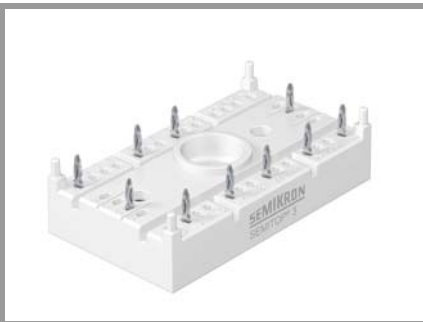


# SK80TMLI12F4Tp



**SEMITOP® 3 Press-Fit**

## 3-Level TNPC

### SK80TMLI12F4Tp

#### Features\*

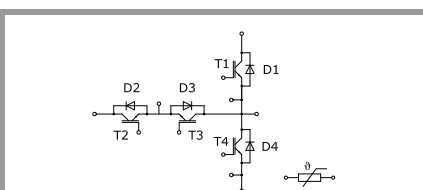
- One screw mounting module
- Low inductive design
- Press-Fit contact technology
- Fully compatible with other SEMITOP® Press-Fit types
- 1200V Trench IGBT4 Fast (F4)
- 650V Trench IGBT3 (E3)
- Robust and soft switching CAL 4F diode technology
- Integrated NTC temperature sensor
- UL recognized, file no. E 63 532

#### Typical Applications

- UPS
- Solar

#### Remarks\*

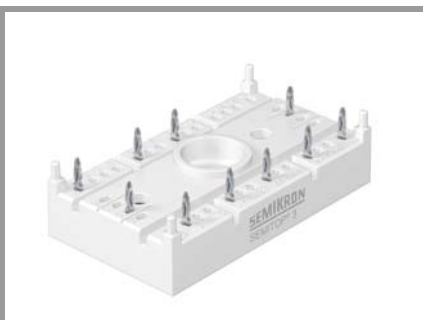
- Recommended  $T_{jop} = -40 \dots +150^\circ\text{C}$
- IGBT1: outer IGBTs T1 & T4
- IGBT2: inner IGBTs T2 & T3
- Diode1: outer Diodes D1 & D4
- Diode2: inner Diodes D2 & D3



**TMLI-T**

Absolute Maximum Ratings				
Symbol	Conditions	Values	Unit	
<b>IGBT1</b>				
$V_{CES}$	$T_j = 25^\circ\text{C}$	1200	V	
$I_C$	$T_j = 175^\circ\text{C}$	$T_s = 25^\circ\text{C}$	88	A
		$T_s = 70^\circ\text{C}$	72	A
$I_{Cnom}$		80	A	
$I_{CRM}$		240	A	
$V_{GES}$		-20 ... 20	V	
$t_{psc}$	$V_{CC} = 800\text{ V}, V_{GE} \leq 15\text{ V}, T_j = 150^\circ\text{C}, V_{CES} \leq 1200\text{ V}$	10	$\mu\text{s}$	
$T_j$		-40 ... 175	$^\circ\text{C}$	
<b>IGBT2</b>				
$V_{CES}$	$T_j = 25^\circ\text{C}$	650	V	
$I_C$	$T_j = 175^\circ\text{C}$	$T_s = 25^\circ\text{C}$	79	A
		$T_s = 70^\circ\text{C}$	63	A
$I_{Cnom}$		75	A	
$I_{CRM}$		225	A	
$V_{GES}$		-20 ... 20	V	
$t_{psc}$	$V_{CC} = 360\text{ V}, V_{GE} \leq 15\text{ V}, T_j = 150^\circ\text{C}, V_{CES} \leq 650\text{ V}$	6	$\mu\text{s}$	
$T_j$		-40 ... 175	$^\circ\text{C}$	
<b>Diode1</b>				
$V_{RRM}$	$T_j = 25^\circ\text{C}$	1200	V	
$I_F$	$T_j = 175^\circ\text{C}$	$T_s = 25^\circ\text{C}$	81	A
		$T_s = 70^\circ\text{C}$	64	A
$I_{FRM}$		150	A	
$I_{FSM}$	10 ms, sin 180°, $T_j = 25^\circ\text{C}$	430	A	
$T_j$		-40 ... 175	$^\circ\text{C}$	
<b>Diode2</b>				
$V_{RRM}$	$T_j = 25^\circ\text{C}$	650	V	
$I_F$	$T_j = 175^\circ\text{C}$	$T_s = 25^\circ\text{C}$	108	A
		$T_s = 70^\circ\text{C}$	84	A
$I_{FRM}$		200	A	
$I_{FSM}$	10 ms, sin 180°, $T_j = 25^\circ\text{C}$	820	A	
$T_j$		-40 ... 175	$^\circ\text{C}$	
<b>Module</b>				
$I_{t(RMS)}$	$\Delta T_{terminal}$ at PCB joint = 30 K, per pin	35	A	
$T_{stg}$	module without TIM	-40 ... 125	$^\circ\text{C}$	
$V_{isol}$	AC, sinusoidal, t = 1 min	2500	V	

# SK80TMLI12F4Tp



SEMIPRESS® 3 Press-Fit

## 3-Level TNPC

### SK80TMLI12F4Tp

#### Features\*

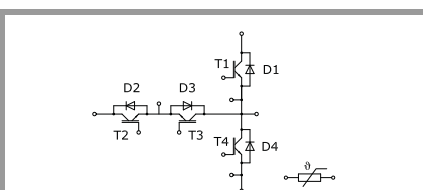
- One screw mounting module
- Low inductive design
- Press-Fit contact technology
- Fully compatible with other SEMIPRESS® Press-Fit types
- 1200V Trench IGBT4 Fast (F4)
- 650V Trench IGBT3 (E3)
- Robust and soft switching CAL 4F diode technology
- Integrated NTC temperature sensor
- UL recognized, file no. E 63 532

