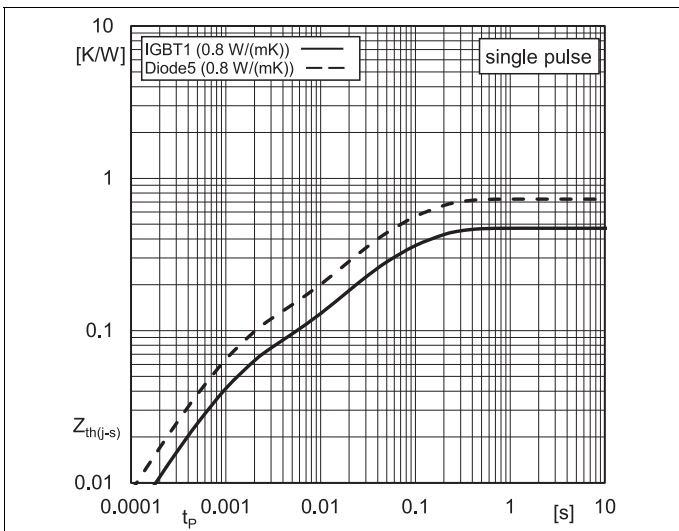


Fig. 9: Transient thermal impedance of IGBT1 & Diode5

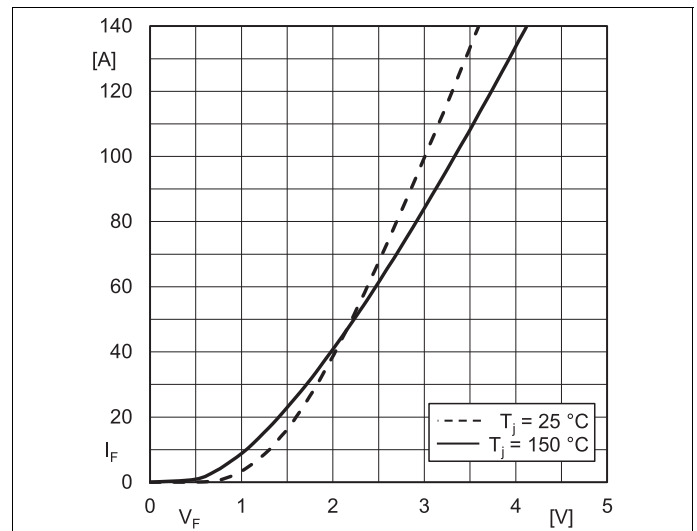


Fig. 10: Typ. Diode5 forward characteristic, incl. $R_{CC+EE'}$

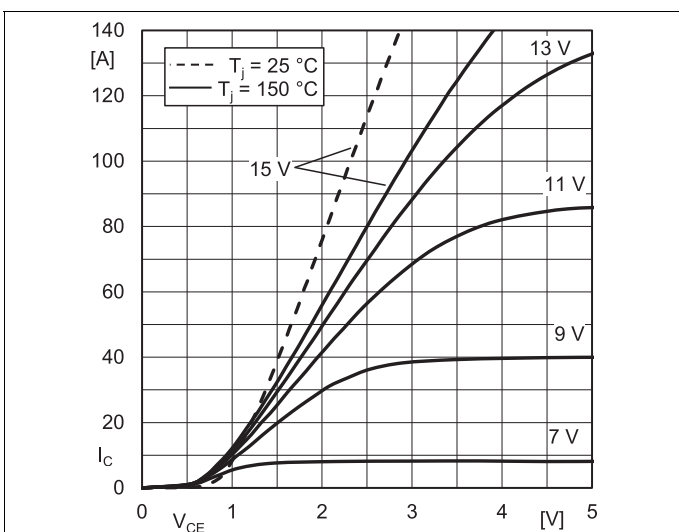


Fig. 13: Typ. IGBT2 output characteristic, incl. $R_{CC+EE'}$

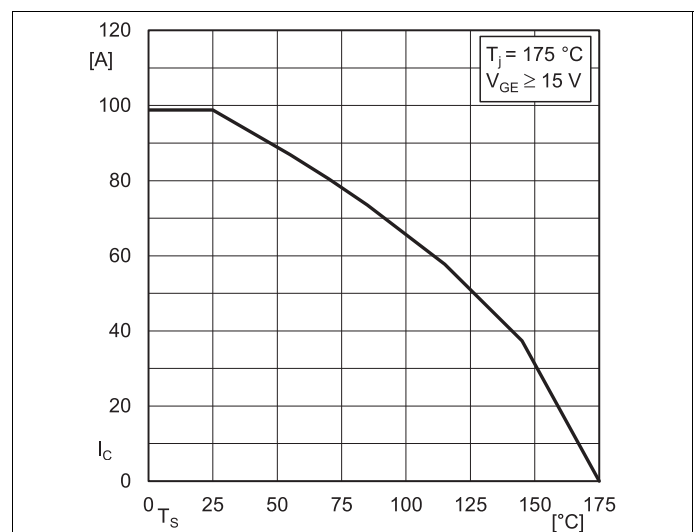


