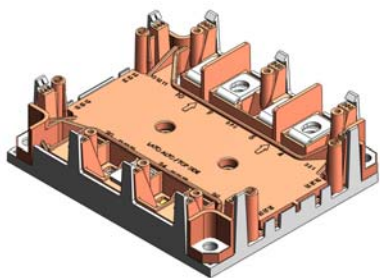


# SKiM601TMLI12E4B



SKiM® 4

## Trench IGBT Modules

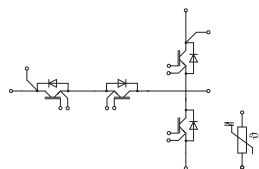
### SKiM601TMLI12E4B

#### Features

- IGBT 4 Trench Gate Technology
- Solder technology
- $V_{CE(sat)}$  with positive temperature coefficient
- Low inductance case
- Insulated by  $Al_2O_3$  DCB (Direct Copper Bonded) ceramic substrate
- Pressure contact technology for thermal contacts
- Spring contact system to attach driver PCB to the control terminals
- High short circuit capability, self limiting to  $6 \times I_C$
- Integrated temperature sensor

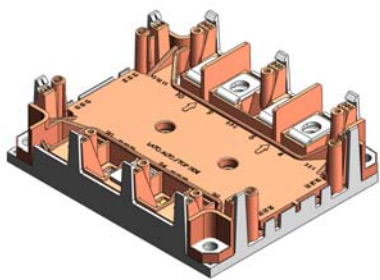
#### Remarks\*

- Case temperature limited to  $T_s = 125^\circ C$  max;  $T_c = T_s$  (for baseplateless modules)
- Recommended  $T_{op} = -40 \dots +150^\circ C$
- IGBT1: outer IGBTs T1 & T4
- IGBT2: inner IGBTs T2 & T3
- Diode1: outer diodes D1 & D4
- Diode2: inner diodes D2 & D3



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Absolute Maximum Ratings				
Symbol	Conditions	Values	Unit	
<b>IGBT1</b>				
$V_{CES}$	$T_j = 25^\circ C$	1200	V	
$I_C$	$\lambda_{paste}=0.8 W/(mK)$	$T_s = 25^\circ C$	529	A
	$T_j = 175^\circ C$	$T_s = 70^\circ C$	425	A
$I_C$	$\lambda_{paste}=2.5 W/(mK)$	$T_s = 25^\circ C$	699	A
	$T_j = 175^\circ C$	$T_s = 70^\circ C$	567	A
$I_{Cnom}$		600	A	
$I_{CRM}$	$I_{CRM} = 3 \times I_{Cnom}$	1800	A	
$V_{GES}$		-20 ... 20	V	
$t_{psc}$	$V_{CC} = 800 V, V_{GE} \leq 15 V, T_j = 150^\circ C,$ $V_{CES} \leq 1200 V$	10	$\mu s$	
$T_j$		-40 ... 175	$^\circ C$	
<b>IGBT2</b>				
$V_{CES}$	$T_j = 25^\circ C$	650	V	
$I_C$	$\lambda_{paste}=0.8 W/(mK)$	$T_s = 25^\circ C$	433	A
	$T_j = 175^\circ C$	$T_s = 70^\circ C$	340	A
$I_C$	$\lambda_{paste}=2.5 W/(mK)$	$T_s = 25^\circ C$	545	A
	$T_j = 175^\circ C$	$T_s = 70^\circ C$	433	A
$I_{Cnom}$		600	A	
$I_{CRM}$	$I_{CRM} = 3 \times I_{Cnom}$	1800	A	
$V_{GES}$		-20 ... 20	V	
$t_{psc}$	$V_{CC} = 360 V, V_{GE} \leq 15 V, T_j = 150^\circ C,$ $V_{CES} \leq 650 V$	10	$\mu s$	
$T_j$		-40 ... 175	$^\circ C$	
<b>Diode1</b>				
$V_{RRM}$	$T_j = 25^\circ C$	1200	V	
$I_F$	$\lambda_{paste}=0.8 W/(mK)$	$T_s = 25^\circ C$	495	A
	$T_j = 175^\circ C$	$T_s = 70^\circ C$	389	A
$I_F$	$\lambda_{paste}=2.5 W/(mK)$	$T_s = 25^\circ C$	606	A
	$T_j = 175^\circ C$	$T_s = 70^\circ C$	480	A
$I_{Fnom}$		600	A	
$I_{FRM}$	$I_{FRM} = 2 \times I_{Fnom}$	1200	A	
$I_{FSM}$	10 ms, sin 180°, $T_j = 25^\circ C$	3240	A	
$T_j$		-40 ... 175	$^\circ C$	
<b>Diode2</b>				
$V_{RRM}$	$T_j = 25^\circ C$	650	V	
$I_F$	$\lambda_{paste}=0.8 W/(mK)$	$T_s = 25^\circ C$	527	A
	$T_j = 175^\circ C$	$T_s = 70^\circ C$	406	A
$I_F$	$\lambda_{paste}=2.5 W/(mK)$	$T_s = 25^\circ C$	655	A
	$T_j = 175^\circ C$	$T_s = 70^\circ C$	509	A
$I_{Fnom}$		600	A	
$I_{FRM}$	$I_{FRM} = 2 \times I_{Fnom}$	1200	A	
$I_{FSM}$	10 ms, sin 180°, $T_j = 25^\circ C$	3969	A	
$T_j$		-40 ... 175	$^\circ C$	
<b>Module</b>				
$I_t(RMS)$		400	A	
$T_{stg}$		-40 ... 125	$^\circ C$	
$V_{isol}$	AC sinus 50 Hz, t = 1 min	2500	V	