#### Typical Applications

- UPS
- Solar

#### Remarks\*

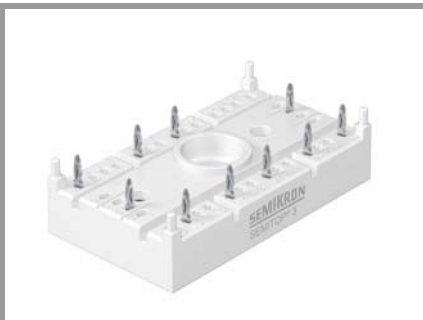
- Recommended  $T_{jop} = -40 \dots +150^\circ\text{C}$
- IGBT1: outer IGBTs T1 & T4
- IGBT2: inner IGBTs T2 & T3
- Diode1: outer Diodes D1 & D4
- Diode2: inner Diodes D2 & D3



TMLI-T

Characteristics						
Symbol	Conditions		min.	typ.	max.	Unit
<b>IGBT1</b>						
$V_{CE(sat)}$	$I_C = 80\text{ A}$ $V_{GE} = 15\text{ V}$ chipelevel	$T_j = 25^\circ\text{C}$		2.05	2.40	V
		$T_j = 150^\circ\text{C}$		2.59	2.85	V
$V_{CE0}$	chipelevel	$T_j = 25^\circ\text{C}$		0.80	0.90	V
		$T_j = 150^\circ\text{C}$		0.70	0.80	V
$r_{CE}$	$V_{GE} = 15\text{ V}$ chipelevel	$T_j = 25^\circ\text{C}$		16	19	m $\Omega$
		$T_j = 150^\circ\text{C}$		24	26	m $\Omega$
$V_{GE(th)}$	$V_{GE} = V_{CE}, I_C = 3\text{ mA}$		5.2	5.8	6.4	V
$I_{CES}$	$V_{GE} = 0\text{ V}, V_{CE} = 1200\text{ V}, T_j = 25^\circ\text{C}$				1	mA
$C_{ies}$	$V_{CE} = 25\text{ V}$ $V_{GE} = 0\text{ V}$	$f = 1\text{ MHz}$		4.6		nF
$C_{oes}$		$f = 1\text{ MHz}$		0.37		nF
$C_{res}$		$f = 1\text{ MHz}$		0.27		nF
$Q_G$	$V_{GE} = -15\text{ V} \dots +15\text{ V}$			667		nC
$R_{Gint}$	$T_j = 25^\circ\text{C}$			0		$\Omega$
$t_{d(on)}$	$V_{CE} = 300\text{ V}$	$T_j = 150^\circ\text{C}$		22		ns
$t_r$	$I_C = 80\text{ A}$	$T_j = 150^\circ\text{C}$		23		ns
$E_{on}$	$V_{GE} = +15/-15\text{ V}$	$T_j = 150^\circ\text{C}$		1.75		mJ
$t_{d(off)}$	$R_{G on} = 0.5\ \Omega$	$T_j = 150^\circ\text{C}$		183		ns
$t_f$	$R_{G off} = 0.5\ \Omega$	$T_j = 150^\circ\text{C}$		59		ns
$E_{off}$	$di/dt_{on} = 3100\text{ A}/\mu\text{s}$ $di/dt_{off} = 783\text{ A}/\mu\text{s}$ $dv/dt = 3200\text{ V}/\mu\text{s}$	$T_j = 150^\circ\text{C}$		3		mJ
		$T_j = 150^\circ\text{C}$				
$R_{th(j-s)}$	per IGBT			0.54		K/W
<b>IGBT2</b>						
$V_{CE(sat)}$	$I_C = 75\text{ A}$ $V_{GE} = 15\text{ V}$ chipelevel	$T_j = 25^\circ\text{C}$		1.45	1.77	V
		$T_j = 150^\circ\text{C}$		1.83	2.15	V
$V_{CE0}$	chipelevel	$T_j = 25^\circ\text{C}$		0.75	0.90	V
		$T_j = 150^\circ\text{C}$		0.68	0.83	V
$r_{CE}$	$V_{GE} = 15\text{ V}$ chipelevel	$T_j = 25^\circ\text{C}$		9.3	12	m $\Omega$
		$T_j = 150^\circ\text{C}$		15	18	m $\Omega$
$V_{GE(th)}$	$V_{GE} = V_{CE}, I_C = 1.2\text{ mA}$		5	5.8	6.5	V
$I_{CES}$	$V_{GE} = 0\text{ V}, V_{CE} = 650\text{ V}, T_j = 25^\circ\text{C}$				0.2	mA
$C_{ies}$	$V_{CE} = 25\text{ V}$ $V_{GE} = 0\text{ V}$	$f = 1\text{ MHz}$		4.62		nF
$C_{oes}$		$f = 1\text{ MHz}$		0.288		nF
$C_{res}$		$f = 1\text{ MHz}$		0.137		nF
$Q_G$	$V_{GE} = -15\text{ V} \dots +15\text{ V}$			718		nC
$R_{Gint}$	$T_j = 25^\circ\text{C}$			0		$\Omega$
$t_{d(on)}$	$V_{CE} = 300\text{ V}$	$T_j = 150^\circ\text{C}$		14		ns
$t_r$	$I_C = 80\text{ A}$	$T_j = 150^\circ\text{C}$		15		ns
$E_{on}$	$V_{GE} = +15/-15\text{ V}$	$T_j = 150^\circ\text{C}$		0.56		mJ
$t_{d(off)}$	$R_{G on} = 0.5\ \Omega$	$T_j = 150^\circ\text{C}$		132		ns
$t_f$	$R_{G off} = 0.5\ \Omega$	$T_j = 150^\circ\text{C}$		60		ns
$E_{off}$	$di/dt_{on} = 5300\text{ A}/\mu\text{s}$ $di/dt_{off} = 1000\text{ A}/\mu\text{s}$ $dv/dt = 4200\text{ V}/\mu\text{s}$	$T_j = 150^\circ\text{C}$		2.46		mJ
		$T_j = 150^\circ\text{C}$				
$R_{th(j-s)}$	per IGBT			0.82		K/W