Fig. 14: IGBT2 Rated current vs. Temperature $I_C = f(T_s)$

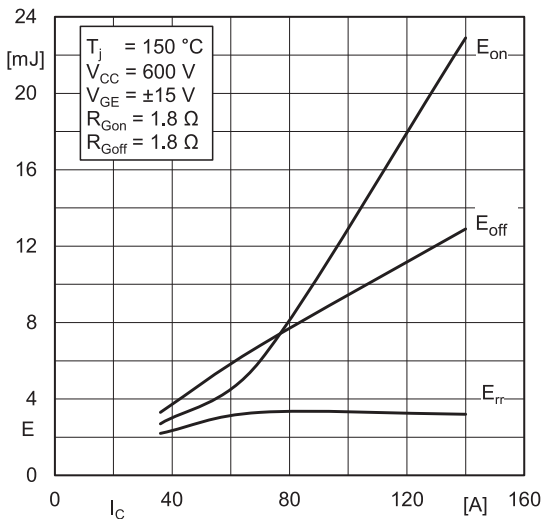


Fig. 15: Typ. IGBT2 & Diode1 turn-on /-off energy = $f(I_C)$

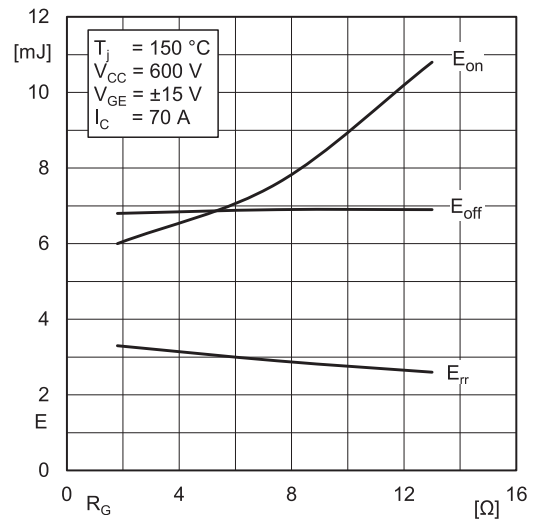


Fig. 16: Typ. IGBT2 & Diode1 turn-on / -off energy = $f(R_G)$

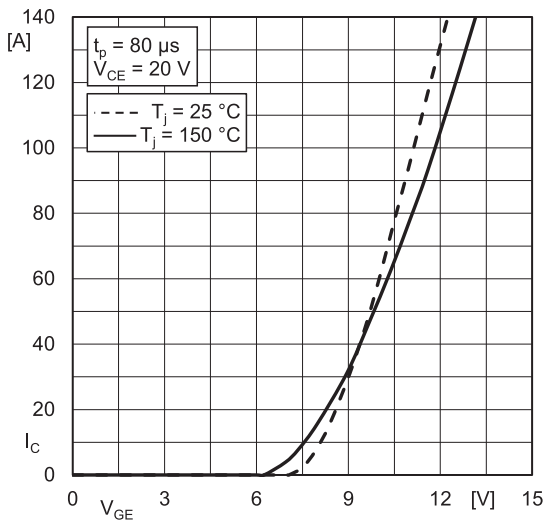


Fig. 17: Typ. IGBT2 transfer characteristic

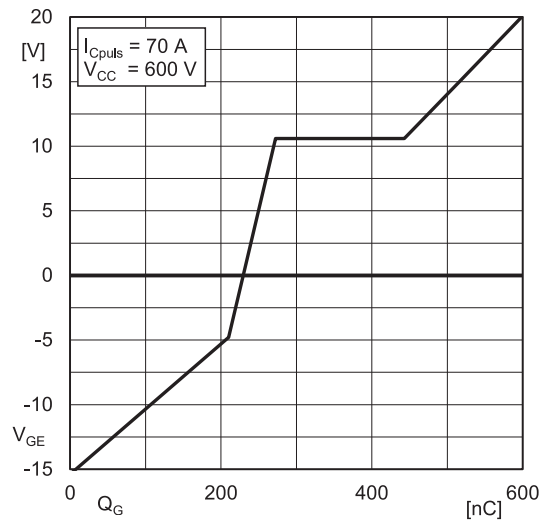