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## Trench IGBT Modules

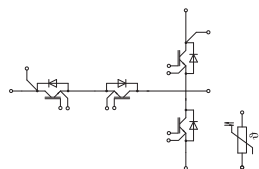
### SKiM601TMLI12E4B

#### Features

- IGBT 4 Trench Gate Technology
- Solder technology
- $V_{CE(sat)}$  with positive temperature coefficient
- Low inductance case
- Insulated by  $Al_2O_3$  DCB (Direct Copper Bonded) ceramic substrate
- Pressure contact technology for thermal contacts
- Spring contact system to attach driver PCB to the control terminals
- High short circuit capability, self limiting to  $6 \times I_C$
- Integrated temperature sensor

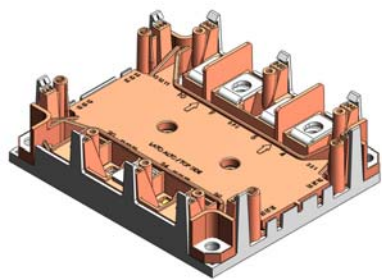
#### Remarks\*

- Case temperature limited to  $T_s = 125^\circ C$  max;  $T_c = T_s$  (for baseplateless modules)
- Recommended  $T_{op} = -40 \dots +150^\circ C$
- IGBT1: outer IGBTs T1 & T4
- IGBT2: inner IGBTs T2 & T3
- Diode1: outer diodes D1 & D4
- Diode2: inner diodes D2 & D3



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Characteristics					
Symbol	Conditions	min.	typ.	max.	Unit
<b>IGBT1</b>					
$V_{CE(sat)}$	$I_C = 600 \text{ A}$ $V_{GE} = 15 \text{ V}$ chipllevel	$T_j = 25^\circ C$	1.80	2.05	V
		$T_j = 150^\circ C$	2.20	2.40	V
$V_{CE0}$	chipllevel	$T_j = 25^\circ C$	0.80	0.90	V
		$T_j = 150^\circ C$	0.70	0.80	V
$r_{CE}$	$V_{GE} = 15 \text{ V}$ chipllevel	$T_j = 25^\circ C$	1.67	1.92	m $\Omega$
		$T_j = 150^\circ C$	2.5	2.7	m $\Omega$
$V_{GE(th)}$	$V_{GE} = V_{CE}, I_C = 24 \text{ mA}$	5	5.8	6.5	V
$I_{CES}$	$V_{GE} = 0 \text{ V}, V_{CE} = 1200 \text{ V}, T_j = 25^\circ C$			5	mA
$C_{ies}$	$V_{CE} = 25 \text{ V}$ $V_{GE} = 0 \text{ V}$	$f = 1 \text{ MHz}$	37.2		nF
$C_{oes}$		$f = 1 \text{ MHz}$	2.32		nF
$C_{res}$		$f = 1 \text{ MHz}$	2.04		nF
$Q_G$	$V_{GE} = -15 \text{ V} \dots +15 \text{ V}$		3750		nC
$R_{Gint}$	$T_j = 25^\circ C$		1.3		$\Omega$
$t_{d(on)}$	$V_{CE} = 300 \text{ V}$ $I_C = 600 \text{ A}$	$T_j = 150^\circ C$	261		ns
$t_r$	$V_{GE} = +15/-15 \text{ V}$	$T_j = 150^\circ C$	231		ns
$E_{on}$	$R_{G on} = 2 \Omega$	$T_j = 150^\circ C$	11.44		mJ
$t_{d(off)}$	$R_{G off} = 2 \Omega$	$T_j = 150^\circ C$	585		ns
$t_f$	$di/dt_{on} = 2584 \text{ A}/\mu\text{s}$ $di/dt_{off} = 2673 \text{ A}/\mu\text{s}$	$T_j = 150^\circ C$	182		ns
$E_{off}$		$T_j = 150^\circ C$	44.88		mJ
$R_{th(j-s)}$	per IGBT, $\lambda_{paste}=0.8 \text{ W}/(\text{mK})$		0.125		K/W
$R_{th(j-s)}$	per IGBT, $\lambda_{paste}=2.5 \text{ W}/(\text{mK})$		0.078		K/W
<b>IGBT2</b>					
$V_{CE(sat)}$	$I_C = 600 \text{ A}$ $V_{GE} = 15 \text{ V}$ chipllevel	$T_j = 25^\circ C$	1.55	1.95	V
		$T_j = 150^\circ C$	1.75	2.15	V
$V_{CE0}$	chipllevel	$T_j = 25^\circ C$	0.90	1.00	V
		$T_j = 150^\circ C$	0.82	0.90	V
$r_{CE}$	$V_{GE} = 15 \text{ V}$ chipllevel	$T_j = 25^\circ C$	1.08	1.58	m $\Omega$
		$T_j = 150^\circ C$	1.55	2.1	m $\Omega$
$V_{GE(th)}$	$V_{GE} = V_{CE}, I_C = 12 \text{ mA}$	5.1	5.8	6.4	V
$I_{CES}$	$V_{GE} = 0 \text{ V}, V_{CE} = 650 \text{ V}, T_j = 25^\circ C$			1.4	mA
$C_{ies}$	$V_{CE} = 25 \text{ V}$ $V_{GE} = 0 \text{ V}$	$f = 1 \text{ MHz}$	37.005		nF
$C_{oes}$		$f = 1 \text{ MHz}$	2.307		nF
$C_{res}$		$f = 1 \text{ MHz}$	1.098		nF
$Q_G$	$V_{GE} = -15 \text{ V} \dots +15 \text{ V}$		5002.2		nC
$R_{Gint}$	$T_j = 25^\circ C$		0.7		$\Omega$
$t_{d(on)}$	$V_{CE} = 300 \text{ V}$ $I_C = 600 \text{ A}$	$T_j = 150^\circ C$	121		ns
$t_r$	$V_{GE} = +15/-15 \text{ V}$	$T_j = 150^\circ C$	232		ns
$E_{on}$	$R_{G on} = 2 \Omega$	$T_j = 150^\circ C$	6.05		mJ
$t_{d(off)}$	$R_{G off} = 2 \Omega$	$T_j = 150^\circ C$	599		ns
$t_f$	$di/dt_{on} = 2648 \text{ A}/\mu\text{s}$ $di/dt_{off} = 3097 \text{ A}/\mu\text{s}$	$T_j = 150^\circ C$	156		ns
$E_{off}$		$T_j = 150^\circ C$	44		mJ
$R_{th(j-s)}$	per IGBT, $\lambda_{paste}=0.8 \text{ W}/(\text{mK})$		0.19		K/W
$R_{th(j-s)}$	per IGBT, $\lambda_{paste}=2.5 \text{ W}/(\text{mK})$		0.133		K/W