# SK80TMLI12F4Tp



SEMITOP® 3 Press-Fit

## 3-Level TNPC

### SK80TMLI12F4Tp

#### Features\*

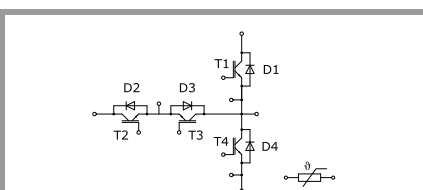
- One screw mounting module
- Low inductive design
- Press-Fit contact technology
- Fully compatible with other SEMITOP® Press-Fit types
- 1200V Trench IGBT4 Fast (F4)
- 650V Trench IGBT3 (E3)
- Robust and soft switching CAL 4F diode technology
- Integrated NTC temperature sensor
- UL recognized, file no. E 63 532

#### Typical Applications

- UPS
- Solar

#### Remarks\*

- Recommended  $T_{jop} = -40 \dots +150^{\circ}\text{C}$
- IGBT1: outer IGBTs T1 & T4
- IGBT2: inner IGBTs T2 & T3
- Diode1: outer Diodes D1 & D4
- Diode2: inner Diodes D2 & D3



TMLI-T

Characteristics						
Symbol	Conditions		min.	typ.	max.	Unit
<b>Diode1</b>						
$V_F = V_{EC}$	$I_F = 75 \text{ A}$	$T_j = 25^{\circ}\text{C}$		2.17	2.49	V
	chipelevel	$T_j = 150^{\circ}\text{C}$		2.11	2.42	V
$V_{F0}$	chipelevel	$T_j = 25^{\circ}\text{C}$		1.30	1.50	V
		$T_j = 150^{\circ}\text{C}$		0.90	1.10	V
$r_F$	chipelevel	$T_j = 25^{\circ}\text{C}$		12	13	m $\Omega$
		$T_j = 150^{\circ}\text{C}$		16	18	m $\Omega$
$I_{RRM}$	$I_F = 80 \text{ A}$	$T_j = 150^{\circ}\text{C}$		147		A
$Q_{rr}$	$di/dt_{off} = 5300 \text{ A}/\mu\text{s}$ $V_R = 300 \text{ V}$	$T_j = 150^{\circ}\text{C}$		7.5		$\mu\text{C}$
$E_{rr}$	$V_{GE} = +15/-15 \text{ V}$	$T_j = 150^{\circ}\text{C}$		1.43		mJ
$R_{th(j-s)}$	per Diode			0.79		K/W
<b>Diode2</b>						
$V_F = V_{EC}$	$I_F = 100 \text{ A}$	$T_j = 25^{\circ}\text{C}$		1.40	1.76	V
	chipelevel	$T_j = 150^{\circ}\text{C}$		1.38	1.77	V
$V_{F0}$	chipelevel	$T_j = 25^{\circ}\text{C}$		1.04	1.24	V
		$T_j = 150^{\circ}\text{C}$		0.85	0.99	V
$r_F$	chipelevel	$T_j = 25^{\circ}\text{C}$		3.6	5.3	m $\Omega$
		$T_j = 150^{\circ}\text{C}$		5.3	7.8	m $\Omega$
$I_{RRM}$	$I_F = 80 \text{ A}$	$T_j = 150^{\circ}\text{C}$		113		A
$Q_{rr}$	$di/dt_{off} = 3096 \text{ A}/\mu\text{s}$ $V_R = 300 \text{ V}$	$T_j = 150^{\circ}\text{C}$		7.3		$\mu\text{C}$
$E_{rr}$	$V_{GE} = +15/-15 \text{ V}$	$T_j = 150^{\circ}\text{C}$		1.47		mJ
$R_{th(j-s)}$	per Diode			0.79		K/W
<b>Module</b>						
$L_{sCE1}$				-		nH
$L_{CE}$				-		nH
$R_{CC+EE}$			$T_s = 25^{\circ}\text{C}$	-		m $\Omega$
			$T_s = 150^{\circ}\text{C}$	-		m $\Omega$
$M_s$	to heatsink			2.25	2.5	Nm
$w$				30		g
<b>Temperature Sensor</b>						
$R_{100}$	$T_c = 100^{\circ}\text{C}$ ( $R_{25} = 5 \text{ k}\Omega$ )			$493 \pm 5\%$		$\Omega$
$B_{100/125}$	$R(T) = R_{100} \exp[B_{100/125}(1/T - 1/T_{100})]$ ; $T[K]$			$3550 \pm 2\%$		K