Fig. 18: Typ. IGBT2 gate charge characteristic

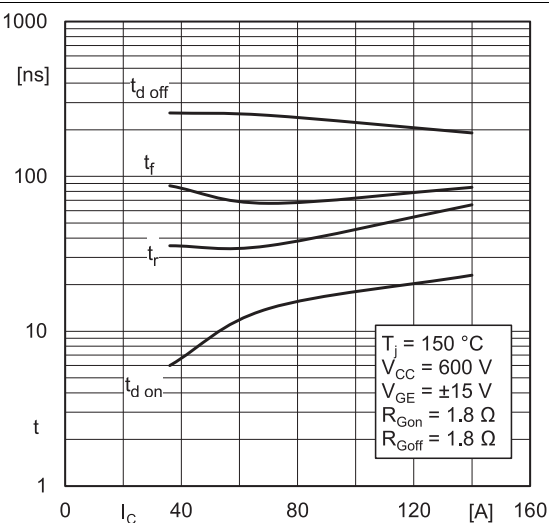


Fig. 19: Typ. IGBT2 switching times vs. I_C

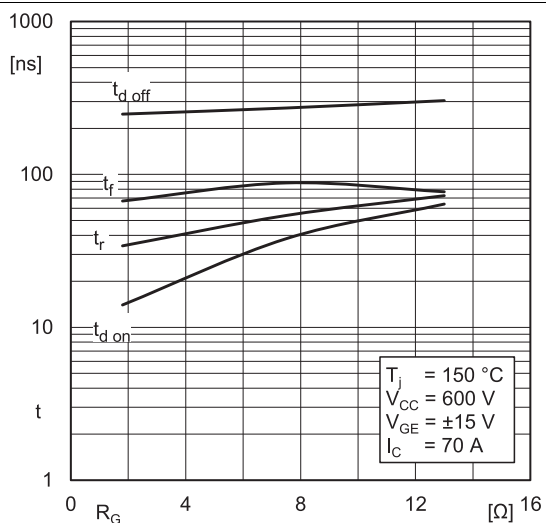


Fig. 20: Typ. IGBT2 switching times vs. gate resistor R_G

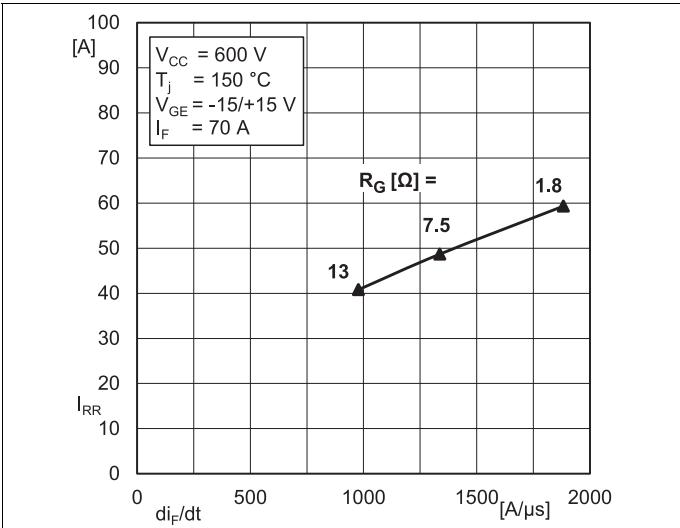


Fig. 21: Typ. CAL Diode 1 peak reverse recovery current

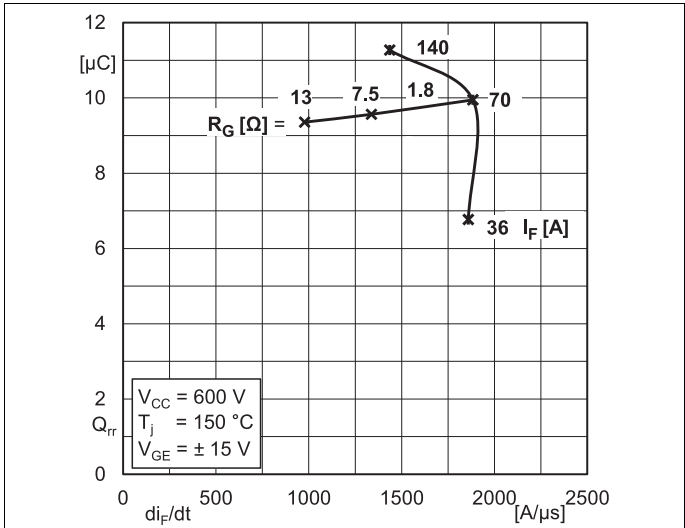