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## Trench IGBT Modules

### SKiM601TMLI12E4B

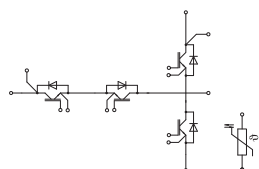
#### Features

- IGBT 4 Trench Gate Technology
- Solder technology
- $V_{CE(sat)}$  with positive temperature coefficient
- Low inductance case
- Insulated by  $Al_2O_3$  DCB (Direct Copper Bonded) ceramic substrate
- Pressure contact technology for thermal contacts
- Spring contact system to attach driver PCB to the control terminals
- High short circuit capability, self limiting to  $6 \times I_C$
- Integrated temperature sensor

#### Remarks\*

- Case temperature limited to  $T_s = 125^\circ C$  max;  $T_c = T_s$  (for baseplateless modules)
- Recommended  $T_{op} = -40 \dots +150^\circ C$
- IGBT1: outer IGBTs T1 & T4
- IGBT2: inner IGBTs T2 & T3
- Diode1: outer diodes D1 & D4
- Diode2: inner diodes D2 & D3

Characteristics						
Symbol	Conditions		min.	typ.	max.	Unit
<b>Diode1</b>						
$V_F = V_{EC}$	$I_F = 600 A$	$T_j = 25^\circ C$		2.14	2.46	V
	chipelevel	$T_j = 150^\circ C$		2.07	2.38	V
$V_{F0}$	chipelevel	$T_j = 25^\circ C$		1.30	1.50	V
		$T_j = 150^\circ C$		0.90	1.10	V
$r_F$	chipelevel	$T_j = 25^\circ C$		1.40	1.60	mΩ
		$T_j = 150^\circ C$		1.95	2.1	mΩ
$I_{RRM}$	$I_F = 600 A$	$T_j = 150^\circ C$		251		A
$Q_{rr}$	$V_R = 300 V$	$T_j = 150^\circ C$		21.9		μC
$E_{rr}$	$V_{GE} = +15/-15 V$	$T_j = 150^\circ C$		4.37		mJ
$R_{th(j-s)}$	per Diode, $\lambda_{paste}=0.8 W/(mK)$			0.15		K/W
$R_{th(j-s)}$	per Diode, $\lambda_{paste}=2.5 W/(mK)$			0.11		K/W
<b>Diode2</b>						
$V_F = V_{EC}$	$I_F = 600 A$	$T_j = 25^\circ C$		1.39	1.75	V
	chipelevel	$T_j = 150^\circ C$		1.38	1.76	V
$V_{F0}$	chipelevel	$T_j = 25^\circ C$		1.04	1.24	V
		$T_j = 150^\circ C$		0.85	0.99	V
$r_F$	chipelevel	$T_j = 25^\circ C$		0.59	0.86	mΩ
		$T_j = 150^\circ C$		0.88	1.28	mΩ
$I_{RRM}$	$I_F = 600 A$	$T_j = 150^\circ C$		247		A
$Q_{rr}$	$V_R = 300 V$	$T_j = 150^\circ C$		25.2		μC
$E_{rr}$	$V_{GE} = +15/-15 V$	$T_j = 150^\circ C$		2.64		mJ
$R_{th(j-s)}$	per Diode, $\lambda_{paste}=0.8 W/(mK)$			0.18		K/W
$R_{th(j-s)}$	per Diode, $\lambda_{paste}=2.5 W/(mK)$			0.132		K/W
<b>Module</b>						
$L_{sCE1}$				29		nH
$L_{CE}$				40		nH
$R_{CC'+EE'}$	measured betw. terminal 4 and 24	$T_s = 25^\circ C$		0.4		mΩ
		$T_s = 125^\circ C$		0.6		mΩ
$M_s$	to heat sink (M5)			2	3	Nm
$M_t$	to terminals M6			4	5	Nm
						Nm
w				317		g
<b>Temperature Sensor</b>						
$R_{100}$	$T_c=100^\circ C$ ( $R_{25}=5 k\Omega$ )			$493 \pm 5\%$		Ω
$B_{100/125}$	$R_{(T)}=R_{100}\exp[B_{100/125}(1/T-1/T_{100})]$ ; T[K];			$3550 \pm 2\%$		K