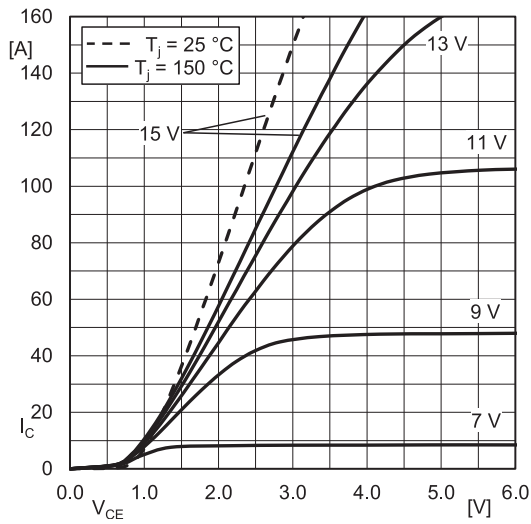


Fig. 1: Typ. IGBT1 output characteristic, incl.  $R_{CC'+EE'}$

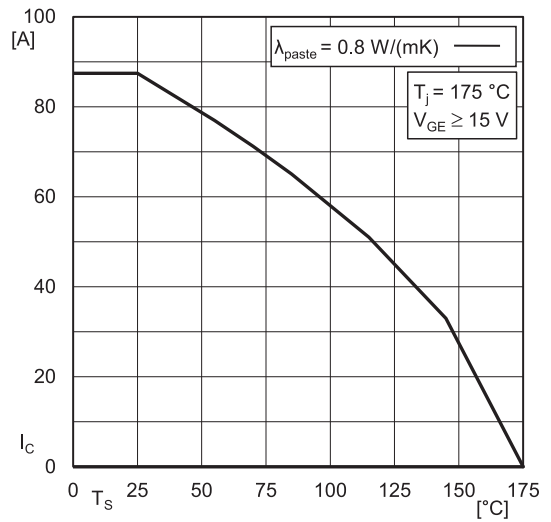


Fig. 2: IGBT1 rated current vs. Temperature  $I_c=f(T_s)$

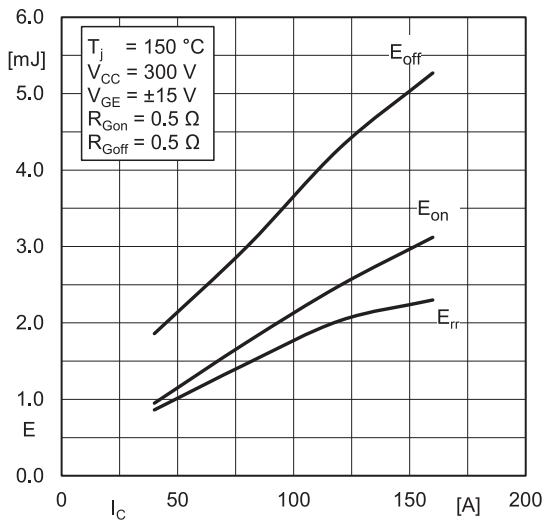


Fig. 3: Typ. IGBT1 & Diode2 turn-on /-off energy =  $f(I_c)$

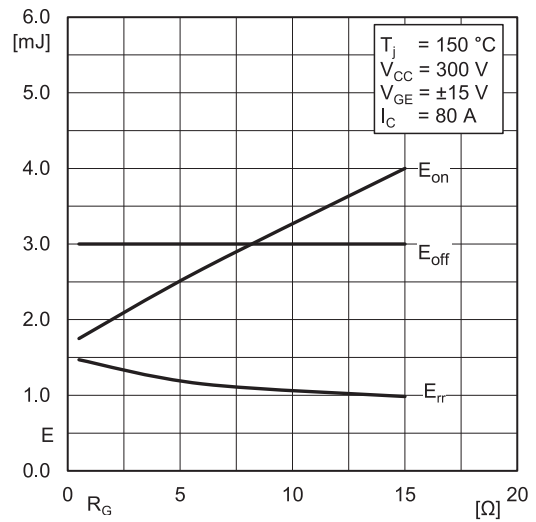


Fig. 4: Typ. IGBT1 & Diode2 turn-on /-off energy =  $f(R_G)$

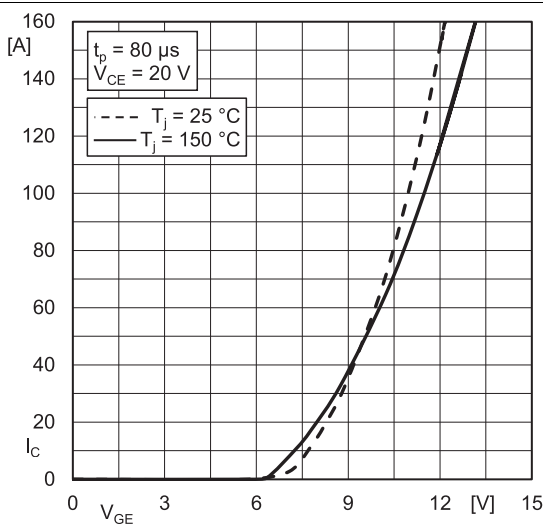


Fig. 5: Typ. IGBT1 transfer characteristic

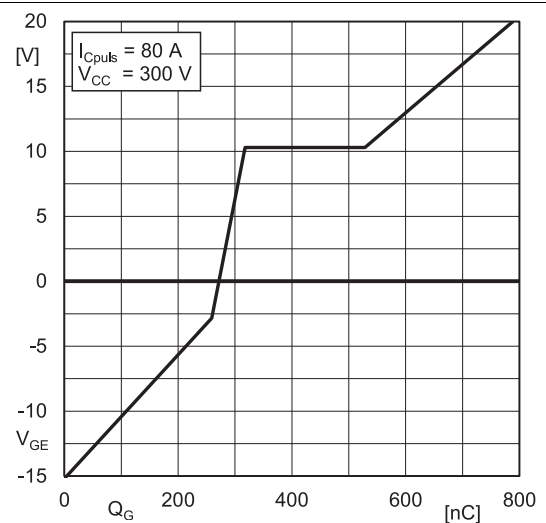


Fig. 6: Typ. IGBT1 gate charge characteristic