Fig. 22: Typ. CAL Diode 1 reverse recovery charge

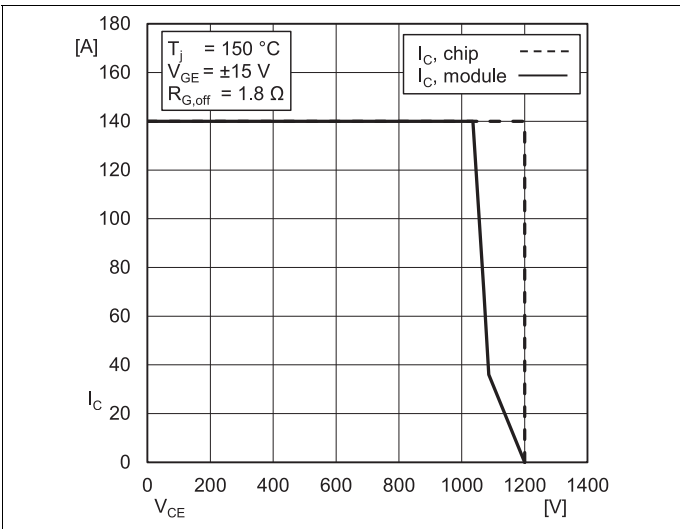
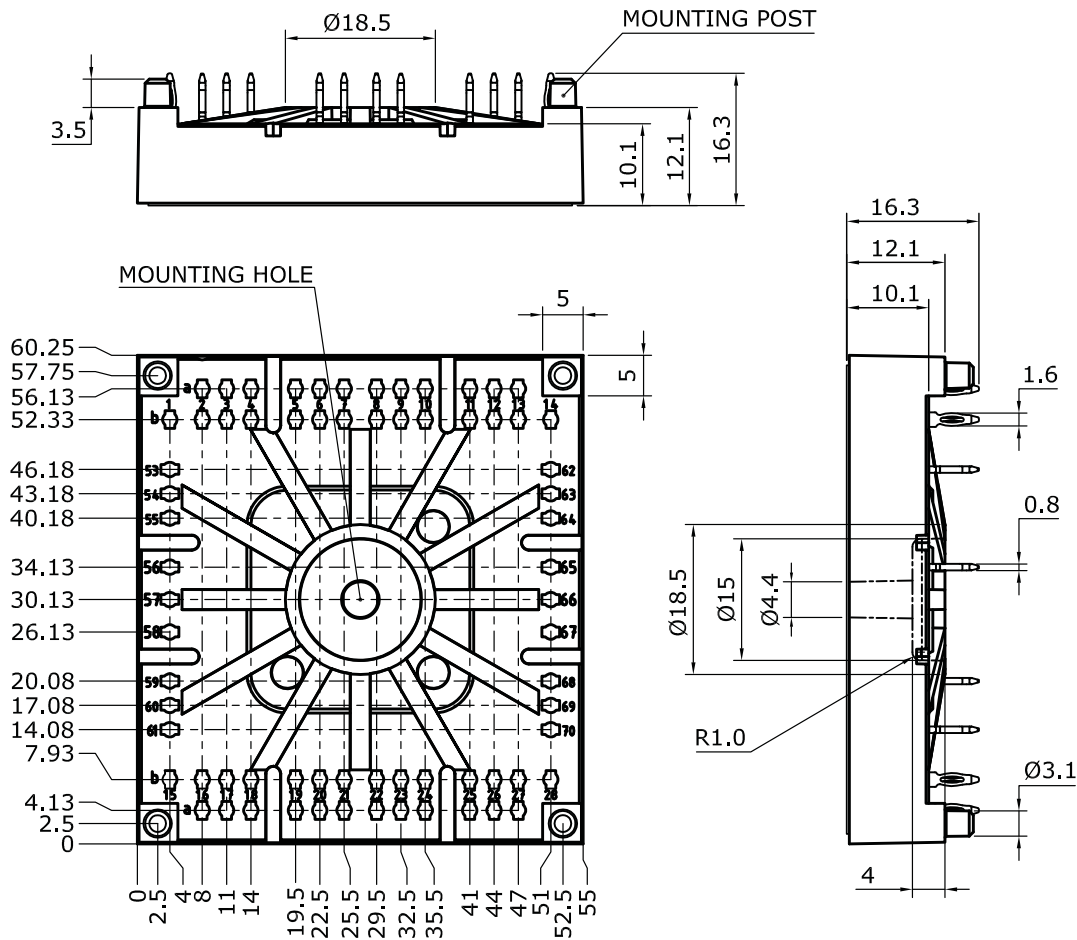


Fig. 24: IGBT Reverse Bias Safe Operating Area (RBSOA)

SK 70 MLI 12T4 Tp

Dimensions: mm

Tolerance system: ISO 2768-m



Suggested drilled hole diameter for terminal pins in the circuit board:

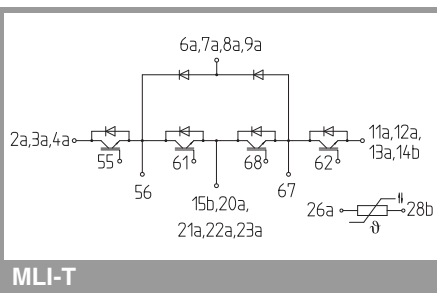
- minimum: 1.575 mm
- typical: 1.6 mm
- maximum: 1.625 mm

Suggested hole diameter for the mounting post in the circuit board:

- 3.6 mm

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SEMITOP 4 Press-Fit



MLI-T

This is an electrostatic discharge sensitive device (ESDS) due to international standard IEC 61340.

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