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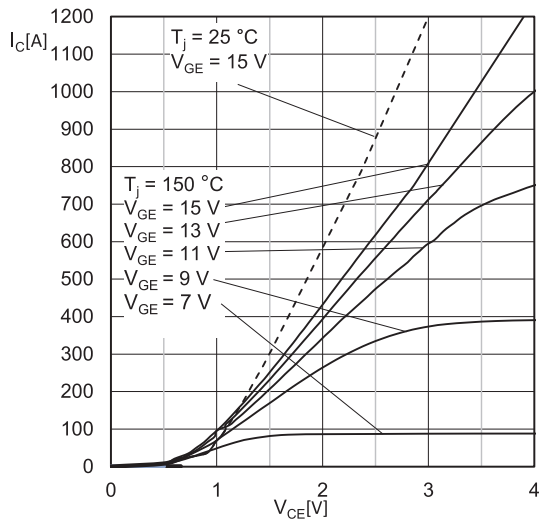


Fig. 1: Typ. IGBT1 output characteristic, incl.  $R_{CC'+EE'}$

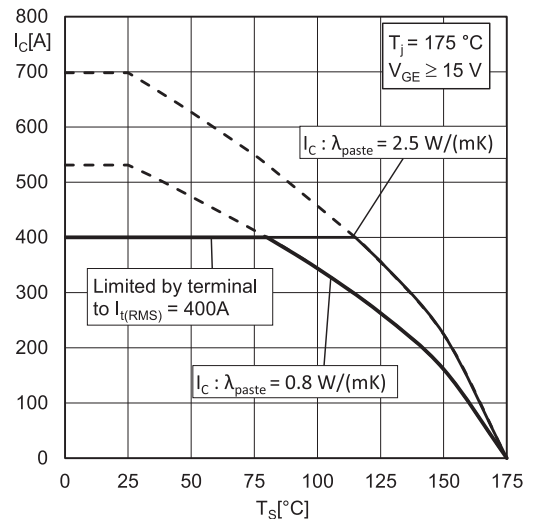


Fig. 2: IGBT1 rated current vs. Temperature  $I_C=f(T_s)$

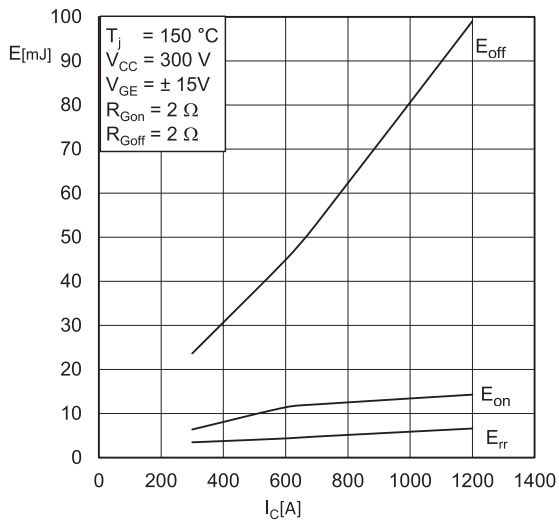


Fig. 3: Typ. IGBT1 & Diode2 turn-on /-off energy =  $f(I_C)$

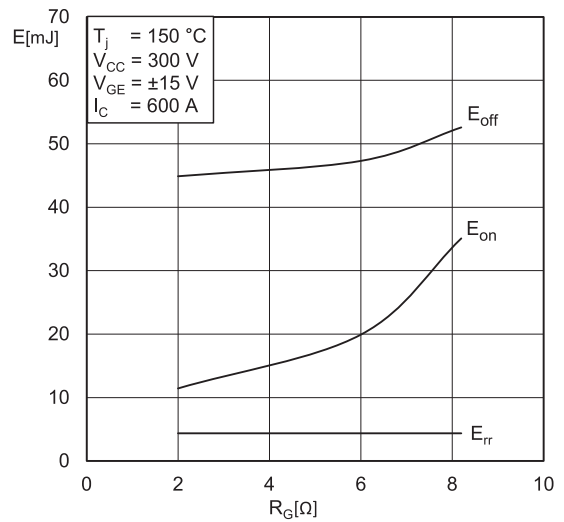


Fig. 4: Typ. IGBT1 & Diode2 turn-on /-off energy =  $f(R_G)$