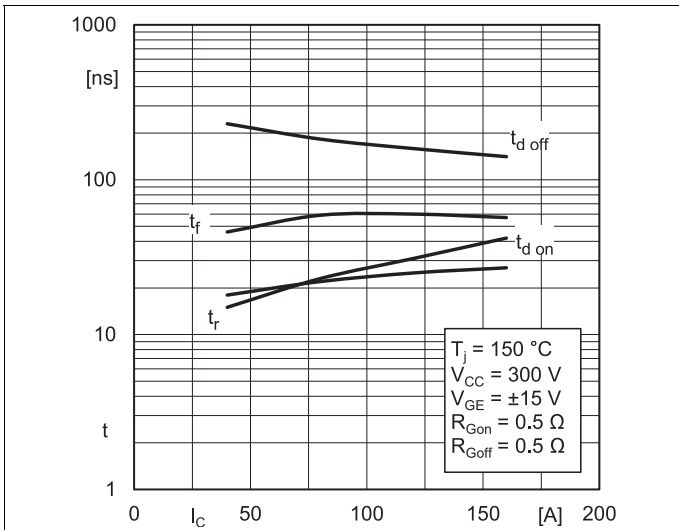


Fig. 7: Typ. IGBT1 switching times vs.  $I_C$

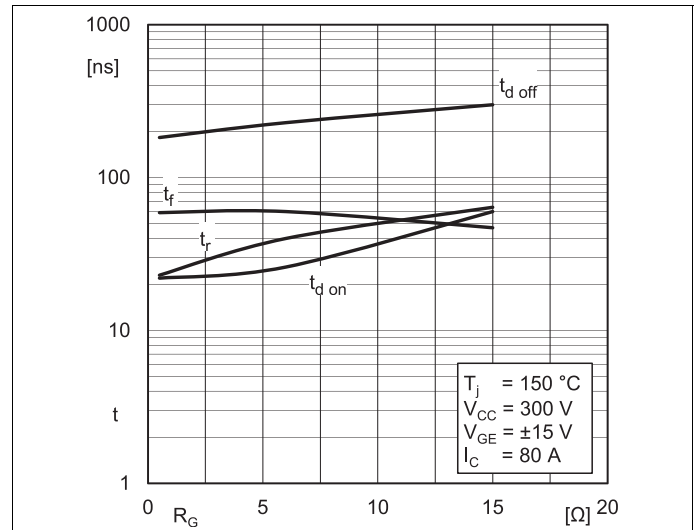


Fig. 8: Typ. IGBT1 switching times vs. gate resistor  $R_G$

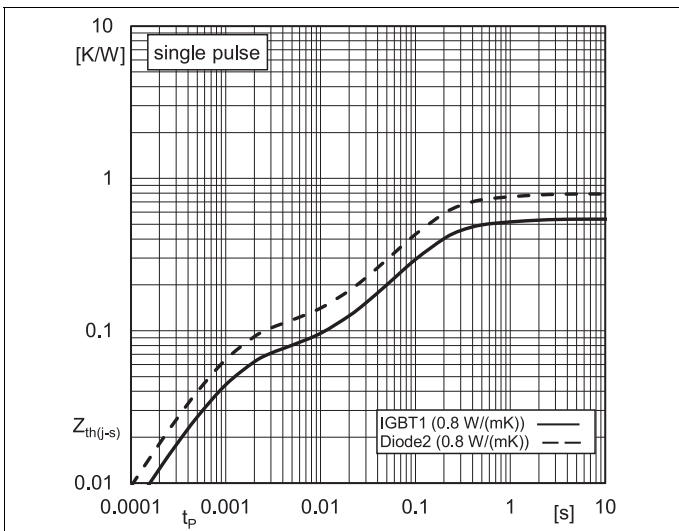


Fig. 9: Transient thermal impedance of IGBT1 & Diode2

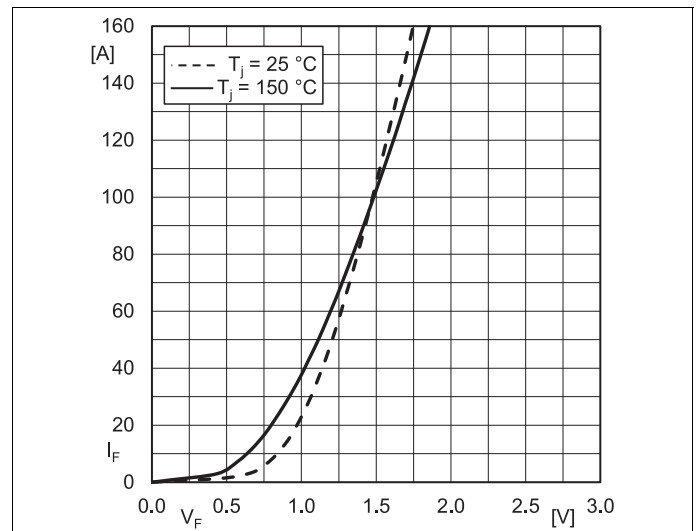


Fig. 10: Typ. Diode2 forward characteristic, incl.  $R_{CC+EE'}$

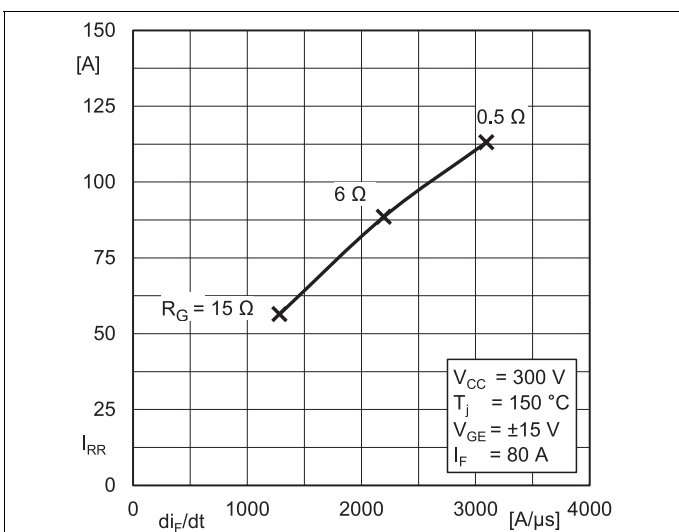


Fig. 11: Typ. Diode2 peak reverse recovery current

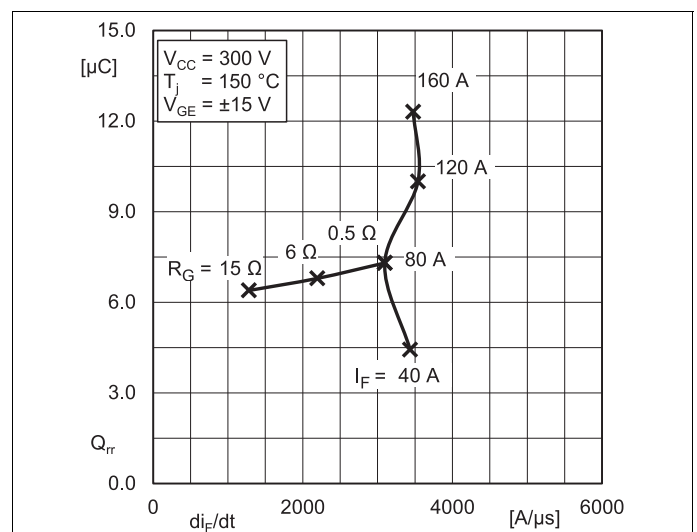


Fig. 12: Typ. Diode2 recovery charge

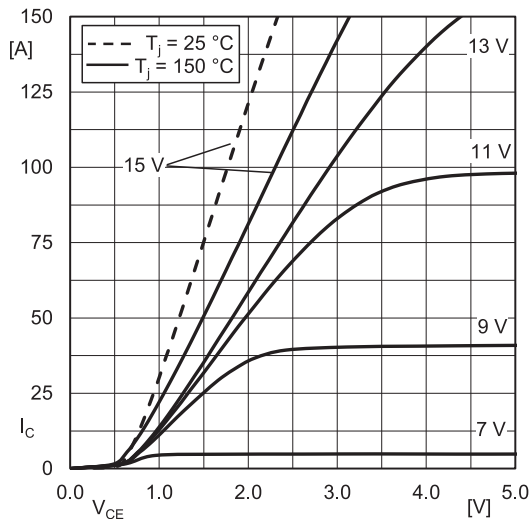