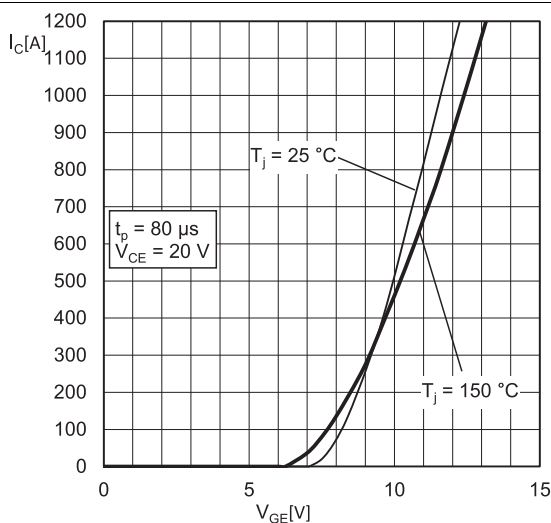


Fig. 5: Typ. IGBT1 transfer characteristic

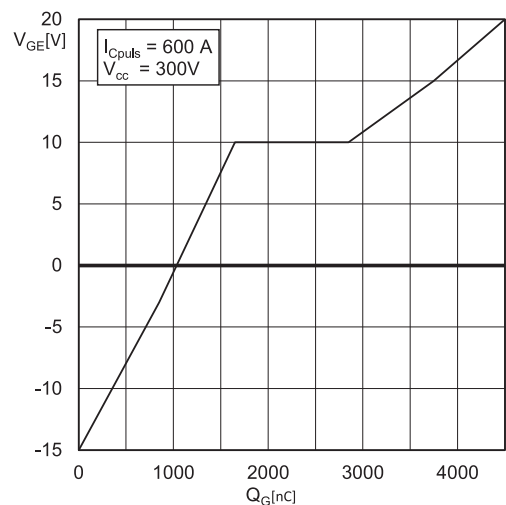


Fig. 6: Typ. IGBT1 gate charge characteristic

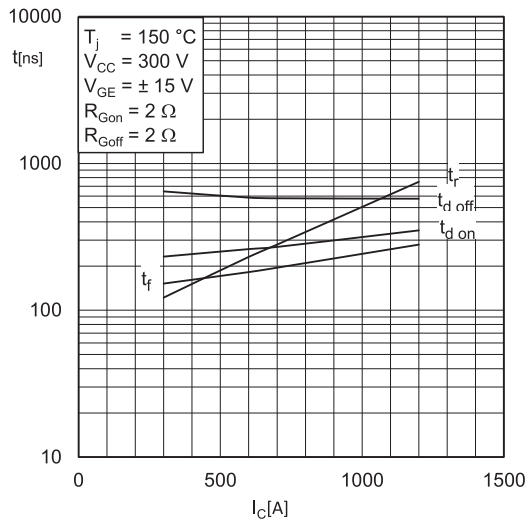


Fig. 7: Typ. IGBT1 switching times vs.  $I_C$

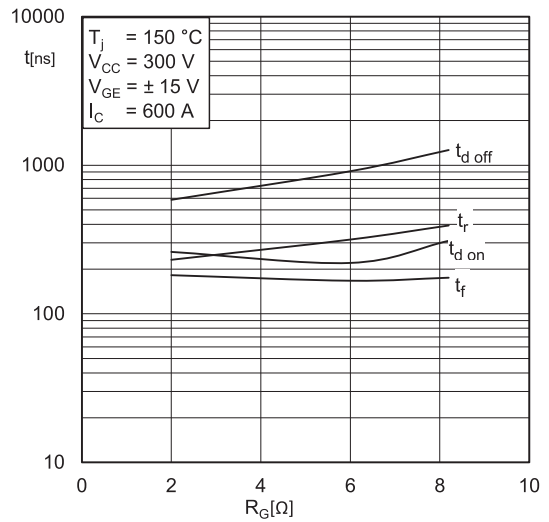


Fig. 8: Typ. IGBT1 switching times vs. gate resistor  $R_G$

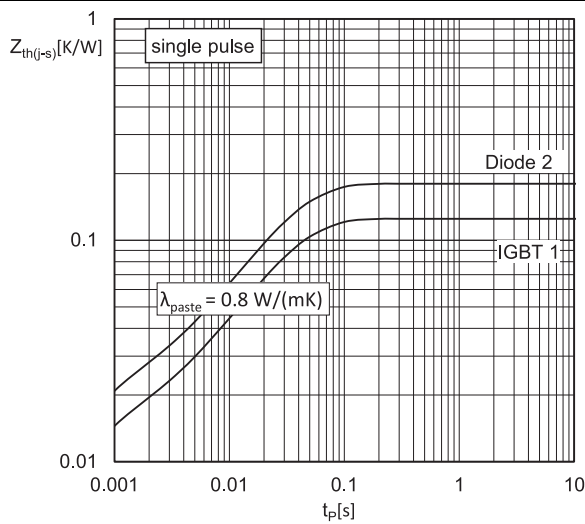


Fig. 9: Transient thermal impedance of IGBT1 & Diode2

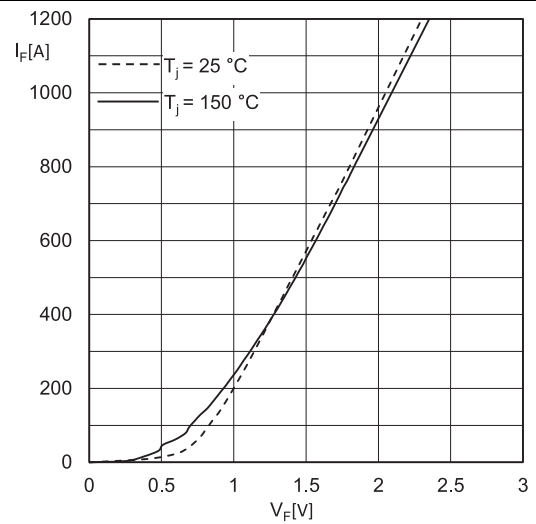