Fig. 13: Typ. IGBT2 output characteristic, incl.  $R_{CC'+EE'}$

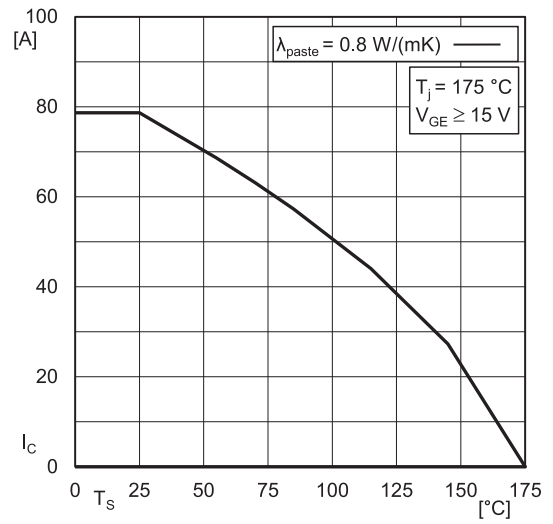


Fig. 14: IGBT2 Rated current vs. Temperature  $I_c = f(T_s)$

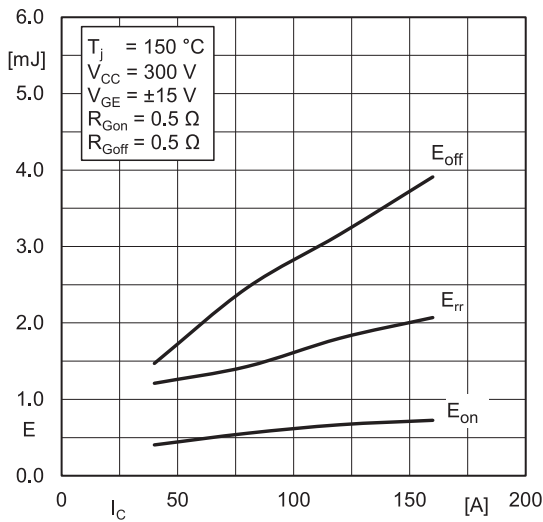


Fig. 15: Typ. IGBT2 & Diode1 turn-on /-off energy =  $f(I_c)$

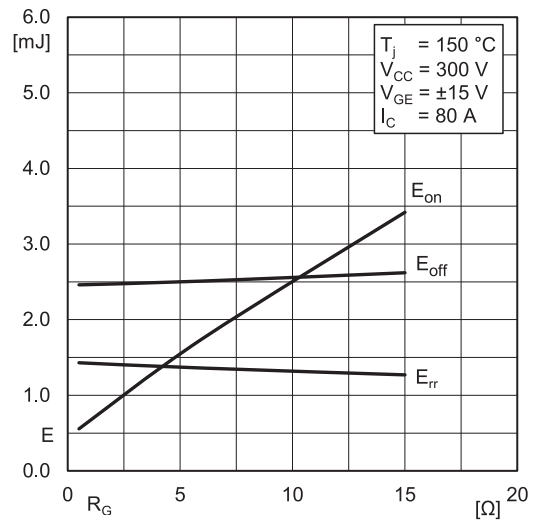


Fig. 16: Typ. IGBT2 & Diode1 turn-on /-off energy =  $f(R_G)$

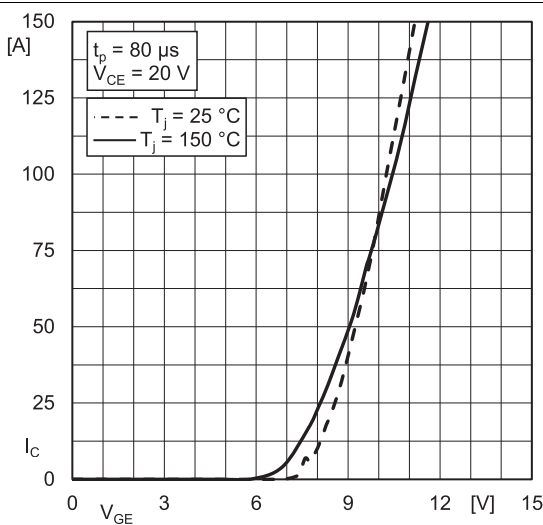


Fig. 17: Typ. IGBT2 transfer characteristic

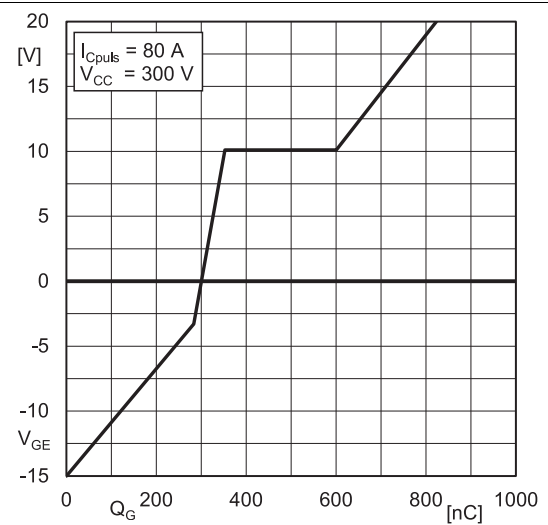


Fig. 18: Typ. IGBT2 gate charge characteristic

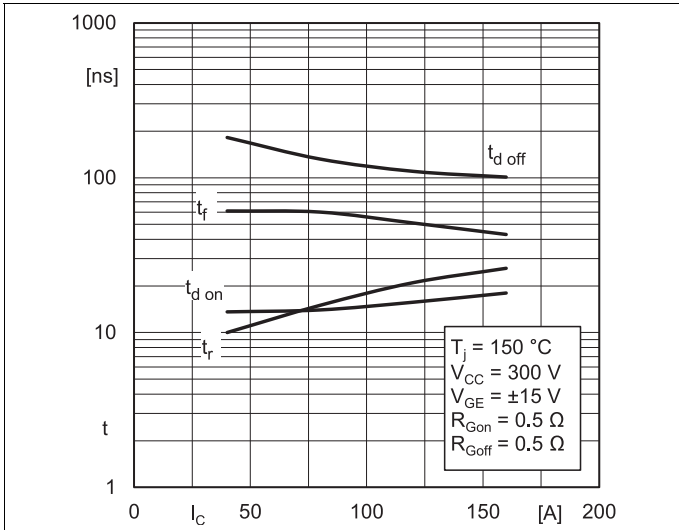


Fig. 19: Typ. IGBT2 switching times vs.  $I_C$

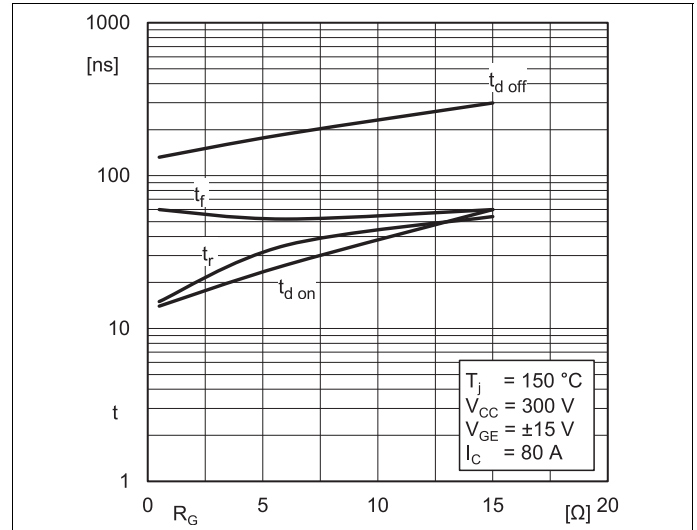


Fig. 20: Typ. IGBT2 switching times vs. gate resistor  $R_G$

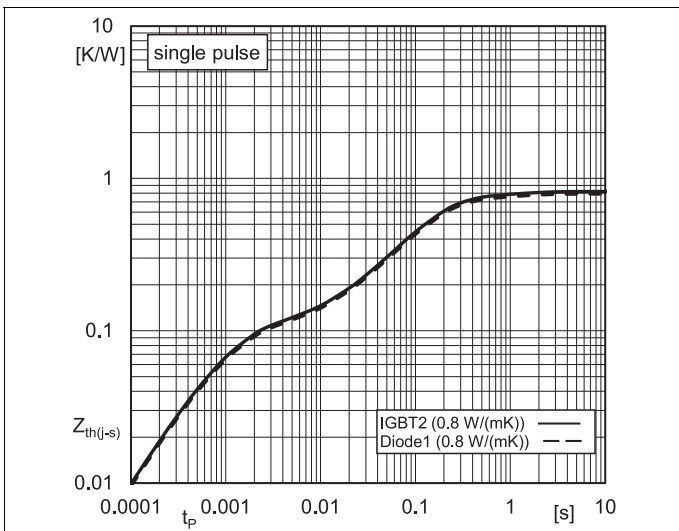


Fig. 21: Transient thermal impedance of IGBT2 & Diode1

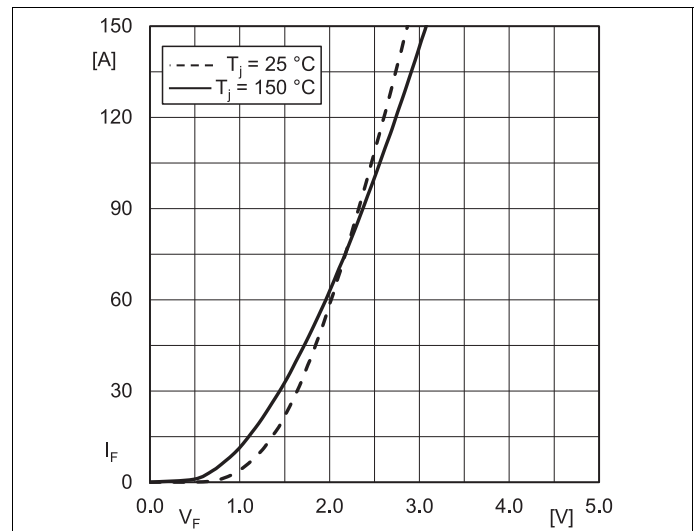


Fig. 22: Typ. Diode1 forward characteristic, incl.  $R_{CC+EE'}$

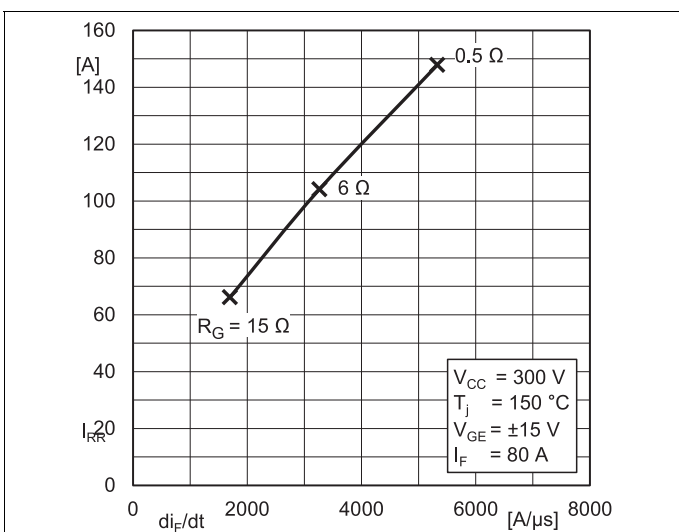


Fig. 23: Typ. Diode1 peak reverse recovery current

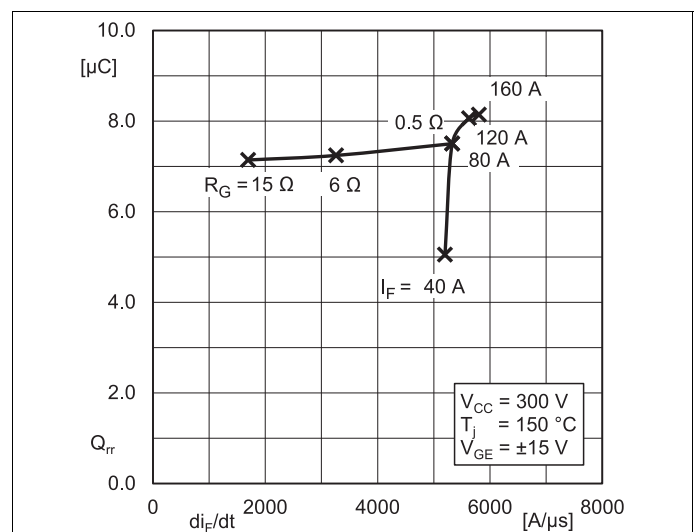
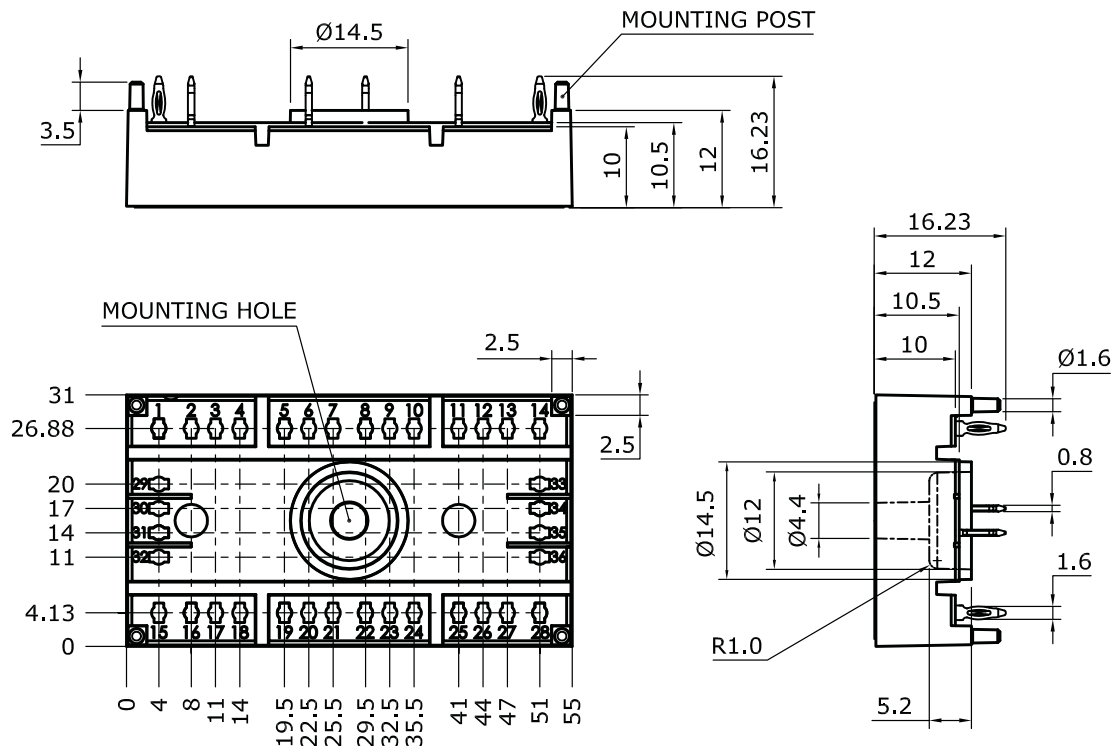


Fig. 24: Typ. Diode1 recovery charge

# SK80TMLI12F4Tp

Dimensions: mm

Tolerance system: ISO 2768-m



Suggested drilled hole diameter for terminal pins in the circuit board:

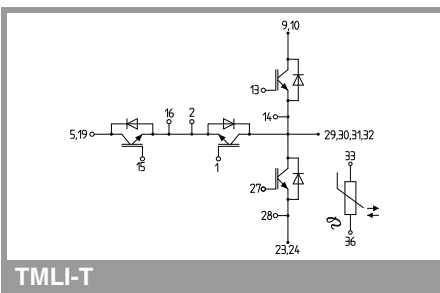
- minimum: 1.575 mm
- typical: 1.6 mm
- maximum: 1.625 mm

Suggested hole diameter for the mounting post in the circuit board:

- 2 mm

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SEMITOP 3 Press-Fit



TMLI-T



This is an electrostatic discharge sensitive device (ESDS) due to international standard IEC 61340.

## **\*IMPORTANT INFORMATION AND WARNINGS**

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