Fig. 10: Typ. Diode2 forward characteristic, incl.  $R_{CC+EE'}$

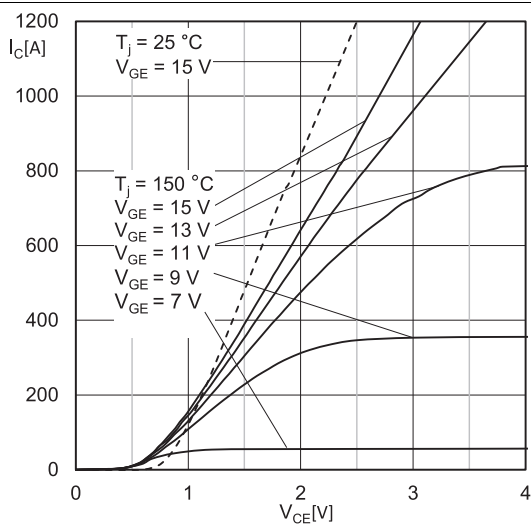


Fig. 13: Typ. IGBT2 output characteristic, incl.  $R_{CC+EE'}$

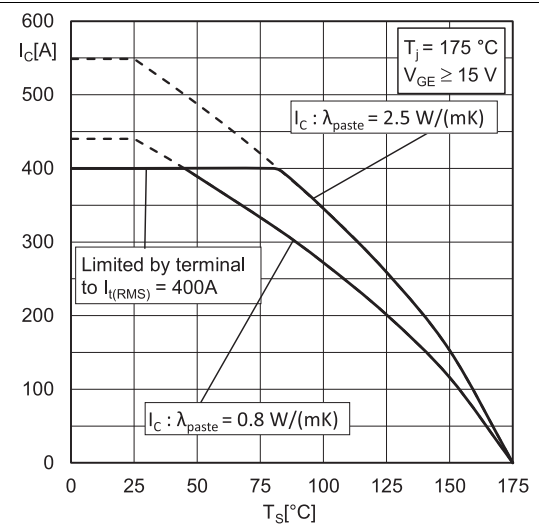


Fig. 14: IGBT2 Rated current vs. Temperature  $I_C = f(T_s)$

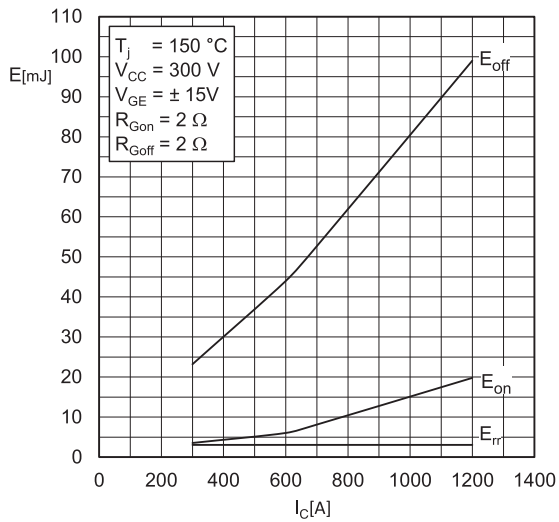


Fig. 15: Typ. IGBT2 & Diode1 turn-on /-off energy =  $f(I_C)$

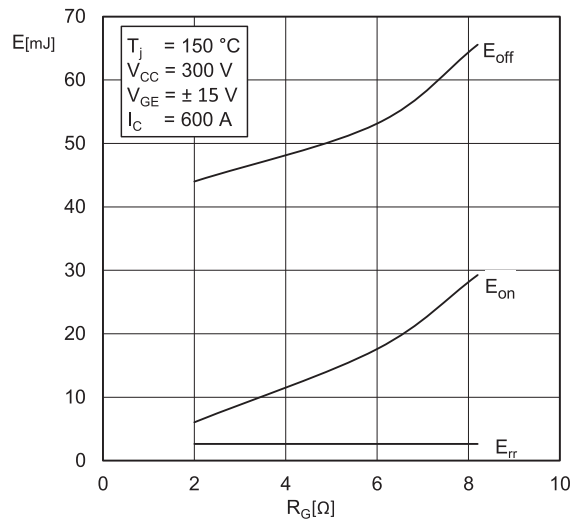


Fig. 16: Typ. IGBT2 & Diode1 turn-on / -off energy =  $f(R_G)$

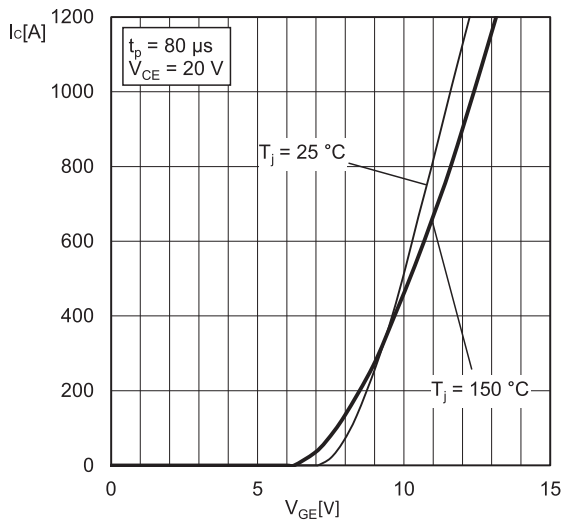


Fig. 17: Typ. IGBT2 transfer characteristic

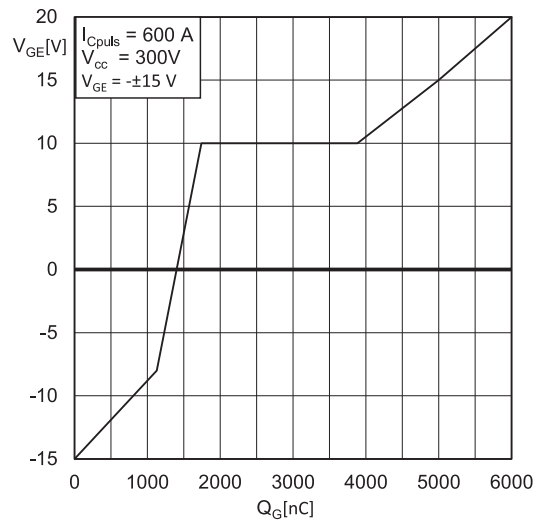


Fig. 18: Typ. IGBT2 gate charge characteristic

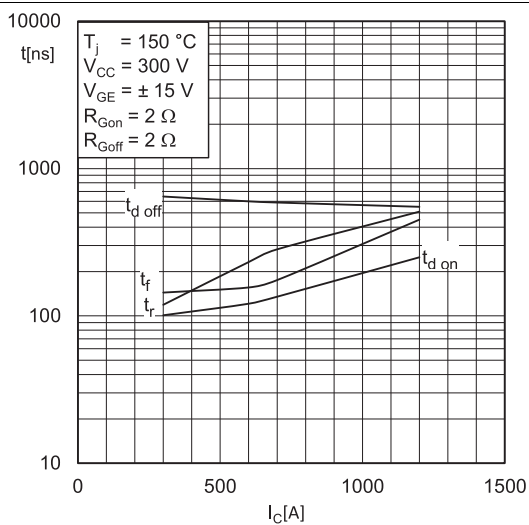


Fig. 19: Typ. IGBT2 switching times vs.  $I_C$

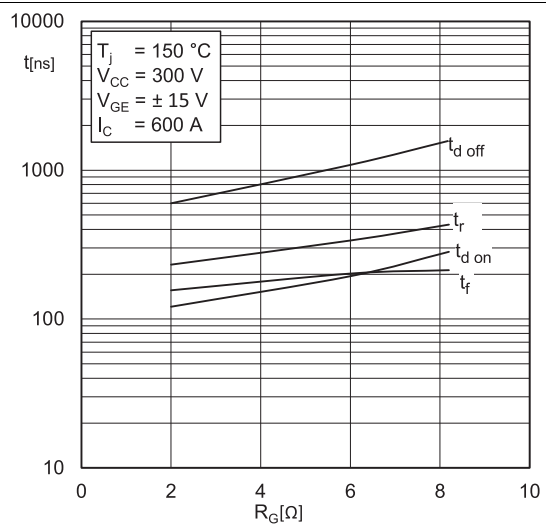


Fig. 20: Typ. IGBT2 switching times vs. gate resistor  $R_G$

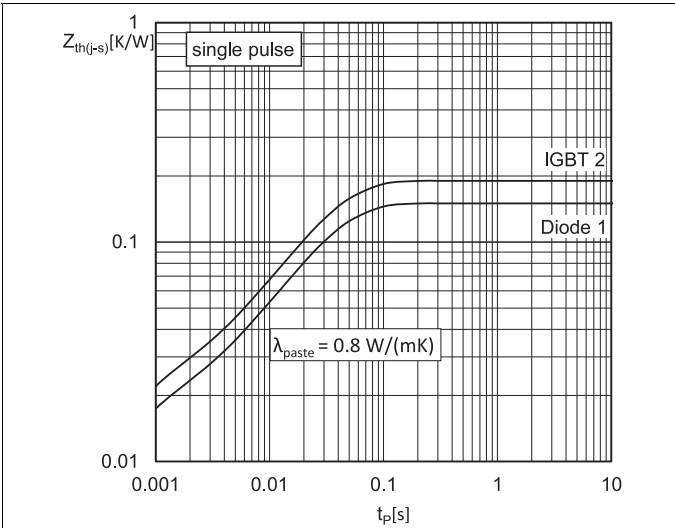


Fig. 21: Transient thermal impedance of IGBT2 & Diode1

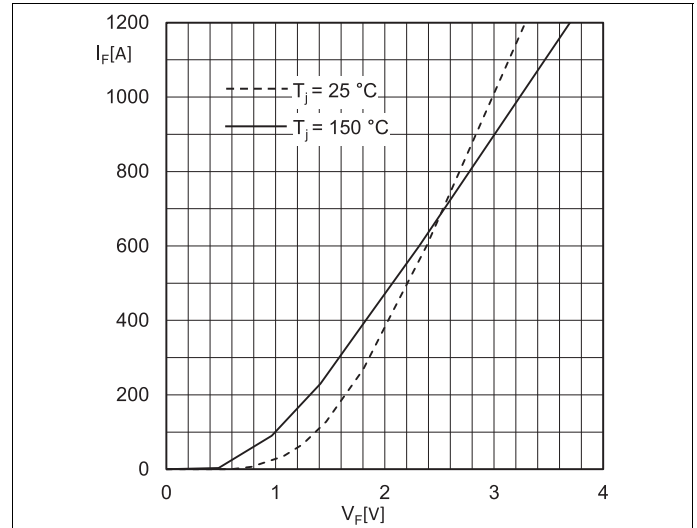
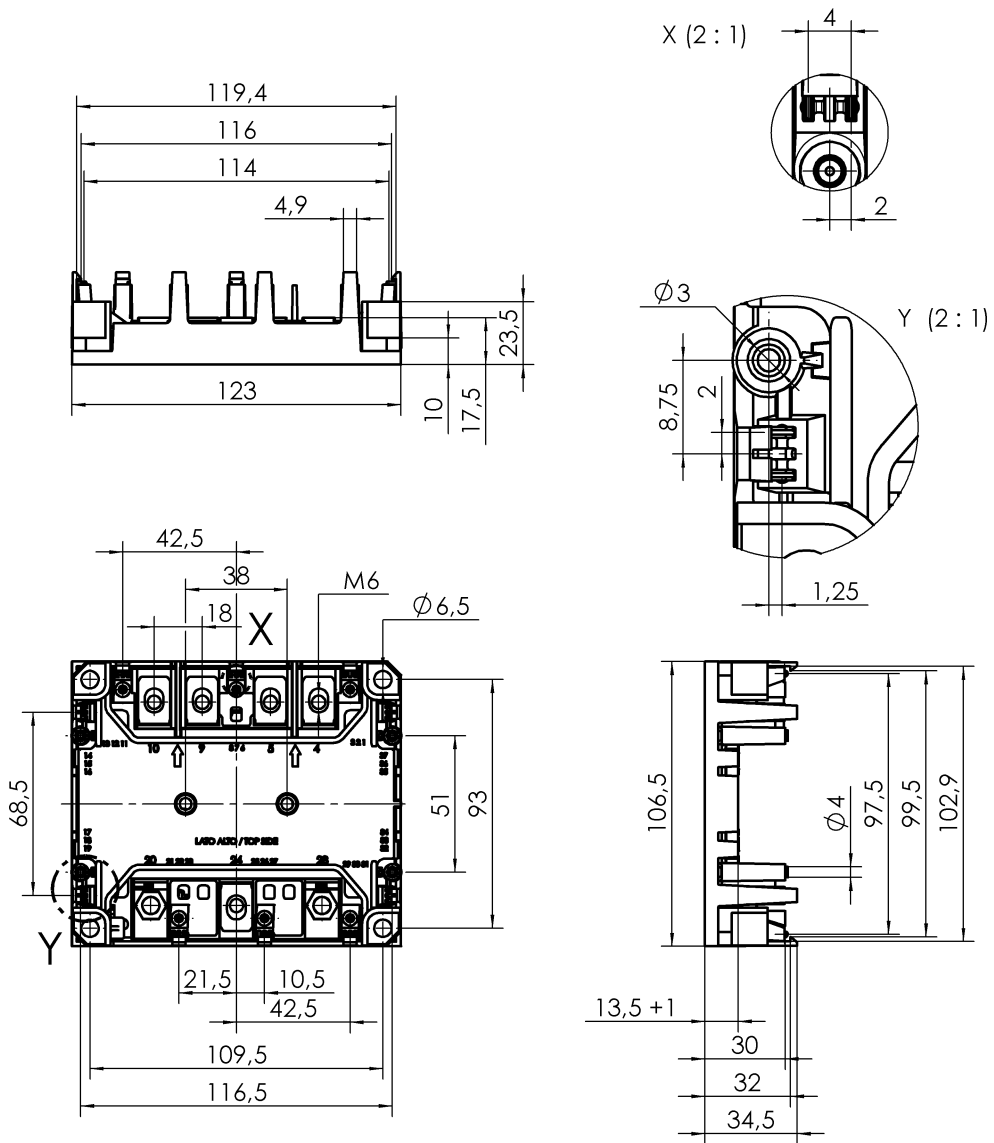
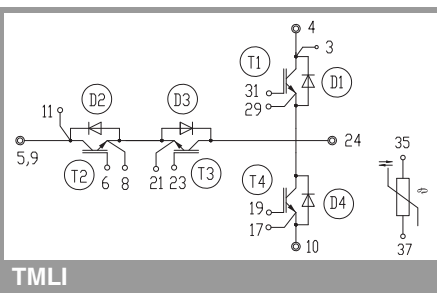


Fig. 22: Typ. Diode1 forward characteristic, incl.  $R_{\text{CC}'+\text{EE}'}$

# SKiM601TMLI12E4B



SKiM 4



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This is an electrostatic discharge sensitive device (ESDS), international standard IEC 60747-1, chapter IX.

## **\*IMPORTANT INFORMATION AND WARNINGS**

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